

DRT WEST







Our main aim is to minimize the impact our operations have on the environment and the natural resources we consume.

Portwest Planet sustainability program is underpinned by 4 strategic pillars: Environment, Labor and Human Rights, Sustainable Procurement and Ethics.



INDEPENDENT PARTNERSHIPS

Portwest products are rigorously tested and certified by accredited test houses and notified bodies including:

NEPA 2112-201















PORTWEST PLANET SUSTAINABILITY PROGRAM IS UNDERPINNED BY FOUR STRATEGIC PILLARS.

1. ENVIRONMENT

At Portwest, we are dedicated to increasing the use of sustainable and recycled materials in the manufacturing of our products. Portwest is certified ISO 14001, which means we have worked hard to set up a fully integrated and proactive Environmental Management System. This system enables us to identify the environmental impacts of our business and take action to improve our management and monitoring of risks.

Portwest has achieved Level 3 OEKO-TEX® STeP

certification, the highest level possible. We are proud that **85%** of all our garments carry the **OEKO-TEX® STANDARD 100 label**, guaranteeing that every component of these products have been tested for harmful substances.

OEKO-TEX ® INSPIRING CONFIDENCE STEP OEKO-TEX ® CONFIDENCE IN TEXTILES STANDARD 100

This year we have introduced eco-conscious products, where all fabrics and components are certified as being responsibly sourced and manufactured in a responsible and eco-conscious way.

Across our ranges we also source GRS certified recycled polyester, ensuring visibility of the supply chain. We are a member of Cotton Made in Africa, one of the worlds leading standards for sustainably produced cotton.

As a global manufacturer, replacing our packaging materials with compostable and recyclable components is key to reducing our impact on the environment. We have committed to eliminating single use plastic, and have set a target to have 100% of plastic packaging reusable or compostable by 2025. Additionally, we aim to have 70% of plastic packaging recycled or composted and use 30% recycled content in all packaging by 2025.

2. LABOR AND HUMAN RIGHTS

Portwest is committed to providing a safe and equal workplace for our colleagues globally. By 2023, we aim to have ISO 450001, the Occupational Health and Safety standard, across all our global sites.

In Bangladesh, Portwest's fully owned factory is certified to the Gold WRAP standard. WRAP is the worlds largest, independent, factory based compliance program for responsible production in the sewn product sector.

Our goal is to implement ISO 450001, the Occupational Health and Safety standard, across all of our global sites by 2023.

Portwest's fully owned factories are audited using the Sedex Members Ethical Trade Audit (SMETA). SMETA is a social auditing framework that aims to support business practices across labor standards, universal rights, management systems and health and safety.



3. SUSTAINABLE PROCUREMENT

Portwest has embraced the principles of sustainable procurement, ensuring our purchasing specifications minimize the impact our operations have on the environment and society as a whole. We have built extensive supplier policies and embedded processes to ensure that products are produced in an ethical and responsible manner.



SEDEX, one of the world's leading online platforms, enables companies to manage and improve working conditions in global supply chains. As a member of SEDEX, we are working hard to increase visibility of our global supply chain, and are working closely with suppliers to ensure they are compliant.

4. ETHICS

As a global family-owned company, we are committed to conducting and growing our business in a sustainable and ethical manner.

We have stringent policies in place to ensure the health, wellbeing, and safety of all our employees worldwide. We are voluntary members of independent monitoring organizations who oversee our global compliance with these policies.

We have a comprehensive learning and development program in place and ask for 100% engagement in corporate ethics and anti-corruption and bribery training.

IT security is one of our top priorities, we are determined to protect business information for our suppliers, customers and staff. We follow the CIS20 set of best practice frameworks to achieve this.



For over 118 years we've possessed an unrelenting ambition to produce the world's most trusted and requested protective wear. Through the decades, we have continuously proven our dedication to quality, producing world beating safety garments, foot protection, hand protection and PPE, while pushing the boundaries in protection technologies. Technologies that make the workplace a safer place.

YEARS EXPERIENCE IN INNOVATION, CUSTOMER FOCUS, SERVICE AND VALUE.

70,000 FT2

8

GLOBAL WAREHOUSES IN USA, UK, IRELAND, ITALY, POLAND, SPAIN, UAE AND AUSTRALIA.

FULLY OWNED FACTORIES IN BANGLADESH, MYANMAR, ITALY AND ALBANIA.



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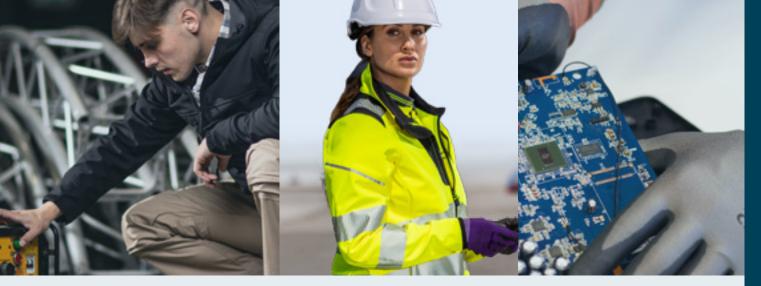
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INDUSTRIES

END TO END SAFETY SOLUTIONS

Over the past 100 years, our design experts have developed a deep understanding of the safety needs of workers across many industries. This experience has helped us to develop end to end safety solutions that are designed to meet the needs of each profession within that industry.



CRAFT AND LIGHT INDUSTRY

BUILDING AND CONSTRUCTION

ELECTRONICS AND TELECOMMUNICATIONS



ELECTRICAL UTILITIES

OIL, GAS, ENERGY, MINING, WELDING AND HEAVY INDUSTRY

TRANSPORT, LOGISTICS AND WAREHOUSING





MARINE AND AVIATION

PUBLIC SAFETY

CHEMICAL AND HAZARDOUS MATERIALS



PROTECTION AGAINST HAZARDS



LOW VISIBILITY

Workers in low light and poor visibility conditions, especially those working around moving vehicles, need high visibility garments to ensure maximum visibility. Portwest offers 300+ styles - the most comprehensive range of high visibility garments in the market. The new Glowtex styles now offer triple protection.



82

STYLES



RAIN

Potential workplace hazards can be exacerbated in wet weather. In the rain, surfaces can become slippery and visibility is adversely affected. There is also the risk to worker's health if they are wearing clothing and hand protection that do not protect against the rain.



EXTREME COLD WEATHER

Extremely cold or wet weather conditions present a serious workplace hazard. Frostbite and hypothermia are real concerns for many industrial workers. Portwest provides workwear and PPE solutions for all climatic conditions.



HEAT AND FLAME

Workers in the toughest industries regularly encounter heat and flame. Whether it is radiant, convective or conductive heat, serious injuries and even fatalities are caused by heat and flame hazards. Workers deserve the powerful protection offered by Portwest's innovative flame resistant range of products.





36

12

STYLES

STYLES



ELECTRIC ARC

An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat. If a worker is in close proximity to an Arc flash, serious injury and even death can occur.



CHEMICAL

Industrial workers face dangers posed by chemicals every day. Chemicals present danger in many forms. As liquids, sprays, dry particles or in pressurised form chemicals pose a serious threat. Portwest offers powerful chemical protection solutions across the range.



EXTREME HOT WEATHER

The harmful effects of the sun seriously compromise workers' health. Heat related fatigue and illness cost employers serious time and money. The Portwest design team have developed innovative cooling products that keep workers cool and protected from extreme heat and sun exposure.



SLIPPERY SURFACES

From heavy manufacturing to the pharmaceutical sector slips, trips and falls are the most common cause of workplace injury. The provision of slip resistant footwear and safety mats is key to protecting workers from this hazard.



CUT

Cut injury is one of the most frequent types of accidents reported in working environments. Portwest has a range of garments and hand protection to safeguard against the risk of cuts and lacerations.



IMPACT

Head, hand or foot, impact is a serious workplace hazard. Portwest's team of experts utilize the latest research in materials technology to offer protective equipment that absorbs the maximum amount of force from impacts.



NUCLEAR PARTICLE

Radioactive contamination is a real risk for workers in many industries. Garments that help prevent contamination to skin and hair are a must for workers potentially exposed to this type of hazard.



EYE INJURY

Every day workers across the globe lose valuable working hours or suffer potentially life changing injuries due to eye accidents. Portwest eye protection range offers 50 innovative products that provide powerful optical protection against workplace hazards.



NOISE LEVELS

Frequent exposure to loud noise is one of the most common work place hazards. Exposure to loud noise can kill the nerve endings in the inner ear and over time the result can be permanent hearing loss that cannot be corrected.



RESPIRATORY DANGERS

Respiratory protective equipment is used to protect the individual wearer against inhalation of hazardous substances in workplace air. At worst these hazards may cause cancer, lung impairment, diseases, or death.





39 STYLES



2 STYLES









EXPERTS IN **DESIGN**

Our award-winning design and innovation team of over 40 designers and product managers deliver inspiring and contemporary designs that offer optimum protection that meet the everyday needs of the wearer.

040





Continuous innovation ensures our protective wear meets the ever evolving demands of workers across multiple industries.

Our development includes the most advanced fabrics and trims, uncompromising durability, increased certification, smart components and enhanced protective features to ensure wearer safety and enhanced job performance.

ALWAYS PUSHING BOUNDARIES





CUSTOM

YOUR IMAGE, OUR EXPERTISE

There are times when your requirements are so unique that only the professionals with over a century's worth of design experience can help. **Portwest Custom** is the solution, an end-to-end design service for bespoke safety products. Working hand in hand with customers, each year we get to create thousands of bespoke products for a variety of industries around the world.

DESIGN EXPERTS

YOUR CUSTOM PRODUCT DESIGNED FOR YOU -FROM CONCEPT TO PRODUCTION



YOUR LABELING AND SIZE RANGE



YOUR FABRIC SELECTION



153MLHOH

YOUR BRANDING



YOUR PACKAGING











LET OUR EXPERTS JOIN YOUR TEAM

DESIGN EXPERTS:

- Our designers are the best in the business and true experts in their craft
- They can tailor existing products or design fully bespoke collections depending on each customers requirements and budget
- All designers can provide a technical review of existing designs or a full technical specification development service

PRODUCTION EXPERTS:

- Portwest factories have dedicated production lines for bespoke orders which gives us greater capacity and full control on lead times
- Dedicated sample rooms enable us to quickly produce product samples
- We take responsible and ethical production seriously. Our factories are WRAP certified, and we are members of Sedex and OEKO-TEX[®].

QUALITY EXPERTS:

- Every bespoke product is rigorously tested in-house and subsequently certified by accredited test houses and notified bodies.
- Unrivaled sourcing capability with access to quality assured, ethical, accredited fabrics, materials and trims

PROJECT EXPERTS:

- Our team of experienced Project Managers will be your key point of contact throughout the project
- They will proactively keep you informed on progress from concept to order delivery

DESIGNED / SAMPLED / CERTIFIED
PRODUCED AND DELIVERED



FABRICS

Our fabrics need to work hard. They need to protect and be comfortable, stretch and be durable, perform and be skin friendly. Great care and consideration is given to the selection of each and every fabric that is used across the entire range.



MODAFLAME

Modacrylic fibers provide inherent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fiber woven into the fabric gives inherent anti-static properties.



This inherently flame resistant Portflame Plus[™] fabric offers luxurious comfort and is ideal for hot climates. The special viscose blend provides outstanding ARC protection rarely achieved on lightweight fabrics. Constructed using 50% Viscose, 30% Modacrylic, 18% Aramid, 2% Anti-Static, Portflame Plus[™] is available in 5.5oz.





Bizflame[®] is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. The carbon fiber yarns make the garments antistatic.



BizWeld is a flame-resistant, cotton fabric, globally available and engineered for maximum performance, comfort and durability.

This high-technology fabric is used with confidence by thousands of workers in the welding industry and allied industries.





















Kingsmill fabrics have been constructed to a high specification and is the ideal choice for your workwear needs. They have excellent dye retention, tensile and tear strength and a high pilling resistance. Garments made from a Kingsmill fabric have a UPF rating of over 40+ so will block 98% of the UV rays which fall on the garment.

Made with 300 Denier Oxford Weave 100% Polyester yarn, this 190g fabric has superb abrasion and tear resistance. The double coating of polyurethane (PU) makes the fabric highly durable and waterproof. And the outer has a water and stain repellent finish. Available in 300D Breathable and 300D Industry (nonbreathable).

Made with 150 Denier Oxford Weave 100% Polyester yarn, this 150D fabric is abrasion and tear resistance. The PVC coating makes the fabric durable and waterproof and has a water repellent finish.

Made with 190T plain weave 100% polyester yarn, this fabric is strong and rugged with great abrasion resistance. The PVC coating makes the fabric waterproof and the water repellent finish increases the water resistance.

Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.

The high visibility MeshAir fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN20471.

This durable, stretchable fabric is tear resistant, antifungal, oil, fat, diesel and grease resistant and can be easily wiped clean. All garments are finished with high frequency welded seams ensuring maximum water-resistance.

Portwest Extreme is a premium high performance, breathable rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof and wind proof to the highest standards, this fabric far exceeds the current highest industry requirements.















TESTING

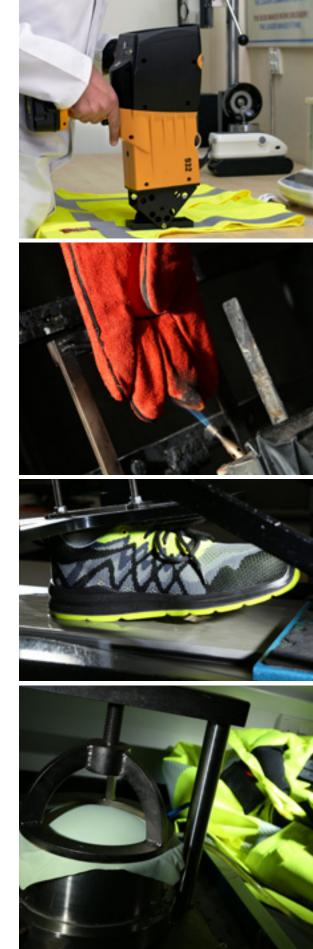
GLOBAL CERTIFICATION

As a global manufacturer of protective wear, Portwest products are rigorously and independently tested to international standards and certified by accredited test houses and notified bodies across the world.

Certified to **ANSI** (American National Standards Institute) means that our products have been tested and certified by a third party testing facility to meet all the requirements of that relevant ANSI standard. Product categories that are tested include high visibility, hand protection and PPE. Our flame resistant garments and PPE, where applicable, are also tested and certified to **NFPA** (National Fire Protection Association) standards, which cover fire, electrical and related hazards. **ASTM** (American Society for Testing and Materials) test products for safety and our flame resistant garments and foot protection are tested and certified where applicable.

In addition, many of our products also carry the internationally recognized **CE marking**, meaning they conform with European health, safety, and environmental protection standards.







MADE FOR WOMEN

FIT FOR PURPOSE

When creating protective wear for women, our designers are focused on reducing risk and increasing comfort, allowing workers to do their job unhindered. Garments are designed in line with average women's measurements such as height and arm length, thus reducing the risk of tripping and snagging or machinery entrapment. Additional tailoring around the waist and hips ensures maximum comfort over long periods of time.



FR504 195 BIZFLAME 88/12 WOMEN'S COVERALL

TK41 275 CHARLOTTE WOMEN'S SOFTSHELL (3L)

TK21 276 WOMEN'S PRINT AND PROMO SOFTSHELL (2L) S545 279 WOMEN'S ASPEN BAFFLE JACKET

PW382



FEATURES

MARKET LEADING COMPONENTS AND DESIGN FEATURES

The latest research and technology, coupled with premium fabrics and components ensure complete worker protection.

As industry demands evolve we continue to innovate. Our HiVisTex Pro retroreflective tape can withstand 50+ washes. ID card holders feature on both garments and head protection to allow for quick identification. Stretch and reinforced panels allow ease of movement with added durability. Sealed and welded seams keep you dry in all weather. Adjustable hems, elasticated cuffs, and innovative wire lace fastening systems all ensure a safe fit.





Sealed and welded seams

Reinforced panels

Triple-stitched seams

Hi-VisTex retroreflective tape lasts 50+ washes

40+ UPF protection

InsulatexPro™ lightweight thermal lining





Innovative stretch fabrics

Underarm and back ventilation panels

Hi-VisTex Pro segmented tape

16



ENHANCED FUNCTIONALITY

ID card holders



Metal and glass fiber free

Touchscreen ready



INNOVATIVE PROTECTION

Innovative wire lace fastening systems



Peak View - Translucent peak and shell



ADJUSTABLE FIT

Hook and loop cuffs and wrist straps



Adjustable leg length

INNOVATIVE FABRIC FINISHES USED TO ENHANCE GARMENT PERFORMANCE.





TEXPEL WICK DRYING EFFECT

Quality wicking fabric finish enhances fabric drying and aids stain removal



TEXPEL SOS - STAIN-OIL-SPLASH

Premium stain resistant finish repels oil, water and grime



TEXPEL SPLASH

Extremely water resistant fabric finish, water beads away from fabric surface





TEXPEL MICRO

Texpel Micro is a unique technology which inhibits the spread and growth of harmful microbes such as bacteria, fungi, spores and viruses.



PVJE PERFORMANCE WORKWEAR



Portwest $PW3^{TM}$ contemporary workwear blends sports and lifestyle trends with function, a modern fit and improved comfort.

Utilizing premium fabrics, products are engineered for flexibility across a diverse range of industry and trades and offer exceptional value.

300D OXFORD WEAVE	Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 5.5oz fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) Polyurethane coating.
Image: Stretch Image: Stretch Image: Stretch Image: Stretch Image: Stretch Image: Stretch	Portwest's innovative two-way Kingsmill™ Polycotton Flex fabric is constructed from 65% polyester, 33% cotton and 2% elastane. This premium workwear fabric offers excellent abrasion and tear-resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 40+ on this fabric blocks 98% of the UV rays.
PORTWEST T	Portwest Extreme is a premium high performance, breathable rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof and wind proof to the highest standards, this fabric far exceeds the current highest industry requirements.
HiVisTex PRO	HiVisTex™ Pro retroreflective tape offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per inch squared which work like thousands of tiny mirrors reflecting light back towards its source.
TEXPEL SPLASH OIL/STAIN	Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



ALL WEATHER PROTECTION



26 PW367 PW3 HI-VIS 5-IN-1 JACKET



27 🗸 PW365 PW3 HI-VIS 3-IN-1 JACKET



24 PW369 PW3 HI-VIS WINTER PARKA JACKET

NEW

25

NEW



22 PW360 PW3 HI-VIS EXTREME RAIN JACKET

VEST

PW309

A DI MONTO DE LA COMPANSIÓN DE LA COMPAN

29 T400 PW3 HI-VIS WINTER JACKET



T402

JACKET

T180

POLO SHIRT

PW374

32



PW3 HI-VIS SOFTSHELL PANTS

38

T185

T-SHIRT

CORPORATE CASUALS



10101-120

PW3 HI-VIS LONG SLEEVE

111111 Contract of Contra 39

PW351

PANTS

PW3 HI-VIS WINTER

23

39 T181 PW3 HI-VIS SHORT SLEEVE T-SHIRT

CLASS 1



PW3 HI-VIS CREW NECK SWEATSHIRT



PW3 HI-VIS SWEATSHIRT

NEW

36

PW3 HI-VIS EXECUTIVE VEST



38 T184 PW3 HI-VIS POLO SHIRT L/S

WORKWEAR

PW3 HI-VIS SHORT SLEEVE



35 PW3 HI-VIS REVERSIBLE **BODYWARMER VEST** PANTS



STORE BOARD 42 PW375 PW3 HI-VIS CLASS 1 SOFTSHELL JACKET



42 PW3 HI-VIS CLASS 1 T-SHIRT



NEW

ALL WEATHER PROTECTION









47 T601 PW3 WORK PANTS



PW349 **PW3 HOLSTER WORK SHORTS**



T620 PW3 FLEX SHELL JACKET

T604 PW3 RAIN PANTS

HAND PROTECTION



A770 350 PW3 GENERAL UTILITY GLOVE



A771 STRADESMAN GLOVE



A776 SINTER GLOVE

LUGGAGE



B955 402 PW3 HI-VIS BACKPACK



B950 403 PW3 70L WATER-RESISTANT DUFFLE BAG

WOMENS



PW382 PW3 HI-VIS WOMEN'S WINTER JACKET



PW386 31 PW3 HI-VIS WOMEN'S RAIN PANTS



PW381 PW3 HI-VIS WOMEN'S SOFTSHELL



PW385 41 PW3 HI-VIS WOMENS' STRETCH WORK PANTS



PW380 48 PW3 WOMENS' STRETCH WORK PANTS

HEAD TO TOE CLASS 1 PROTECTION





Portwest Extreme™ is a premium high performance rainwearfabric constructed from 100% Polyester, 300D Stretch Oxford 6oz. Offering superior comfort, function and endurance in all weather conditions.

Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the current highest industry requirements.

12 PW360

- PW3 HI-VIS EXTREME RAIN JACKET
 ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE R CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 4:3 X
 WP 11,000MM MVP 50,000G/M²/24HRS
 Waterproof and breathable with sealed seams to prevent water penetration
 Premium stain resistant finish repels oil, water and grime
 Internal pockets for safe storage
 Quick dry knitted cuff for a snug and
 - comfortable fit
 - Underarm pit zippers for enhanced breathability
 - Waterproof zippers to prevent water penetration
 - Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 6oz 100% Polyester Mesh, 2oz Yellow/Black S-4XL



QUICK DRY KNITTED CUFF

High Breathability MVP 50,000 G/M²/24hrs

Suitable for strenuous physical work







ANSI TYPE R CLASS 3

CLASS 3

DETACHABLE ID

POCKET

INSULATED



QUICK DRY KNITTED CUFF

PW3 HI-VIS WINTER PARKA JACKET ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X

WP 15,000MM EN 342 0.356 (M².K/W), 2, X

PW369

12

HS

×50

UPF

- Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
 Internal zipped pocket provides safe and
- secure storage Detachable quilt lined hood with optional faux fur trim to suit all weather conditions
- Quick dry knitted cuff for a snug and comfortable fit
- Underarm pit zippers for enhanced breathability
- 300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, 6oz 100% Polyester, 6oz

INSULATE







8HR

1HR

DRAWCORD ADJUSTABLE WAIST

HEAVYWEIGHT QUILT LINING FOR EXTREME COLD



5XL





PW351 12

HS

×50

40 UPF

16

W

PW3 HI-VIS WINTER PANTS ANSI/ISEA 107 CLASS E

EN ISO 20471 CLASS 2 EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.356 (M².K/W), 2, X

- · Waterproof with sealed seams preventing water penetration
- · Extremely water resistant fabric finish, water beads away from fabric surface
- · 16 pockets for ample storage
- · Detachable bib and braces for greater
- versatility
- · Zip off holster pockets for added versatility
- · Side zipper leg opening for easy access

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Nylon 5.5oz 100% Polyester, 2oz 100% Polyester, 5oz

Yellow/Black S-5XL

INSULATED WINTER PROTECTION



TOP-LOADING KNEE PAD POCKETS FOR QUICK AND EASY ACCESS

ZIP OFF

MAX LOW TEMPS -42°F -8°F





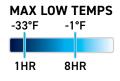












UNCOMPROMISING INSULATED PROTECTION









TYPE R

TYPE R

WOMEN'S WINTER JACKET

PW382 12

4

PW3 HI-VIS WOMEN'S WINTER HS JACKET ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2 ×50 EN ISO 20471 CLASS 2 EN 343 CLASS 3:1 X UPF WP 15,000MM EN 342 0.323 (M².K/W), 2, X · Waterproof with sealed seams preventing

- water penetration · Extremely water resistant fabric finish, water beads away from fabric surface
- · Detachable ID pocket · Quick dry knitted cuff for a snug and • comfortable fit
- · Contrast fleece collar for protection against dirt
 - · Curved back hem for added protection

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, 5oz Yellow/Black XS-3XL



BACK



-33°F

1HR

8HR





COMBINE **WITH PW386** WOMEN'S **PANTS FOR ANSI CLASS 3**

PW386







ANSI TYPE R CLASS 3

ANSI

TYPE P CLASS 3

> DETACHABLE ID POCKET

SOFTSHELL JACKET

T402 24 HS ×50

4

•

PW3 HI-VIS SOFTSHELL JACKET ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 WATERPROOF / BREATHABILITY WP

8.000MM, MVP 3.000G/M2/24HR

- · Made of durable breathable, windproof and water resistant fabric
- · Extremely water resistant fabric finish,
- water beads away from fabric surface · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- · Side zipper pockets
- · Concealed cell phone pocket
- · Curved back hem for added protection

94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz Yellow/Black S-6XL

EARPHONE LOOP HOLDER ROUTES YOUR EARPHONES FROM INSIDE YOUR JACKET TO YOUR EARS

ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



BACK



CURVED BACK HEM





WOMEN'S SOFTSHELL JACKET

24 PW381

4

2

PW3 HI-VIS WOMEN'S HS SOFTSHELL ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2 EN ISO 20471 CLASS 2 WATERPROOF / BREATHABILITY WP 8.000MM, MVP 3.000G/M2/24HR Made of durable breathable, windproof and water resistant fabric • Made of durable breathable, windproof and water resistant fabric • Extremely water resistant fabric finish, water beads away from fabric surface

- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zipper pockets
- · Concealed cell phone pocket
- · Quick dry elastic bound cuff

\$4% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz
Yellow/Black XS-XXL

BREATHABLE, WINDPROOF AND WATER RESISTANT

CURVED BACK HEM

DRAWCORD ADJUSTABLE HEM







ANSI TYPE R CLASS 2

ANSI TYPE P CLASS 2

DETACHABLE ID

POCKET



NEW

EARPHONE LOOP HOLDER ROUTES YOUR EARPHONES FROM INSIDE YOUR JACKET TO YOUR EARS









18

×50

6

PW374 **PW3 HI-VIS REVERSIBLE HS BODYWARMER VEST** ANSI/ISEA 107 TYPE 0 CLASS 1 SIZE S-M ANSI/ISEA 107 TYPE R CLASS 2 SIZE L-3XL EN ISO 20471 CLASS 2 SIZE L-3XL EN ISO 20471 CLASS 1 SIZE S-M

- · Durable polyester/cotton fabric with Texpel[™] stain resistant finish
- · Heavyweight quilt lining for maximum thermal insulation
- · 6 pockets for ample storage
- · Reversible garment for multi use
- · D-ring for keys or ID cards
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility

Kingsmill: 65% Polyester, 35% Cotton, 7oz <u>YYYYY</u> 100% Polyester, 9oz

Yellow/Black S-3XL

REVERSIBLE **GARMENT FOR MULTI USE**



WATER AND GRIME





BACK







ANSI **TYPE R** CLASS 2

ANSI **TYPE R**

CLASS 3

PW370 24 **PW3 HI-VIS SWEATSHIRT** ANSI/ISEA 107 TYPE R CLASS 2 SIZES S-M HS ANSI/ISEA 107 TYPE R CLASS 3 SIZES L-5XL EN ISO 20471 CLASS 2 SIZES S-M ×50 EN ISO 20471 CLASS 3 SIZES L-5XL · Knitted fabric with brushed backing 40. UPF · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility · 3 pockets for ample storage 3 · Cell phone pocket

- · Side pockets
- · Rib collar and cuffs

100% Polyester, 8oz



24

×50

ÜPF



37





48 T184 **PW3 HI-VIS LONG SLEEVE** HS **POLO SHIRT** ANSI/ISEA 107 TYPE R CLASS 3 X 50 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 · High cotton content for superior comfort UPĚ · Moisture wicking fabric helping to keep the body warm, cool and dry · Lightweight flexible HiVisTex Pro segmented reflective tape for increased $\left[1\right]$ visibility · Chest pocket

- · Loop at placket ideal for attaching glasses/ pens
- · Side vents for added comfort

55% Cotton, 45% Polyester, Knit, 5oz



POLO SHIRT S/S









T-SHIRT S/S

















90z

HIGH RISE BACK WAISTBAND



CLASS E HOLSTER PANTS



Kingsmill: 65% Polyester, 35% Cotton, 9oz 100% Polyester Oxford 600D 6oz Yellow/Black, Waist 28" to 48" Regular leg 31" adjustable to Tall leg 33"

> TOP-LOADING KNEE PAD POCKETS

> > REINFORCED PANELS











Insulatex[™] heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort.



PW362 PW3 WINTER JACKET

EN 343 CLASS 3:1 X WP 20,000MM

- · Extremely water resistant fabric finish, water beads away from fabric surface
- Insulatex[™] heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort
- Hook and loop cuffs for a secure fit
 Quick dry knitted cuff for a snug and
- comfortable fit
- Reflective trim for increased visibility and safety
- · Curved back hem for added protection

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz

	ministry boubter i o ooe
~~~~~~	100% Polyester, 2oz
00000	100 /0 F Olyester, 202
* * * * *	100% Polyester, 5oz
	100/01 00/05/01/002

Black S-3XL





BACK





DRAWCORD Adjustable hem **INSULATED** 

#### Highly Waterproof Above 20,000mm

Suitable for those working outdoors in extreme weather conditions, wind and **heavy rain.** 





#### **PW3 RAIN PANTS**

EN 343 CLASS 3:1 X WP 20,000MM

- $\cdot~$  Extremely water resistant fabric finish,
- water beads away from fabric surface Fully elasticated waistband for ultimate
- wearer comfort
- · Easy access cargo pockets
- Knee pad pockets to facilitate knee pads
- Side zipper leg opening for easy access
   Ergonomically shaped hem for the perfect
- Ergonomically shaped hem for the perfec fit over boots

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz



B029 174 PW362 44 45



## FLEX SHELL JACKET



**PW3 FLEX SHELL** 

Portwest PW3™ Flex Shell fabric is the latest evolution of softshell fabrics to deliver maximum performance and protection from the weather.

This highly durable 3-layer laminate fabric is water repellent and windproof with a stretch finish. Incredible suppleness offers outstanding user comfort. With low weight to high warmth ratio, the soft mesh inner face feels dry and comfortable next to the skin during extended periods of wear.



#### T620 PW3 FLEX SHELL JACKET

WATERPROOF / BREATHABILITY WP 5,000MM, MVP 3,000G/M²/24HR

- Made of durable breathable, windproof and water resistant fabric
- Side zipper pockets
- Quick dry elastic bound cuff
- Reversed zipper for convenient opening/ closing
- Reflective trim for increased visibility and safety
- Drawcord adjustable hem

100% Polyester laminated to 100% Polyester Mesh, 5.5oz

S-3XL



BLACK

## ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)





## PANTS

18

UPF

HIGH RISE BACK WAISTBAND

## **T601** 90z **PW3 WORK PANTS** EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156) · Durable polycotton fabric for high performance and maximum wearer comfort · Easy access cargo pocket 10 pockets for ample storage · Reinforced panels in high wear areas for maximum durability $\cdot\,$ D-ring for keys or ID cards · Adjustable hem to accommodate all leg lengths Kingsmill: 65% Polyester, 35% Cotton, 9oz 100% Polyester 600D Fabric 6oz Black, Zoom Gray/Black, Waist 28" to 48" Regular leg 31" adjustable to Tall leg 33" TOP-LOADING KNEE PAD POCKETS REINFORCED PANELS ZOOM GRAY/ BLACK

**FREE KNEEPADS** WITH THIS STYLE



ADJUSTABLE LEG LENGTH



## STRETCH WOMEN'S PANTS

## 7oz

#### PW380

18

#### PW3 WOMENS' STRETCH WORK PANTS

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- 2-way twill stretch fabric for ease of movement and added comfort
- Reinforced panels in high wear areas for maximum durability
- 10 pockets for ample storage
- Double rule pocket
- Side elastic waist for ultimate wearer comfort
- Free pair of kneepads included with these pants
- Kingsmill Poly-cotton Elastane Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 7oz
- 100% Polyester Oxford 600D 6oz
- Black, Waist 26"(4) to 38"(16) Regula leg 29" adjustable to Tall leg 31"

TOP-LOADING KNEE PAD POCKETS



FRONT



BACK





STRETCHY FABRIC ALLOWS UNRESTRICTED MOVEMENT



HIGH RISE BACK Waistband



TRIPLE-STITCHED SEAMS



REINFORCED PANELS

9oz

ZOOM GRAY/ BLACK

TRIPLE-STITCHED SEAMS

#### PW349 24 **PW3 WORK SHORTS** $\cdot\,$ Durable polycotton fabric for high performance and maximum UPI wearer comfort $\cdot\;$ Reinforced panels in high wear areas for maximum durability · 7 pockets for ample storage

- · Easy access cargo pockets
- Adjustable hem to accommodate all leg lengths
   Gripper elasticated inner waistline helping keep upper body garments in place

Kingsmill: 65% Polyester, 35% Cotton, 9oz 100% Polyester 600D Fabric 6oz Black, Zoom Gray/Black - 30" to 42"











# **ENHANCED PERFORMANCE** WORKWEAR



# Iona[™] Plus is the latest evolution of performance workwear to deliver maximum performance, comfort and functionality.

Products are designed to offer enhanced user visibility with lightweight flexible HiVisTex™ Pro segmented reflective tape and contrast fluorescent trim. A selection of complementary designs and advanced construction techniques have been used, guaranteeing flexibility and ultimate wearer durability.



Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 5.5oz fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean. 300D 0xford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) Polyurethane coating.



The high visibility MeshAir fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN20471.



Texpel[™] Wicking is a premium fabric finish which wicks moisture away from the skin to keep you fresh and comfortable. Offering powerful protection from stains, the fabric blocks bad odors and provides enhanced breathability.



HiVisTex™ Pro retro reflective tape with contrast fluorescent trim offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per inch squared which work like thousands of tiny mirrors reflecting light back towards its source.



## WINTER JACKET

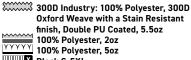


#### **INSULATED WITH INSULATEX LINING**

Constructed using hollow fiber technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



- **IONA PLUS WINTER JACKET**
- · Extremely water resistant fabric finish, water beads away from fabric surface
- · Insulatex[™] heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort
- Hook and loop cuffs for a secure fit · Reflective trim for increased visibility and
- safety Quick dry knitted cuff for a snug and
- comfortable fit
- · Curved back hem for added protection



finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, 5oz Black S-5XL

> TWO TONE HEAT APPLIED SEGMENTED REFLECTIVE TAPE FOR ADDED VISIBILITY

## SUPERB WATERPROOF **PROTECTION WITH** ENHANCED VISIBILITY



DETACHABLE HOOD

CONCEALED CELL PHONE POCKET

REFLECTIVE TRIM

**INSULATED** 

QUILT LINED PRINT ACCESS FOR CORPORATE BRANDING



#### SIDE ELASTIC WAIST

## WORKWEAR PANTS



[10]

## IONA PLUS WORK PANTS

- Durable polycotton fabric for high
- performance and maximum wearer comfort • Reinforced panels in high wear areas for
- maximum durability
- 10 pockets for ample storage
- Adjustable hem to accommodate all leg lengths
- Double rule pocket
- Heat applied segmented reflective tape for added visibility

Kingsmill: 65% Polyester, 35% Cotton, 9oz 100% Polyester 600D Fabric 6oz Kingsmill: 65% Polyester, 35% 100% Polyester 600D Fabric 6oz 100% Polyester 600D Fabric 6oz 31" adjustable to Tall leg 33"

> TRIPLE-STITCHED SEAMS

90z

REFLECTIVE PIPING

TOP-LOADING KNEE PAD POCKETS FOR QUICK AND EASY ACCESS

### ENGINEERED FOR ACTIVE WORK





DOUBLE RULE POCKET

ADJUSTABLE HEM TO ACCOMMODATE ALL LEG LENGTHS



# **ZIPPED HOODIE**





## **T-SHIRT AND VEST**



#### **S396** IONA PLUS SHORT SLEEVE T-SHIRT

MIC TABS FOR

TWO TONE

HEAT APPLIED

**REFLECTIVE TAPE** 

SEGMENTED

COLOE

HEAT

TAPE

NEW

COLOR

A RADIO

EASY CLIPPING OF

HS NON ANSI

- Two tone heat applied segmented reflective tape . for added visibility
- · Moisture wicking fabric helping to keep the body warm, cool and dry
- . Tape free pocket ideal for corporate branding
- · Mic tabs for easy clipping of a radio
- Sealed neck seam for extra comfort New Colors

100% Polyester, Bird Eye Kint, A.V. Royal Blue S-6XL, Red S-6XL, Black S-6XL 🗱 100% Polyester, Bird Eye Knit, 4.5oz





1

#### **S346** IONA PLUS LONG SLEEVE T-SHIRT NON ANSI

- · Two tone heat applied segmented reflective tape for added visibility
- · Moisture wicking fabric helping to keep the body warm, cool and dry
- · 1 pocket for secure storage
- Tape free pocket ideal for corporate branding
- Mic tabs for easy clipping of a radio
- · Sealed neck seam for extra comfort

100% Polyester, Bird Eye Knit, 4.5oz Black S-6XL

#### **MOISTURE WICKING FOR** MAXIMUM COMFORT





#### US391 IONA PLUS MESH VEST NON ANSI

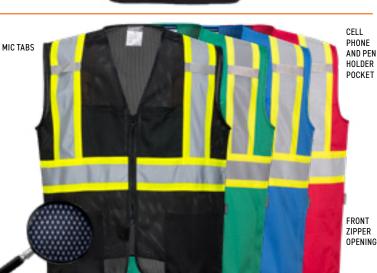
- · Cooling mesh fabric for increased breathability
- · Mic tabs for easy clipping of a radio
- · Internal pockets for safe storage
- Cell phone and pen holder pocket
- · Front zipper opening for easy access
- · Reflective tape for increased visibility

MeshAir Pro: 100% Polyester Mesh, 3oz Black S-6XL, Bottle Green S-6XL, Royal Blue S-6XL, Red S-6XL

## **BREATHABLE MESH FABRIC**







TAPE FREE

MOISTURE

WICKING FABRIC

HELPING TO KEEP

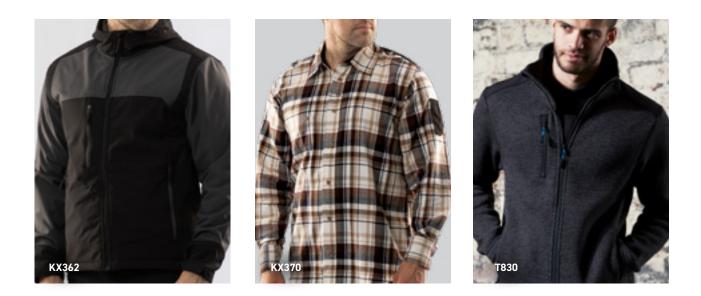
THE BODY WARM.

COOL AND DRY

CHEST POCKET







# Portwest KX3[™] is a superior line of trend-led apparel combining quality construction to the highest standards and technical fabrics.

Key characteristics within this collection include abrasion resistance, moisture management and stretch fabrics for sustained agility and effortless movement. All KX3 garments have been designed to fully complement each other to allow a personal layering system to be built. A perfect solution for modern workwear.



Portwest's innovative two way Kingsmill[™] Polycotton Flex fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.



Kingsmill[™] Cotton Flex is a premium cotton stretch fabric. A blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. The long staple fibers used in the construction process provide strength, excellent pilling resistance and a superior finish. This fabric has a UPF rating of 50+ to block 98% of UV rays.





# **KXE** ACTIVE STREET WORKWEAR



KX360 **KX3 PARKA JACKET** 



KX363 63 **KX3 SOFTSHELL GILET (3L)** 



T830 667 **KX3 PERFORMANCE FLEECE** 





KX361 61 **KX3 BOMBER JACKET** 



T832 **KX3 HYBRID BAFFLE JACKET** 



S130 69 **RIPSTOP LONG SLEEVE SHIRT** 



KX340 67 **KX3 RIPSTOP SHORTS** 



KX362 62 KX3 HOODED SOFTSHELL (3L)



KX371 65 **KX3 BORG FLEECE** 



**KX3 PLAID WORK SHIRT** 





#### KX360 KX3 PARKA JACKET EN 343 CLASS 3:1 X

12

WP 10,000MM, MVP 2,800G/M²/24HR

- Extremely water resistant fabric finish, water beads away from fabric surface
- Quilt lined for thermal insulation
- Internal pockets for safe storage
- Inner storm cuffs with adjustable touch tape for a secure fit
- Adjustable waist for a perfect fit
   Drawcord hood and hem for a secure and comfortable fit

100% Polyester TPU, 5oz 100% Polyester, 190T Taffeta, 1.5oz Body: 100% Polyester, 4oz Sleeves: 100% Polyester, 2oz Black S-3XL, Gray Marl S-3XL

#### UNCOMPROMISING INSULATED PROTECTION





HIGH PERFORMANCE WATERPROOF PROTECTION



CURVED BACK HEM

**REFLECTIVE PIPING** 





BLACK

BACK



TEXPEL

BACK



## SOFTSHELL 3 LAYER

GROWN ON HOOD IS Stylish and practical



92% Polyester, 8% Elastane, laminated to 100% Polyester Micro Polar Fleece, 9oz Black/Gray S-3XL, Black S-3XL



SOFT WAFFLE FLEECE LINING FOR MAXIMUM COMFORT AND WARMTH

ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)





BLACK/GRAY

DRAWCORD Adjustable Hem



CHIN GUARD



BLACK





## SOFTSHELL 3 LAYER GILET

#### KX363

X3

8

#### KX3 SOFTSHELL GILET (3L)

WATERPROOF / BREATHABILITY WP 8,000MM, MVP 3,000G/M²/24HR

- Extremely water resistant fabric finish,
- water beads away from fabric surface Ripstop fabric to ensure durability and
- resistance to tearing and ripping
  Multiple utility pockets providing ample storage
- · Handwarmer pockets
- Reflective piping for increased visibility
- · Drawcord adjustable hem

#### 92% Polyester, 8% Elastane, laminated to 100% Polyester Micro Polar Fleece, 9oz

SUPPLE FABRIC ENHANCES COMFORT AND IMPROVES MOBILITY

> DURABLE RIPSTOP FABRIC



MULTIPLE STORAGE POCKETS CHIN GUARD

D-RING



1. DURABLE WATER REPELLENT TREATED OUTER FABRIC

2. WATERPROOF AND BREATHABLE MEMBRANE

3. BREATHABLE INNER FABRIC LINING

KX363



68 KX370

DRAWCORD ADJUSTABLE HEM



TEXPEL

BACK





#### **INSULATED WITH INSULATEX LINING**

Constructed using hollow fiber technology, Insulatex[™] provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.

#### **T832**

24

#### **KX3 HYBRID BAFFLE JACKET**

- · Body-mapped design helps balance insulation and increase freedom of movement
- · Knitted fabric with brushed backing
- · Internal pocket for safe storage
- · Elastic bound hem and cuffs for comfort and warmth
- · Reinforced panels in high wear areas for maximum durability
- · Chin guard for added comfort and stability



100% Polyester Weft Knit with Brushed Back, 9oz Brusneu Back, 752 Gray Marl S-3XL

### **BODY MAPPED** DESIGN FOR **INCREASED FREEDOM OF** MOVEMENT





**INSULATED** 



64



18

3



BACK

DURABLE WATER RESISTANT OVERLAY IDEAL FOR OVERBRANDING



#### T830 KX3 PERFORMANCE FLEECE



- Knitted fabric with brushed backing
   Reinforced panels in high wear areas for maximum durability
- Internal pockets for safe storage
- · Dropped back hem for better coverage
- Front zipper opening for easy access
- $\cdot\,$  Chin guard for added comfort and stability

 100% Polyester Weft Knit with Brushed Back, 9oz

 94% Polyester, 6% Elastane, 9oz

 Gray Marl S-3XL, Persian Blue S-3XL

## COMPLEMENTARY PRODUCTS FOR AN EASY LAYERING SYSTEM



INTERNAL POCKETS



GRAY MARL







KINGSMILL

POLY-COTTON

FLEX



## FLEX RIPSTOP **PROVIDES SUPERIOR** COMFORT









5oz



[2]

Ì

#### KX370 KX3 PLAID WORK SHIRT

- · Made from 100% cotton fabric for added comfort and breathability
- · Button front closure
- · Pen pocket
- 2 pockets for secure storage
- 40+ UPF rated fabric to block 98% of UV rays
  Mic tab for easy clipping of radio (singular)

100% Cotton, 5oz 65% Polyester, 35% Cotton 5.5oz Brown Check S-3XL

## SUPERIOR BRUSHED COTTON FABRIC





### LONG SLEEVE SHIRT

24

UP

2



S130 RIPSTOP LONG SLEEVE SHIRT

- Ripstop fabric to ensure durability and resistance to tearing and ripping
- Underarm cool flow mesh panel for ventilation
- · 2 pockets for secure storage
- Mic tabs for easy clipping of a radio
- 40+ UPF rated fabric to block 98% of UV rays
- Kingsmill Poly-cotton Flex: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 5.5oz Black S-3XL, Dark Navy S-3XL, Sand S-3XL
- STRETCH RIPSTOP PROVIDES SUPERIOR COMFORT



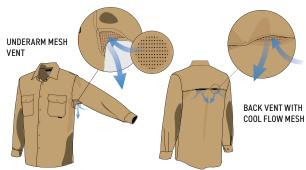
SAND



BLACK



DARK NAVY







# INDUSTRY LEADING FABRICS

This extensive range of high visibility apparel meets the stringent requirements in both design and construction, to ensure compliance with the latest ANSI/ISEA 107 high visibility standard. At Portwest, every roll of tape and fabric are tested to ensure they meet and exceed the ANSI/ISEA standard requirements.



Portwest Extreme is a premium high performance, breathable rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof and wind proof to the highest standards, this fabric far exceeds the current highest industry requirements.



Made with 300 Denier Oxford Weave 100% Polyester yarn, this 190g fabric has superb abrasion and tear resistance. The double coating of polyurethane (PU) makes the fabric highly durable and waterproof. And the outer has a water and stain repellent finish. Available in 300D Breathable and 300D Industry (non-breathable).





Made with 150 Denier Oxford Weave 100% Polyester yarn, this 150D fabric is abrasion and tear resistant. The PVC coating makes the fabric durable and waterproof and has a water repellent finish.



Made with 190T plain weave 100% polyester yarn, this fabric is strong and rugged with great abrasion resistance. The PVC coating makes the fabric waterproof and the water repellent finish increases the water resistance.



Sealtex[™] Ultra is a highly breathable, high technology, PU coated fabric bonded to a flexible 100% polyester tricot knit. This 5.5oz waterproof, windproof, and breathable fabric will keep you warm and dry in adverse weather conditions. Welded, waterproof seams keep rain and wind out while the durable, anti-fungal, anti-tear, flexible fabric can easily be wiped clean, allowing these garments to look great while lasting longer.



Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.



The high visibility MeshAir fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN20471.

# HIGH VISIBILITY TESTED TO EXCEED STANDARDS

# Can you be sure your garment conforms to ANSI/ISEA 107?

A certificate from a test house guarantees that the garment or fabric sent to the test house has attained a standard. It is not a guarantee that bulk production meets the standard.

However, in our factories, we test every roll of fabric and retroreflective tape with highly specialized equipment to guarantee that all production meets the ANSI/ISEA 107 standard, not just the garment that was sent to the test house.

ANSI/ISEA 107 states the retroreflectometer reading should not be below 330 (cd/lx.m²) however we insist on a reading of 400 (cd/lx.m²) plus.

### **Fabric Testing**

In our quality control laboratory, we use a Minolta Spectrophotometer to check every roll of fabric. This guarantees the fabric we use is fully compliant with the ANSI/ISEA 107 standard.

# RETRO REFLECTIVE TAPE





Our brands include HiVisTex tape and HiVisTex Pro segmented tape. The spaces in HiVisTex Pro segmented tape allow for increased breathability and is much more flexible, allowing stretch fabrics to move with the wearer.

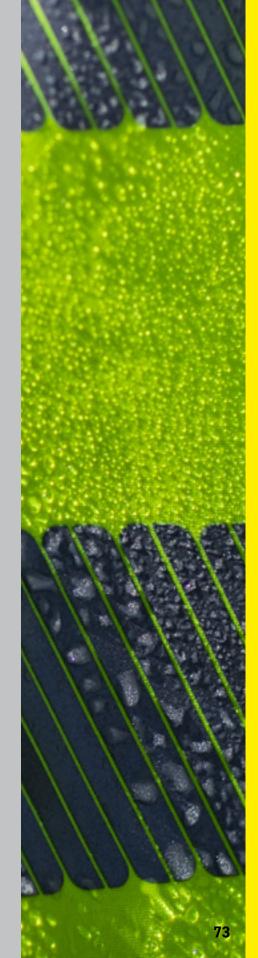
Manufactured using premium glass bead technology that surpasses all standards in terms of manufacturing quality, washability, wear resistance and durability.

### Reflective properties that last 50 domestic washes

The minimum requirement for washability under ANSI/ISEA 107 is 5 washes.

We know that many hi-vis tapes lose their reflective properties after 25 washes and some tapes last just the required 5 washes. With a Portwest high visibility garment, you can be certain our HiVisTex retroreflective tape will last through 50 washes ensuring ultimate visibility in low light conditions wash after wash*.

*Washing instructions on the garment label must be adhered to.



# HIGH VISIBILITY SAFETY APPAREL

Our High Visibility range is fully certified and tested to the ANSI/ISEA 107 standard, ideal for those who will not compromise on style, comfort, protection and performance. These garments are designed to keep you warm, dry and visible in all conditions.





## HIGH VISIBILITY SAFETY APPAREL

Examples:



TYPE R CLASS 3 Must incorporate a minimum of 1240 in² of background material and 310 in² of retroreflective materials.

URT30







Must incorporate a minimum of 775 in² of background material and 201 in² of retroreflective materials.

TYPE R CLASS 2

**TYPE 0 CLASS 1** Must incorporate a minimum of 217 in² of background material and 155 in² of retroreflective

### materials. S479



Table 1. Minimum Areas of Visible Materials

Garment Type	Performance Class	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Material
Type O Off-road and Non-Roadway Use	Class 1	217in² (0.14m²)	155in² (0.10m²)	1in. (25mm)
Type R Roadway and Temporary Traffic Control Zones	Class 2*	775in² (0.50m²)	201in² (0.13m²)	1in. (25mm) 1.38in. (35mm)
	Class 3**	1240in² (0.80m²)	310in² (0.20m²)	1in. (25mm) 2in. (50mm)
Type P Emergency and Incident Responders and Law Enforcement Personnel	Class 2	450in² (0.29m²)	201in² (0.13m²)	1in. (25mm) 2in. (50mm)
	Class 3	775in² (0.50m²)	310in² (0.20m²)	1in. (25mm) 2in. (50mm)
Supplemental Items	Class E	465in² (0.30m²)	109in² (0.07m²)	1in. (25mm) 2in. (50mm)

*For the smallest size in Type R, Class 2, a minimum of 0.35 m² (540 in²) of background material may be used to accommodate small-sized workers. All subsequent larger sizes must use 0.50 m² (775 in²). **For the smallest size in Type R, Class 3, a minimum of 0.65 m² (1000 in²) of background material may be used to accommodate small-sized workers. All subsequent larger sizes must use 0.80 m² (1240 in²).



**EN343** is the European standard that applies to garments worn in adverse weather conditions. This standard specifies requirements and test methods applicable to the materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity.



**EN342** is the European standard that applies to garments worn in cold environments. This standard specifies requirements and test methods for the performance of clothing ensembles (i.e two-piece suits/ coveralls) for protection against the effects of cold environments equal to or below  $-5^{\circ}C$  (23°F).

# MAKING OUR **GARMENTS WATERPROOF**

### Waterproofing our fabric

Preventing water penetration by one of two methods; applying a durable water repellent membrane or a double coating of polyurethane (PU). Both methods ensure the garment is waterproof and breathable.

STEP 1 -

## STEP 2

We apply our fabric finish, Durable Water Repellent (DWR), which ensures the water rolls up and beads off the fabric, avoiding water build up.



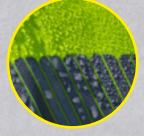


### WATERPROOF MEMBRANE

Portwest Extreme™ uses a waterproof and breathable membrane, a durable water repellent (DWR) finish on face fabric and a breathable backing fabric. These combined technologies allow moisture to escape, while preventing water penetration.

### DOUBLE PU COATING

Our 300D fabrics use a double coating of polyurethane (PU) for guaranteed waterproofness. Our application process creates microscopic holes which let perspiration out but doesn't allow water droplets in.



### WATER REPELLENT FINISH

Texpel[™] SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. Texpel[™] Splash is an extremely water resistant fabric finish.





### Adding comfort and performance

# STEP 3

Sealing or welding the seams is required to create a fully waterproof garment.

### STEP 2

Our designers add feature enhancements to the garments for maximum comfort and functional performance.



### SEALED OR WELDED SEAMS

#### Sealed Seams:

A seal tape is applied to a seam on the inside, to stop water entering through the stitching.

#### Welded Seams:

A stiched seam is made using high frequency welding techniques to make it watertight.



### ENHANCED FEATURES

- Specially engineered watertight pockets
- Durable waterproof zippers
- Adjustable openings to facilitate ventilation
- Double stormflap for protection against driving wind and rain
- Engineered hood, hems and sleeve cuffs to ensure precise fit and keep the water out



WATERPROOFING AND BREATHABILITY NUMBERS WHAT DO THEY REALLY MEAN?

The la Cale Strengtheres

### MM WATER RESISTANT LEVEL

### Highly Waterproof Above 20,000mm



### 5,000mm

The minimum rating for a jacket to be called rainproof, suitable for working in occasional **light to moderate rain**.





Suitable for those working outdoors in extreme weather conditions, wind and **heavy rain.** 

Water Resistant Level

### MVP BREATHABILITY LEVEL



### Low Breathability 3,000 - 10,000 G/M²/24hrs

Suitable for tasks where light physical activity causes minimal perspiration.



### Medium Breathability 10,000 - 20,000 G/M²/24hrs

Suitable for moderate to high level of physical work where breathability of rainwear is necessary to maintain a comfortable body temperature.



### High Breathability Above 20,000 G/M²/24hrs

Suitable for a high level of physical work. Perspiring heavily will require rainwear this breathable.



**Breathability Level** 

# THE MOST ADVANCED COMPLETE GARMENT TEST EN 343 EN 343 PROTECTIVE CLOTHING, PROTECTION AGAINST RAIN

This European standard specifies requirements and test methods applicable to readymade garments, materials and seams of protective clothing against the influence of precipitation e.g. rain, snowflakes, fog and ground humidity.

#### The standard provides 2 performance parameters and an optional test:

- Water penetration resistance (4 levels)
  - 1. Minimum level of rain protection
  - 2. Intermediate rain protection
  - 3. Very good rain protection
  - 4. Highest level of rain protection
- Breathability (4 levels)
  - 1. Not classed as breathable under EN 343
  - 2. Intermediate breathability
  - 3. Very good breathability
  - 4. Highest level of breathability
- Optional readymade garment rain tower test (R)

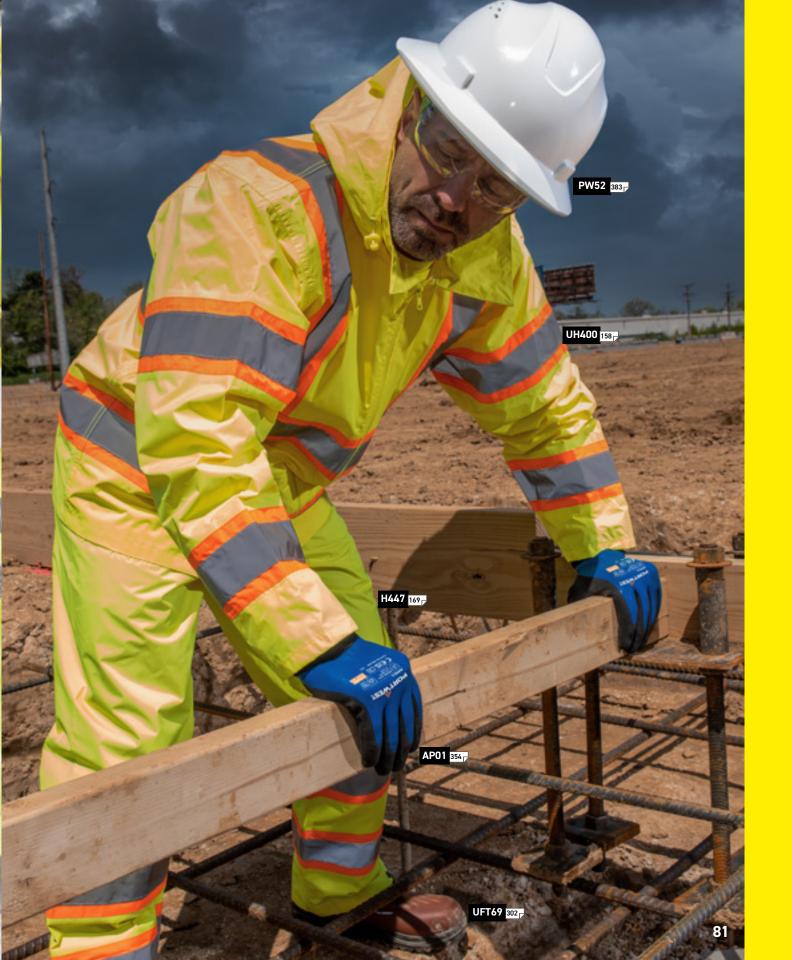
### **READYMADE GARMENT RAIN TOWER TEST**

### EN 14360 PROTECTIVE CLOTHING - TEST METHOD FOR READYMADE GARMENTS

#### Impact from above with high energy droplets.

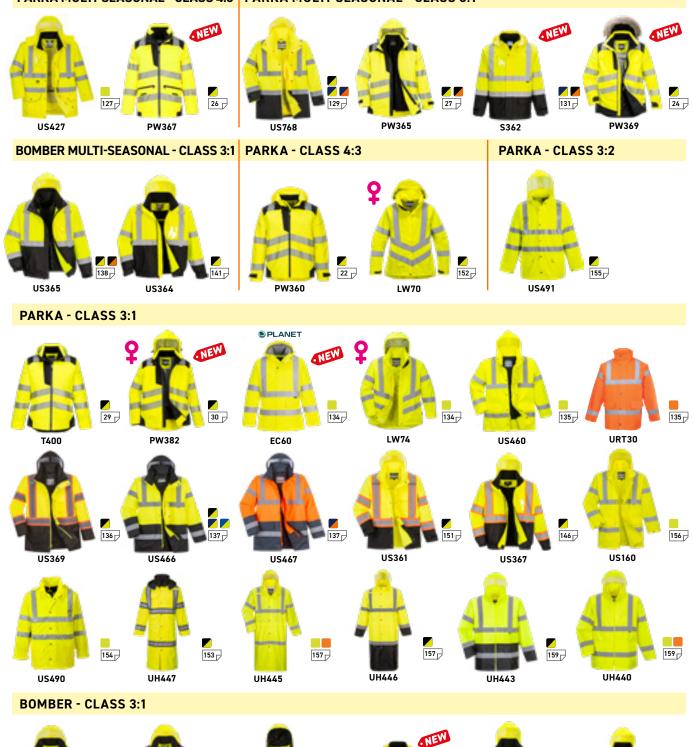
Garments are placed over data sensitive recording manikins and exposed to rainfall simulation of 450 liters/m2/h for a minimum of one hour.





# **EN 343 PROTECTION AGAINST RAIN**

PARKA MULTI-SEASONAL - CLASS 4:3 PARKA MULTI-SEASONAL - CLASS 3:1





For non high visibility garments that meet EN 343 see page 253

## EN 343 PROTECTION AGAINST RAIN

#### **BOMBER - CLASS 3:1**

23

PW342



#### COVERALL / BIB AND BRACE / PANTS - CLASS 3:1

170

S488

168

\$493



PW52 383 PS12 391 US427 127 AP10 357

# **TESTED TO PERFORM IN** EN 342 EXTREME COLD EN 342 STANDARD AND THERMAL MANIKIN TESTING



We test our garments to ensure workers are protected in the extreme cold.

ASTM

F2732 -31°F to 32°F

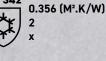
The principal test in EN 342:2017 uses a heated manikin. During the test, the manikin is heated to and maintained at a specified temperature. Thermal insulation is determined from the power required to maintain the manikin surface at this constant temperature. The resulting effective insulation value is used to classify the performance of the garment.

It can also be used to estimate the maximum duration of wear based on the activity level of the wearer, the temperature of the environment and the insulation value of the clothing. Clothing claiming to meet the requirements of EN 342 must be marked with the pictogram shown below.

**PROTECTS YOU AT** TEMPERATURES -47°F AS LOW AS

PW351 112

PW369 111







## CONTRAST TAPE

**Superior contrast tape** styles that combine bright fluorescent fabric with retroreflective tape for maximum day and night visibility.



# X BACK TAPE



# VESTS

New additions to our extensive selection of vests include a contrast tape X BACK vest, more colorways in our executive vests and enhanced visibility vests, and the introduction of an eco-conscious vest. This section also includes full mesh, breakaway, public safety and flame resistant vests.



Our high visibility MeshAir is an advanced open knit fabric construction which provides full airflow around the body and excellent ventilation. It is lightweight and fully breathable, making it ideal for working in warmer conditions.

MESH	100% Polyester
FABRIC	Full Mesh
WOVEN	100% Polyester
FABRIC	Solid Warp Knit
50% MESH 50% WOVEN	50% Mesh, 50% Solid Knit combining both fabrics above
MESH	100% Polyester
BACK	Full Mesh Back





# **CLASS 2 VEST**



# **CLASS 2 VEST**









**US383** AUGUSTA SLEEVED HI-VIS VEST

🗱 MeshAir Hi-Vis: 100% Polyester Mesh, 3oz

· MeshAir aerated mesh fabric to increase air flow

· Chest pocket with hook and loop closure

ANSI/ISEA 107 TYPE R CLASS 3

· Internal pockets for safe storage

MeshAir HI-VIS: 100701 C.; TOTANGE S-5XL, Yellow S-7XL

· 4 pockets for ample storage · Available in sizes up to 5XL

· Pen pocket

**US382** 5 POINT **BREAKAWAY VEST** 





1













CLASS 3







48

4

#### US373 AURORA SLEEVED HI-VIS VEST ANSI/ISEA 107 TYPE R CLASS 3

- · Solid polyester front for durability and mesh back for increased breathability
- · Cell phone pocket
- Pen pocket
- · Internal pockets for safe storage
- · Lower front pockets with hook and loop closure
- · 6 pockets for ample storage

100% Polyester, Warp Knit, 3.5oz 100% Polyester Mesh, 3oz



94

## **BREAKAWAY VEST**





Portwest surveyor vests are a superior line of executive style vests with ingenious design solutions. Functional and technically innovative, these vests are the ideal choice for the modern worker.



# SURVEYOR VEST

Mesh/

7







### ENHANCED VISIBILITY VEST (NON-ANSI)



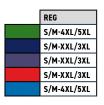






- · Lightweight and comfortable
- · Generous fit for wearer comfort
- · Hook and loop closure for easy access
- Available in an excellent choice of corporate colors
- $\cdot~$  Available in sizes up to 5XL

100% Polyester, Warp Knit, 3.5oz Bottle Green, Navy, Purple, Red, Royal Blue









### ENHANCED VISIBILITY VEST (NON-ANSI)

## F374 MeshAir IONA VEST

- · Reflective tape for increased visibility
- · Hook and loop closure for easy access
- · Generous fit for wearer comfort

MeshAir Pro: 100% Polyester Mesh, 4.5oz Bottle Green S/M-XXL/3XL, Royal Blue S/M-XXL/3XL, Red S/M-XXL/3XL





100

### US391 IONA PLUS MESH VEST

- · Cooling mesh fabric for increased breathability
- Mic tabs for easy clipping of a radio
- Internal pockets for safe storage
- · Cell phone and pen holder pocket
- Front zipper opening for easy access
- · Reflective tape for increased visibility

MeshAir Pro: 100% Polyester Mesh, 3oz Black S-6XL, Bottle Green S-6XL, Royal Blue S-6XL, Red S-6XL



NEN

COLOR





#### US390 ECONOMY NON ANSI MESH VEST NON ANSI

MeshAir aerated mesh fabric to increase air flow
 Hook and loop closure for easy access

MeshAir Hi-Vis: 100% Polyester Mesh, 3oz





NEV

36

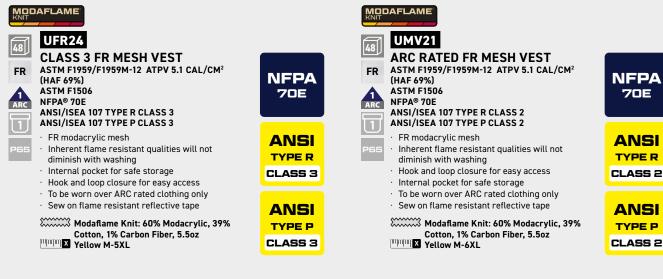
**AERATED MESH HELPS** 

**IMPROVE AIRFLOW** 

# ARC RATED







**WARNING:** This product should not be worn alone or over non-ARC rated apparel.

6XL

### EXCEPTIONAL FLAME RESISTANCE AND HIGH VISIBILITY PROTECTION COMBINED



WARNING: This product should not be worn

alone or over non-ARC rated apparel.

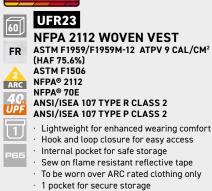




VEST



#### BIZFLAME



Bizflame 88/12: 88% Cotton, 12% Nylon, 7oz



NFPA

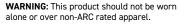
2112

NFPA

70E

ANSI

TYPE R CLASS 2



5XL





EN ISO 20471 CLASS 2 EN ISO 14116 INDEX 1

- · Lightweight and comfortable
- · Polyester solid treated fabric
- $\cdot$  Hook and loop closure for easy access
- $\cdot$  Generous fit for wearer comfort
- Dual sizing
- $\cdot$  Sew on flame resistant reflective tape

Bizflame Work: 100% Polyester, Warp Knitted, 3.5oz Vellow S/M - 4XL/5XL, Orange S/M - 4XL/5XL

#### **TESTED FOR FLAME RESISTANCE:**

These garments are tested under test method ASTM D6413 which is used to measure the vertical flame resistance of textiles.





3.5oz





# SHIRTS

- T-Shirts
- Sweatshirts
- Bodywarmers
- Polo Shirts
   Shirts
- Hoodies
- Fleece

This section contains over 40 styles and features CLASS 3, CLASS 2, CLASS 1 and NON ANSI apparel. New additions include; X BACK, eco-conscious and women's apparel.



**Cotton Comfort 55% Cotton, 45% Polyester** Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester 175g fabric with cotton on the inside for comfort and polyester on the outside for maximum durability.



#### 100% Polyester, Bird Eye Knit

Texpel[™] Wicking is a premium fabric finish which wicks moisture away from the skin to keep you fresh and comfortable. Offering powerful protection from stains, the fabric blocks bad odors and provides enhanced breathability.





#### 100% Polyester Mesh

The Portwest high visibility MeshAir fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation.



# **CLASS 3 T-SHIRT**



#### MESH PANEL CLASS 3 T-SHIRT ANSI/ISEA 107 TYPE R CLASS 3

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Mesh panels for extra ventilation
- $\cdot\,$  Tape free pocket ideal for corporate branding
- $\cdot$  40+ UPF rated fabric to block 98% of UV rays
- $\cdot$  Sealed neck seam for extra comfort





### BREATHABLE MESH PANELLING





#### DAYTON CLASS 3 T-SHIRT ANSI/ISEA 107 TYPE R CLASS 3

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Tape free pocket ideal for corporate branding
- · Sealed neck seam for extra comfort
- · 40+ UPF rated fabric to block 98% of UV rays
- $\cdot\,$  Available in sizes up to 7XL

100% Polyester, Bird Eye Knit, 4.5oz

### IMPROVED TAPE-FREE CHEST POCKET



ANSI TYPE R CLASS 3







# **CLASS 2 T-SHIRT**



#### S358 NASHVILLE TWO-TONE T-SHIRT

#### ANSI/ISEA 107 TYPE R CLASS 2

Quality wicking fabric finish enhances fabric drying and aids stain removal

- · Heat applied segmented reflective tape for added visibility
- · Sealed neck seam for extra comfort
- · Tape free pocket ideal for corporate branding
- · Contrast panels for protection against dirt
- · 40+ UPF rated fabric to block 98% of UV rays

100% Polyester, Bird Eye Knit, 4.5oz Yellow/Black S-6XL





#### S378 TWO-TONE T-SHIRT ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2

EN ISO 20471 CLASS 2 Breathable fabric to draw moisture away from

the body keeping the wearer cool, dry and comfortable · Quality wicking fabric finish enhances fabric

- drying and aids stain removal
- · Generous fit for wearer comfort
- · 40+ UPF rated fabric to block 98% of UV rays
- · Available in sizes up to 6XL
- · Certified to ANSI/ISEA 107 after 50x washes

🗰 100% Polyester, Bird Eye Knit, 4.5oz Yellow/Navy S-6XL, Yellow/Black S-6XL





CLASS 1

ANSI

TYPE R

CLASS 2

ANSI

**TYPE R** 

CLASS 2

ANSI

TYPE P

CLASS 2





#### PW311 PW3 HI-VIS CLASS 1 48 T-SHIRT ANSI/ISEA 107 TYPE 0 CLASS 1 EN ISO 20471 CLASS 1 · High cotton content for superior comfort · Moisture wicking fabric helping to keep the body warm, cool and dry

- · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- · Crew neck
- · Designed with a comfort fit
- · Side vents for added comfort

55% Cotton, 45% Polyester, Knit, 5oz Black/Yellow XS-4XL



# **NON-ANSI T-SHIRT**



## **S577** NON ANSI COTTON BLEND

T-SHIRT

- · Cotton blend single jersey for ultimate comfort
- · Lightweight and comfortable
- $\cdot$  1 pocket for secure storage
- $\cdot$  Sealed neck seam for extra comfort
- · Crew neck
- $\cdot$  Available in sizes up to 5XL

50% Polyester, 50% Cotton, 6oz

## COTTON COMFORT FABRIC FOR HIGH PERFORMANCE AND MAXIMUM COMFORT



48	
40. UPF	

 $\begin{bmatrix} 1 \end{bmatrix}$ 

#### **S578** NON ANSI POCKET SHORT SLEEVE T-SHIRT

NON ANSI

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Lightweight and comfortable
- Chest pocket
- $\cdot$  Taped neck seam for extra comfort
- $\cdot~$  40+ UPF rated fabric to block 98% of UV rays

100% Polyester, Bird Eye Knit, 4.5oz



# CLASS 3 LONG SLEEVE T-SHIRT



# **CLASS 3 LONG SLEEVE T-SHIRT**





# **CLASS 3 LONG SLEEVE POLO SHIRT**



ANSI TYPE R CLASS 3 ANSI

TYPE P CLASS 3



S277 HI-VIS LONG SLEEVE POLO SHIRT 48 ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 Breathable fabric to draw moisture away from the body

- keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Superior styling with a contrast collar and fluorescent stripe · Bio motion tape pattern to improve recognition of human
- shape at distance
- · Ribbed cuffs for warmth and comfort
- · 40+ UPF rated fabric to block 98% of UV rays
- 💥 100% Polyester, Bird Eye Knit, 5oz
- Tall L-4XL, Yellow S-6XL, Yellow Tall L-6XL





# CLASS 2 LONG SLEEVE POLO SHIRT

# 48

UPF

## **S279** TWO-TONE LONG SLEEVE POLO SHIRT

ANSI/ISEA 107 TYPE R CLASS 2 EN ISO 20471 CLASS 2

- Breathable fabric to draw moisture away from the body
- keeping the wearer cool, dry and comfortable Quality wicking fabric finish enhances fabric drying and aids stain removal
- Superior styling with a contrast collar and fluorescent stripe
- · Ribbed cuffs for warmth and comfort
- · Contrast panels for protection against dirt
- · 40+ UPF rated fabric to block 98% of UV rays

100% Polyester, Bird Eye Kiik, 302



ANSI TYPE R

CLASS 2

# WORK SHIRT





# **3-IN-1 PILOT** JACKET



## PREMIUM, **DURABLE HIGH** VISIBILITY PROTECTION







# **CLASS 3 HOODIE**



#### **X BACK CONTRAST TAPE** HOODIE ANSI/ISEA 107 TYPE R CLASS 3 **CSA-Z96 COMPLIANT**

- · Knitted fabric with brushed backing · Heat applied reflective tape for added visibility
- · 3 pockets for ample storage · Hood for added protection against the
- elements
- · X Back tape pattern provides additional wearer visibility
- · Ribbed cuffs for warmth and comfort

65% Polyester, 35% Cotton, 9oz





24

HS

## UB316

#### **KANSAS ZIPPED HOODIE** ANSI/ISEA 107 TYPE R CLASS 2 SIZES S-M ANSI/ISEA 107 TYPE R CLASS 3 SIZES L- 6XL

- · Knitted fabric with brushed backing ×50 · Heat applied reflective tape for added
- visibility
- · 2 pockets for secure storage UPF
  - · Hood for added protection against the elements
  - · Ribbed cuffs for warmth and comfort · 40+ UPF rated fabric to block 98% of UV rays
  - 65% Polyester, 35% Cotton, 9oz Yellow/Black S-6XL

## CONTRASTING PANELS FOR CONTEMPORARY STYLE



ANSI

**TYPE R** CLASS 3

ANSI **TYPE R** CLASS 2



# **CLASS 3 SWEATSHIRT**





[×5

HS	SWEATSHIRT ANSI/ISEA 107 TYPE R CLASS 3
\ <u>×50</u>	ANSI/ISEA 107 TYPE P CLASS 3
	EN ISO 20471 CLASS 2 SIZE: S
40	EN ISO 20471 CLASS 3 SIZES: M-4XL

UPF · Knitted fabric with brushed backing · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility

- · Stylish unisex design for multi functional use
- · Designed with a comfort fit
- · Crew neck
- · Ribbed cuffs for warmth and comfort

65% Polyester, 35% Cotton, 9oz



ANSI TYPE R CLASS 3

ANSI TYPE P CLASS 3



# **CLASS 3** SWEATSHIRT



#### EC13 **ECO HI-VIS SWEATSHIRT** ANSI/ISEA 107 TYPE R CLASS 3 EN ISO 20471 CLASS 3

· Environmentally friendly recycled yarns

- · Knitted fabric with brushed backing
- · Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
  - Reflective trim on inner hem for increased visibility
  - · Ribbed cuffs for warmth and comfort

65% Recycled Polyester, 35% Cotton, 9oz

# PLANET





**27 PET BOTTLES ARE** RECYCLED TO MAKE THIS SWEATSHIRT

4XL



#### B303 **HI-VIS SWEATSHIRT** ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3

- · Knitted fabric with brushed backing
- · Ribbed cuffs for warmth and comfort
- · Ribbed hem for a comfortable fit · Fully elasticated waistband for ultimate
- wearer comfort · Bio motion tape pattern to improve recognition of human shape at distance
- · Generous fit for wearer comfort

65% Polyester, 35% Cotton, 9oz Orange XS-5XL, Yellow XS-5XL









#### HI-VIS MESH LINED FLEECE ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3

EN ISO 20471 CLASS 3

- UPF · Anti-pill durable fleece fabric
  - 3 pockets for ample storage
  - $\cdot$   $% \left( {{\left( {{{\left( {{{\left( {{{\left( {1 \right)}} \right.}} \right)}} \right)}_{0}}}} \right)} \right)$
  - $\cdot\,$  Elastic waist with toggle for a secure and comfortable fit
  - Elasticated cuffs for a secure fit
  - · Reflective tape for increased visibility

100% Polyester, Anti-Pill finish Fleece, 9oz Body: 100% Polyester Mesh, 2oz Sleeve: 100% Polyester Taffeta, 2oz

Yellow M-5XL

24	<b>B</b> 3
24)/	XEN
×50	ANSI ANSI
10	EN IS

UPĚ

#### B308 XENON RUGBY SHIRT ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3

Knitted fabric with brushed backing

- 1/4 length center front zipper for added comfort and versatility
- Reinforced panels in high wear areas for maximum durability
- · Ribbed cuffs for warmth and comfort
- · Designed with a comfort fit
- · 40+ UPF rated fabric to block 98% of UV rays

65% Polyester, 35% Cotton, 9oz 100% Polyester Oxford 600D, 6oz Yellow S-6XL

## ANSI CLASS 3 HIGH VISIBILITY -GIVING VISIBLITY TO THE WEARER





## **CLASS 2** BODYWARMER VEST





**INSULATED** 

### ANSI **TYPE R** CLASS 2

CONCEALED CELL PHONE POCKET

**INNER SOFT** INSULATEX LINING

PREMIUM STAIN RESISTANT FINISH REPELS OIL, WATER AND GRIME



ANSI
TYPE R
CLASS 2
ANSI

**INSULATED** 

ΤΥΡΕ Ρ CLASS 2



## · Lightweight flexible HiVisTex Pro segmented reflective tape for

Kingsmill: 65% Polyester, 35% Cotton, 7oz Yellow/Black S-3XL





REVERSIBLE

BACK



#### US469 18

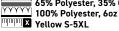


HI-VIS REVERSIBLE BODYWARMER VEST ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2 EN ISO 20471 CLASS 2

Extremely water resistant fabric finish, water beads away from

- fabric surface
- Quilt lined for thermal insulation
- 4 pockets for ample storage
- Reversible garment for multi use
- Interactive inner garment
- · Certified to ANSI/ISEA 107 after 50x washes

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 65% Polyester, 35% Cotton, 7.5oz





REVERSIBLE



# HIGH VISIBILITY WORKWEAR



#### Splash, Oil + Stain

Texpel™ is a durable, stain repellent finish which protects against everyday spills without changing the feel or comfort of the fabric. The finish is highly breathable.

- Helps protect fabric from oil and grease
- ✔ Drives away dirt and grime
- ✔ Aids the release of stubborn stains when washing
  - Helps retain fabric softness





# HIGH VISBILITY WORKWEAR



KINGSMILI

POLY-COTTON

TEXPEL





## TX55

18

×50

40. UPF

#### NANTES HI-VIS COVERALL ANSI/ISEA 107 TYPE R CLASS 3 EN ISO 20471 CLASS 3

- · Durable polyester/cotton fabric with Texpel™ stain
- resistant finish
- · Reflective tape for increased visibility
- 12 · 12 pockets
  - $\cdot\;$  Two-way zipper for quick and easy access
  - · Adjustable hem to accommodate all leg lengths
  - · Rule pocket
  - Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 7oz Yellow/Navy S-3XL





70z





#### **HI-VIS POLYCOTTON SHORTS** ANSI/ISEA 107 CLASS E EN ISO 20471 CLASS 1

- · Durable polyester/cotton fabric with Texpel™ stain resistant finish
- · Reflective tape for increased visibility
- · 7 pockets for ample storage
- · Double rule pocket
- · Handy waistband D ring for keys or ID cards Two back pockets

Kingsmill: 65% Polyester, 35% Cotton, 7oz





# PANTS





## ANSI/ISEA 107 CLASS E

- · MeshAir aerated mesh fabric to increase air flow
- · 2 pockets for secure storage
- · Available in sizes up to 5XL
- $\cdot$  Fully elasticated waistband for ultimate wearer comfort

100% Polyester Mesh, 3oz







## 50% MESH, 50% SOLID **KNIT**



4

## **US388** TWO-TONE MESH OVERPANTS

#### ANSI/ISEA 107 CLASS E

- · MeshAir aerated mesh fabric to increase air flow
- · Fully elasticated waistband for ultimate wearer comfort
- · 4 pockets for ample storage
- · Contrast panels for protection against dirt
- · Available in sizes up to 5XL

**5XI** 





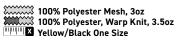


### **US389** HI-VIS TWO-TONE GAITERS

#### ANSI/ISEA 107 CLASS E

- · MeshAir aerated mesh fabric to increase air flow
- · Contrast panels for protection against dirt
- · Reflective tape for increased visibility
- · Adjustable hook and loop fastening for flexible sizing









CLASS E



# OUTERWEAR

A complete selection of jackets including multiseasonal, breathable, winter, traffic, bomber, XBACK, eco-conscious, public safety, and women's jackets, in addition to high performance rain jackets and pants.



Portwest Extreme[™] is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN 343 Class 4:4.



Made with 300 Denier 100% polyester yarn, this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance.



The double polyurethane (PU) coating on the inside of our fabric makes it durable and waterproof.



The outer has a water and stain repellent coating which helps keep the garment clean.



**7-IN-1** BREATHABLE JACKET











5 INNER JACKET REVERSED





# 7-IN-1 BREATHABLE JACKET

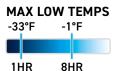


#### FABRIC INFORMATION

Made with 300 Denier 100% polyester yarn, this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance. The double polyurethane (PU) coating on the inside makes the fabric durable and waterproof, and the outer has a water and stain repellent coating which helps keep the garment clean.



0



7-IN-

**INSULATED** 

\$

EN 342

## US427

UP

HI-VIS 7-IN-1 TRAFFIC JACKET ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

- EN 342 0.341 (M².K/W), 3, X
   Waterproof and breathable with sealed seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface Hook and loop cuffs for a secure fit
- Hook and loop cutts for a secure fit
   Fleece lined collar to trap the heat and increase warmth
- Jacket can be worn seven ways for multi use
- $\cdot$  Reflective tape for increased visibility
- 300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 5.5oz
- Outer Jacket: 100% Polyester Mesh, 20z
- Inner Jacket: 65% Polyester, 35% Cotton, 2oz
- Inner Jacket: 100% Polyester, 5oz





# 5-IN-1 BREATHABLE JACKET

INSULATED



# 5-IN-1 PARKA JACKET

EN 342

LINED

5-IN-1



# **3-IN-1 JACKET**

ANSI TYPE R 1 CLASS 3 OUTER JACKET PW WITH INNER JACKET **ANSI** PW365 12 TYPE P **PW3 HI-VIS 3-IN-1 JACKET** CLASS 3 HS ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 ×50 EN 343 CLASS 3:1 X WP 15,000MM · Waterproof with sealed seams preventing UPF water penetration · Extremely water resistant fabric finish, water beads away from fabric surface · 7 pockets for ample storage · Hook and loop cuffs for a secure fit Curved back hem for added protection · Contrast fleece collar for protection against dirt 300D Industry: 100% Polyester, 300D L. Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, knitted with brushed back, 9oz Yellow/Black S-5XL Orange/Black S-4XL WATERPROOF WITH SEALED SEAMS OUTER LAYER PU COATING 1 PU COATING 2 1 OUTER JACKET INNER GARMENT ORANGE/BLACK BACK 2 3 5XL 300D 

LINED

3-IN-'

## **3-IN-1 CONTRAST** JACKET **ANSI**

#### S362 10 **HI VIS 3-IN-1 CONTRAST** JACKET UPF ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM · Waterproof with sealed seams preventing water penetration · Extremely water resistant fabric finish, water beads away from fabric surface · Pack away hood for added functionality $\cdot \,$ Hook and loop cuffs for a secure fit

elements

- **Oxford Weave with a Stain Resistant** finish, Double PU Coated, 5.5oz
- Sleeves: 100% Polyester Taffeta, 2oz 100% Polyester, knitted with brushed
- back, 9oz Orange/Black S-5XL, Yellow/Black
- S-5XĽ

· Storm flap front to protect against the

· Jacket can be worn three ways for multi use.

- 300D Industry: 100% Polyester, 300D
- Body: 100% Polyester Mesh, 2oz

**ANSI** TYPE P CLASS 3

**TYPE R** CLASS 3

ORANGE/BLACK

INNER JACKET







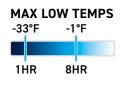
LINED

ONE

3-IN-1

# WINTER JACKET





## HEAVYWEIGHT QUILT LINING FOR MAXIMUM THERMAL INSULATION





**X** 

EN 342

**INSULATED** 

# WINTER JACKET



****\$

# WINTER JACKET



NEW



**INSULATED** 

79 PET BOTTLES ARE RECYCLED TO MAKE THIS JACKET

## PLANET



1HR	8HR





BACK





# **3-IN-1 BOMBER** JACKET



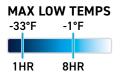
LINED

3-IN-1

7XL

# 3-IN-1 BOMBER JACKET





## WATERPROOF WITH SEALED SEAMS





TYPE R







2 WITHOUT FUR LINING

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# 3-IN-1 BOMBER JACKET



\$

EN 342

**INSULATED** 

3-IN-1

## 2-IN-1 BOMBER JACKET





# PUBLIC SAFETY

The bright fluorescent fabric combined with flexible HiVisTex Pro segmented reflective tape and contrast trim offers the highest visibility in low light conditions. Ideal for those who will not compromise on style, comfort and performance.



US387 95 PUBLIC SAFETY VEST



PW52 383

PS12 391

S395 1047 P DETROIT SHORT SLEEVE T-SHIRT



UH449 1437 HI-VIS REVERSIBLE BOMBER JACKET



T802 67 - KX3 RIPSTOP FLEX PANTS

UH449 1537 HI-VIS REVERSIBLE RAIN COAT 48"



S130 69 RIPSTOP LONG SLEEVE SHIRT

DESIGNED FOR WORKING IN PUBLIC SAFETY ENVIRONMENTS

## 2-IN-1 BOMBER JACKET

ANSI TYPE R CLASS 3 UH449 12 **HI-VIS REVERSIBLE BOMBER** ANSI HS JACKET ANSI/ISEA 107 TYPE R CLASS 3 TYPE P ANSI/ISEA 107 TYPE P CLASS 3 UPF EN 343 CLASS 3:1 X CLASS 3 WP 15,000MM · Waterproof with sealed seams preventing water penetration · Extremely water resistant fabric finish, water beads away from fabric surface · Jacket can be worn two ways for multi use · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility Two tone heat applied segmented reflective tape for added visibility Quick and easy side access to weapon holster 300D Industry: 100% Polyester, 300D **Oxford Weave with a Stain Resistant** finish, Double PU Coated, 5.5oz 300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz Yellow/Black XS-5XL **ENGINEERED WITH** SAFETY IN MIND 1 OUTER JACKET **QUICK AND EASY PASS THROUGH ACCESS TO** WEAPON HOLSTER 2 JACKET REVERSED BACK 

LINED

2-IN-



## WINTER X BACK BOMBER JACKET





## 2-IN-1 BOMBER JACKET

12



LINED

2-IN-



## WINTER BOMBER JACKET



### HI-VIS CONTRAST TAPE BOMBER JACKET ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 X WP 15,000MM

- Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- · Contrast panels for protection against dirt
- Pack away hood for added functionality
- Hook and loop cuffs for a secure fit
   Internal tablet pocket for safe storage

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, 5oz WHINK Yellow/Black S-7XL







ANSI TYPE P CLASS 3

## INSULATED



# BOMBER JACKETS



\$

# BOMBER JACKETS





Internal **TABLET** Pocket for Safe Storage 10"x 14"



## QUILT LINED COMFORT



BACK

**INSULATED** 

## RAIN SHELL JACKET



Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz. Offering superior comfort, function and endurance in all weather conditions.

Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the current highest industry requirements.







DRAWCORD Hood and hem

QUICK DRY Knitted Cuff



BACK

## MESH LINED JACKET





0

# MESH LINED JACKET



# REVERSIBLE **RAIN COAT**



SEGMENTED REFLECTIVE **TAPE ALLOWS FOR INCREASED VISIBILITY** AND MOBILITY



COAT LENGTH **48 INCHES** 

ANSI TYPE R

CLASS 3

ANSI

TYPE P

CLASS 3





LINED

2-IN-1



### **FABRIC INFORMATION**

Sealtex™ Ultra is a highly breathable, high technology PU coated fabric, on a flexible 100% polyester tricot knit, 185g. Sealtex Ultra meets high visibility standard EN ISO 20471.



BACK





## **GARMENT BENEFITS**

Waterproof, windproof and breathable, we guarantee this range will keep you warm and dry in adverse conditions. The welded seams keep rain and wind out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.



BACK



# MESH LINED JACKET



### **FABRIC INFORMATION**

US160

24

Made with 150 Denier 100% Polvester yarn, this is a tough fabric for tough conditions. 150D fabric has superb abrasion and tear resistance. The PVC coating on the inside makes the fabric durable and waterproof and the outer has a water repellent coating which helps keep the garment clean.

ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

water penetration

Yellow S-6XL

elements





Weave, PVC Coated, 6oz 100% Polyester Mesh, 2oz





BACK

# RAIN COATS



## FABRIC INFORMATION

Made with 190T plain weave 100% polyester yarn this is a durable, hard wearing fabric for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. ANSI TYPE R CLASS 3

ANSI

TYPE P

CLASS 3



 Waterproof with sealed seams preventing water penetration
 Extremely water resistant fabric finish, water beads away from fabric surface

• Extra protection against the cold with an extended 48" back

- Drawcord hood and hem for a secure and comfortable fit
- Inner elasticated cuff
- $\cdot$   $\,$  Increased breathability with a vented back yoke

100% Polyester, 190T, Plain Weave, PVC coated, 6oz Yoke Only: 100% Polyester Mesh, 2oz ✓ Yellow XS-8XL, Orange S-4XL





BACK



Yellow/Black S-5XL

PVC coated, 6oz

UH446

WP 5,000MM

EN 343 CLASS 3:1 X

fabric surface

· Inner elasticated cuff

**HI-VIS CONTRAST RAIN COAT 48"** 

· Waterproof with sealed seams preventing water penetration

· Extra protection against the cold with an extended 48" back

· Extremely water resistant fabric finish, water beads away from

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

· Pack away hood for added functionality

· Increased breathability with a vented back yoke

100% Polyester, 190T, Plain Weave,

Yoke Only: 100% Polyester Mesh, 2oz

18

## **CONTRAST TAPE RAIN** JACKET



PW52 383

PS12 391

UH400

CLASS 3 ANSI TYPE P

CLASS 3





### **HI-VIS CONTRAST TAPE RAIN JACKET** ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE P CLASS 3

EN 343 CLASS 3:1 X WP 5,000MM

- $\cdot\;$  Waterproof with sealed seams preventing water penetration · Extremely water resistant fabric finish, water beads away from fabric surface

UPF

2

- · 2 pockets for secure storage  $\cdot\;$  Drawcord hood and hem for a secure and comfortable fit
- · Inner elasticated cuff · Increased breathability with a vented back yoke

100% Polyester, 190T, Plain Weave, PVC coated, 6oz Yoke Only: 100% Polyester Mesh, 2oz Yellow S-5XL



NEW



H447 169

# **RAIN JACKET**



#### UH443 **HI-VIS CLASSIC CONTRAST RAIN JACKET** ANSI/ISEA 107 TYPE R CLASS 3 ANSI/ISEA 107 TYPE R CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

- · Waterproof with sealed seams preventing water penetration
- · Extremely water resistant fabric finish, water beads away from fabric surface
- · 2 pockets for secure storage
- · Pack away hood for added functionality
- · Inner elasticated cuff · Increased breathability with a vented back
- yoke

100% Polyester, 190T, Plain Weave, PVC coated, 6oz

Yoke Only: 100% Polyester Mesh, 2oz Yellow/Black XS-7XL





24

2

EN 343 CLASS 3:1 X WP 5,000MM

- · Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- · 2 pockets for secure storage
- · Drawcord hood and hem for a secure and comfortable fit
- · Inner elasticated cuff
- · Increased breathability with a vented back yoke

100% Polyester, 190T, Plain Weave, PVC coated, 6oz

Yoke Only: 100% Polyester Mesh, 2oz Orange S-5XL, Yellow XS-8XL







## SOFTSHELL JACKET

ANSI

**TYPE R** 

CLASS 3

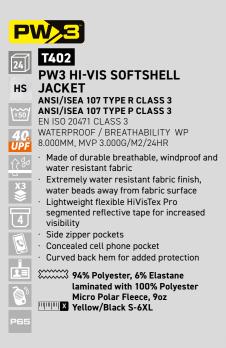
ANSI

TYPE P

CLASS 3

DETACHABLE

ID POCKET



EARPHONE LOOP HOLDER ROUTES YOUR EARPHONES FROM INSIDE YOUR JACKET TO YOUR EARS

## ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



BACK



CURVED BACK HEM

## WOMEN'S SOFTSHELL JACKET

## PW>3

4

9

PW381 24 **PW3 HI-VIS WOMEN'S HS SOFTSHELL** ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2 ×50 EN ISO 20471 CLASS 2 WATERPROOF / BREATHABILITY WP 8.000MM, MVP 3.000G/M²/24HR UPF

· Made of durable breathable, windproof and water resistant fabric

- · Extremely water resistant fabric finish, water beads away from fabric surface · Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zipper pockets
- · Concealed cell phone pocket · Quick dry elastic bound cuff

\$200 94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz

## BREATHABLE, **WINDPROOF AND WATER** RESISTANT





ANSI TYPE R CLASS 2

ANSI TYPE P CLASS 2

> DETACHABLE ID POCKET



NEW

EARPHONE LOOP HOLDER **ROUTES YOUR EARPHONES** FROM INSIDE YOUR JACKET TO YOUR EARS

CURVED

DRAWCORD ADJUSTABLE HEM

BACK HEM

161

# **CLASS 3 SOFTSHELL**





- Made of durable breathable, windproof and water resistant fabric
- Micro polar fleece lined and bonded with shell
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal pocket for safe storage
- Contrast panels for protection against dirt
- · Zipped chest pocket

94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz
Yellow/Black S-6XL ANSI TYPE R CLASS 3





[4]

# **CLASS 1 SOFTSHELL**

















## CLASS E WOMEN'S PANTS

MADE FOR WOMEN



INSULATED







4XL

### S587 HI-VIS RAIN PANTS ANSI/ISEA 107 CLASS E EN ISO 20471 CLASS 2

EN 343 CLASS 3:1 X WP 15,000MM

- Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy pass through pocket
- Side zipper leg opening for easy access
   Fully elasticated waistband for ultimate wearer comfort
- Contrast panels for protection against dirt

#### 300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz

TEXPEL

**EXPU** 

Yellow/Black S-4XL





# S486HI-VISHI-VIS

UPF

#### HI-VIS TWO TONE TRAFFIC PANTS ANSI/ISEA 107 CLASS E

EN ISO 20471 CLASS 2

EN 343 CLASS 3:1 X

- WP 15,000MM
- Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy pass through pocket
- Snap adjustable hems for a secure fit
- Fully elasticated waistband for ultimate wearer comfort
- $\cdot$   $\,$  Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.50z

Yellow/Black S-6XL





- Fully lined and padded to trap the heat and increase warmth
- · Contrast panels for protection against dirt
- 300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.50z 100% Polyester, 20z

	100 /0 F OLYESLEI, 202
Y Y Y Y Y	100% Polyester, 5oz
	100 % Fulyeslei, 302
	Yellow/Black S-4XL
	Tellow/Black S-4AL









## ANSI/ISEA 107 CLASS E

EN ISO 20471 CLASS 1 EN 343 CLASS 3:1 X WP 15,000MM

- · Waterproof with sealed seams preventing water penetration · Extremely water resistant fabric finish, water beads away from
- fabric surface · Quick and easy pass through pocket
- · Snap adjustable hems for a secure fit
- · Fully elasticated waistband for ultimate wearer comfort · Reflective tape for increased visibility

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz Orange S-3XL, Yellow S-6XL





#### S493 24

### SEALTEX ULTRA REFLECTIVE PANTS ANSI/ISEA 107 CLASS E

HS EN ISO 20471 CLASS 1

- EN 343 CLASS 3:2 X
- WP 5,000MM MVP 3,000G/M²/24HRS UPF
  - · Waterproof with welded seams to prevent water penetration
  - Breathable and windproof fabric with mechanical stretch . properties
  - Extremely water resistant fabric finish, water beads away from fabric surface
  - · Fully elasticated waistband for ultimate wearer comfort
  - · Snap adjustable hems for a secure fit
    - Heat applied reflective tape for added visibility

Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 5.5oz Yellow XS-5XL









## H441 HI-VIS RAIN PANTS

ANSI/ISEA 107 CLASS E EN ISO 20471 CLASS 1 EN 343 CLASS 3:1 X

WP 5,000MM

- Waterproof with sealed seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Fully elasticated waistband for ultimate wearer comfort
- · Snap adjustable hems for a secure fit
- · Twin-stitched seams for extra durability
- · Reflective tape for increased visibility

100% Polyester, 190T, Plain Weave, PVC coated, 6oz □□□□□▲ Orange S-5XL, Yellow XS-6XL





6XL 190

TEXPEL







## INSULATED RAINWEAR COVERALL



EN 342

**INSULATED** 

# ACCESSORIES





## HV55 HI-VIS STRAP

- · Durable polyester PVC coated fabric
- · Reflective tape for increased visibility
- Waist and shoulder band width 3"
- · Adjustable hook and loop fastening for flexible sizing

100% Polyester, PVC Coated, 5.5oz





### HA15 HI-VIS RANGER HAT

Cooling mesh fabric for increased breathability
 Reflective tape for increased visibility
 Adjustable cord and toggle for a secure fit

100% Polyester Oxford 300D, 6oz 100% Polyester Mesh, 4.5oz Yellow S/M,L/XL





## ACCESSORIES





#### **B033** WORKMAN'S LED 144 BEANIE ROHS

- Brightness 150 lumens
- · Run time 2/4 hours
- · USB rechargeable
- · Function high-medium-flash
- Beam distance 10 yards (high), 5 yards (medium)
- Retail tag which aids presentation for retail sales
- 100% Acrylic, Knit Navy One Size



#### B034 TWO TONE LED 144 **RECHARGEABLE BEANIE** ROHS USB

- · Brightness 150 lumens
- Run time 2/4 hours
- USB rechargeable
- · Function high-medium-flash
- Beam distance 10 yards (high), 5 yards (medium)
- Retail tag which aids presentation for retail sales

100% Acrylic, Knit Black/Gray One Size









### ROHS

- Brightness 150 lumens
- · Run time 2/4 hours
- USB rechargeable
- · Function high-medium-flash
- Beam distance 10 yards (high), 5 yards (medium)
- Retail tag which aids presentation for retail sales

🗱 100% Acrylic, Knit Black, Navy, Yellow One Size Kids Size: Ages 7 - 12



480 (48) (USE)	B030 REPLACEMENT BEANIE HEAD LAMP ROHS
	Brightness 150 lumens     Run time 4 hours
	· USB rechargeable
	<ul> <li>Function high-medium-flash</li> </ul>
	<ul> <li>Beam distance 10 yards (high), 5 yards (medium)</li> </ul>
	<ul> <li>Retail box which aids presentation for retail sales</li> </ul>

#### ABS Black One Size

Length 2.5" x Width 1.7" x Height 0.6"

# ACCESSORIES



· This product is sold in singles

ABS Black One Size Length 2.3" x Width 1.2" x Height 1"

Yellow/Black One Size Length 2.9" x Width 2.4" x Height 1.9"

· Bright, compact and lightweight

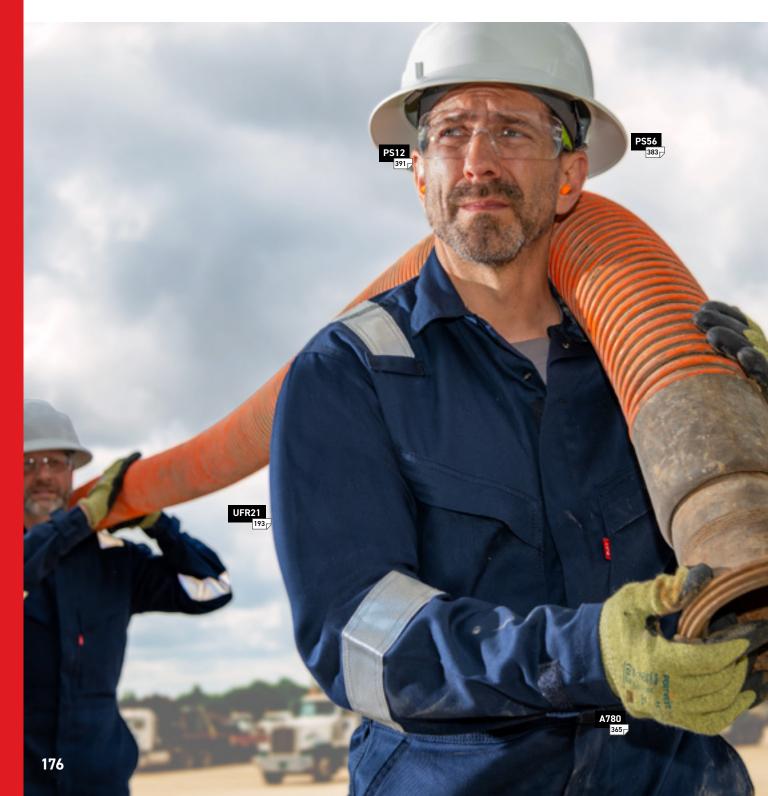
ABS

Beam distance 55 yards

ABS

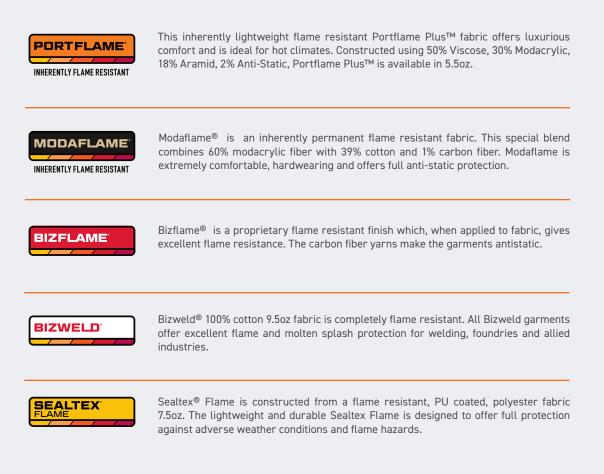
Black One Size Length 2.3" x Width 1.5" x Height 1.7"





# MARKET LEADING FABRICS

This industry leading flame resistant range provides multistandard protection for hazardous environments. These state of the art products are the result of years of experience combined with advanced technology and market research. Commitment to the health, safety and comfort of the wearer can be seen in the wide range of products suitable for all climates and end uses.



# FLAME RESISTANT - USA Standards

#### NFPA 2112

NFPA[®] 2112

This standard specifies the minimum performance requirements and test methods for flame resistant fabric and components and the design and certification requirements for garments for use in areas at risk from flash fires. Flame resistant fabrics must pass a comprehensive list of thermal tests, including the following:

#### •ASTM F2700 – Heat Transfer Performance (HTP) Test

This test is a measure of the unsteady state heat transfer properties of garment materials.

•ASTM D6413 - Vertical Flammability (Flame Resistance) Test

This test is used to determine how easily fabrics ignite and continue to burn once ignited.

•Thermal Shrinkage Resistance Test This test measures a fabrics resistance to shrinkage when exposed to heat.

•Heat Resistance Test This test measures how fabrics and components react to the high heat that could occur during a flash fire. •ASTM F1930-11 – Thermal Manikin Test This test provides an overall evaluation of how the fabric performs in a standardized coverall design after three-second thermal exposure.

•FTMS 191A – Thread melting resistance Test

Thread used in flame resistant garments must withstand temperatures of up to 500°F.



This standard addresses electrical safetyrelated work practices for employee workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506.

The NFPA 70E standard gives guidance for selecting the appropriate PPE according to the level of risk involved in a particular job. Risk areas are categorized by the

ASTM[®] F1506

This performance specification covers the flame resistance of textile materials to be used for wearing apparel for use by electrical workers exposed to momentary electric arc and related hazards.

These textile materials must meet the following performance requirements:

- A general requirement that thread and components used in garment

expected level of incident energy in the event of an electric arc. There are four categories, ARC 1 (which is low risk) through 4 (which is high risk and requires FR clothing with a minimum ARC rating of 40ca1/cm²). The higher the ARC rating value, the greater the protection.

construction shall not contribute to the

severity of injuries to the wearer in the

event of a momentary electric arc and

- A set of minimum performance

specifications for knit and woven fabrics

including strength, colorfastness, flame resistance before and after washing and

related thermal exposure.

PPE Category	Clothing description	Required minimum Arc rating of PPE/ cal/cm ²
	CAT/ARC 1: Arc rated FR Shirt and FR Pants or FR Coverall	4
2 ARC	CAT/ARC 2: Arc rated FR Shirt and FR Pants or FR Coverall	8
3 ARC	CAT/ARC 3: Arc rated FR Shirt and FR Pants or FR Coverall, and Arc flash suit selected so that the system Arc rating meets the required minimum	25
ARC	CAT/ARC 4: Arc rated FR Shirt and FR Pants or FR Coverall and Arc flash suit selected so that the system Arc rating meets the required minimum	40

- Testing for flame resistance in accordance with ASTM test method D6413 vertical flame test.

- When tested as received in accordance with ASTM test method F1959 arc performance, the fabric may not have more than 5.0 seconds after flame time when tested. Garments must be labeled with the following: - Tracking code. - Statement that the garments meet the requirements of F1506. - Manufacturer's name, size information.

- Care instructions and fiber content.

- ARC rating (ATPV) or (EBT).

#### ASTM® F1959/F1959M-12: 2013

Standard Test Method for Determining the ARC Rating of Materials for Clothing FABRIC ONLY TEST. This test method is the same as outlined under EN 61482-1-1. Pre treatment may vary.

arc test results.

# Laundering of FR Fabrics

#### Washing / Drying Procedure:

Pretreatment: If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid detergent applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pretreatment to penetrate and loosen the stain. Never use chlorine bleach or washing detergents containing bleach as these will reduce the flame resistance properties of the fabric. Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion. The Flame Resistant finish is retained for the normal life cycle of the garment provided that the care instructions are adhered to.

Washing: Always wash contaminated workwear separately, do not mix with non workwear. Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimize surface abrasion and help maintain the surface appearance of the fabric. Zippers should be closed during washing.

**Load Size:** To ensure a more efficient, cleaner wash, avoid overloading the machine so the garments can move freely through the wash and rinse cycles.

Drying: Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.

# FLAME RESISTANT - European Standards

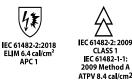


#### IEC 61482-2:2018 / EN 61482-2:2020

#### Protective Clothing Against the Thermal Hazards of an Electric Arc

The new updated version of IEC 61482-2:2018 has a new symbol, replacing the 2009 symbol.

During a transition period, stock garments will have mixed symbols



This standard specifies requirements and test methods applicable to materials and garments for protective clothing against the thermal effects of an electric arc event. An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat.

Two international test methods have been developed to provide information on the resistance of clothing to the thermal effects of electric arcs. Each method gives different information. To comply with the standard

either or both tests must be carried out.

#### Open Arc Method IEC 61482-1-1.

This test method aims to establish the ELIM (Incident Energy Limit) ATPV (Arc Thermal Performance Value) or EBT (Energy Breakopen Threshold) of a fabric. ELIM is a new value that was been added to the updated version of IEC 61482-1-1, the Open Arc test method. This value (cal/cm²) is the highest incident thermal energy to which the garment can be exposed with a 0% risk of the wearer getting a second-degree burn injury. The ELIM rating usually has a lower calorific value than ATPV and EBT . ATPV and EBT are measured against a 50% risk of the wearer getting a second-degree burn injury. An ATPV value or an EBT value is determined by how the fabric reacts to the arc test. If a hole appears first, the value is set as EBT and if high heat passage is first, it will be ATPV. Both ATPV and EBT are also expressed in calories per cm². The higher the calorific value of the garment or fabric, then the greater the protection for the wearer. The Stoll Curve is used in testing along with a graph of

heat flux exposure times. The point at which the heat flux cross the Stoll Curve is identified as the point at which a human would feel pain and be at risk of seconddegree burns.

#### Box Test Method IEC 61482-1-2

During this test, fabric or garments are exposed to an electric arc, stimulating typical exposure conditions for a short circuit current, confined in a box for 0.5 seconds, resulting in either an APC 1 or APC 2 classification

APC 1 and APC 2 (APC = Arc Protection Class) will replace Class 1 and Class 2 in the updated IEC 61482-1-2, Box test method. The values remain the same ie. APC 1 (formerly Class 1) is to a current of 4kA (400V, 168Kj) and APC 2 (formerly Class 2) is to a current of 7kA (400V, 320Kj)

Garments can be layered to achieve an overall ELIM, ATPV or EBT Rating. For example, a thermal layer may achieve an EBT of 4.3 Cal/m², and an outer coverall may achieve an ELIM of 13.6 Cal/cm². However, the combination EBT/ELIM ratings will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection.

ASTM F1959/F1959M-14 FABRIC ONLY TEST. This US Test Method determines the Arc Rating (ATPV or EBT) of a fabric or a multi-layer combination of fabrics. The test method is similar to IEC 61482-1-1. Pre-treatment may vary.

ARC RATED PPE	REQUIRED MINIMUM ARC RATING OF PPE/ CAL/CM ²	
1 ARC	4 CAL/CM ²	
2 ARC	8 CAL/CM ²	
3 ARC	25 CAL/CM ²	

# EN ISO 11612

#### ⁰¹¹⁶¹² EN ISO 11612: 2015

The performance requirements set out in this international standard are applicable to garments which could be worn for a wide range of end uses, where there is a need for clothing with limited flame spread properties and where the user can be exposed to radiant or convective or contact heat or molten metal splashes.

This test uses standard methods and conditions to predict the performance of fabric/garments in the event of contact

with heat or flames. Garment features such as seams, closures and logos must be tested as well as the fabric. Tests must be carried out on pre-treated components according to the manufacturers care label.

#### Specific testing is listed below:

- Dimensional change
- Limited flame spread (A1+A2)* Convective heat (B) - 3 levels
- Radiant heat (C) 4 levels

requirements.

two classes with specific performance

Class 1 is protection against less hazardous

welding techniques and situations, causing

Class 2 is protection against more hazardous

lower levels of spatter and radiant heat.

- Molten aluminum splash (D) 3 levels
- Molten iron splash (E) 3 levels
- Contact heat (F) 3 levels (temperature 250°C)
- Heat resistance at a temperature of 180°C.
- Tensile strength (must meet a minimum of 300N) Tear strength (must meet a minimum of 10N)

welding techniques and situations, causing

higher levels of spatter and radiant heat.

Specific testing is listed below:

Tensile strength

Bursting strength

Tear strength

- · Bursting strength
- Seam strength

Garment design requires that coverage must be provided from the neck to the wrists and to the ankles. Optional testing includes water vapor resistance and manikin testing for overall burn prediction.

*This test must be carried out on fabric and seams.

Seam strength

Molten droplets

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Dimensional change

Requirements of leather

Heat transfer (radiation)

Electrical resistance

Limited flame spread (A1 + A2)

NISO 11611

#### EN ISO 11611 EN ISO 11611: 2015

This international standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection).

The international standard specifies



### EN 1149: 2018

#### Protective Clothing - Electrostatic Properties - Part 5. Material Performance and Design Requirements.

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in

oxygen enriched flammable atmospheres. This standard is not applicable for protection against mains voltages.

EN 1149 consists of the following parts EN 1149-1: Test method for measurement of surface resistivity. EN 1149-2: Test method for measurement

of the electrical resistance through a material (vertical resistance) EN 1149-3: Test methods for measurement of charge decay EN 1149-4: Garment Test (under development) EN 1149-5: Material performance and design requirements. Electrostatic dissipative protective clothing shall be able to permanently cover all non-complying materials during normal use. Conductive parts (zippers, buttons etc) are permitted provided they are covered by the outermost material when in use.



ATEX Directive

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist. Portwest recommends using garments certified to EN 1149 for added protection in an ATEX environment. Portwest garments have not been assessed under the ATEX directive which currently excludes PPE.





# PREMIUM INHERENT FLAME PROTECTION



### Modaflame[™] Knit 5.5oz, 8oz, 9oz and 12oz

Constructed from an inherently fire resistant yarn of 60% Modacrylic, 39% Cotton and 1% Carbon Fiber. Tested to meet and adhere to the required EN and US Standards, the Modaflame™ Knit range is strong, durable and highly innovative.



# ULTIMATE INHERENT FLAME PROTECTION



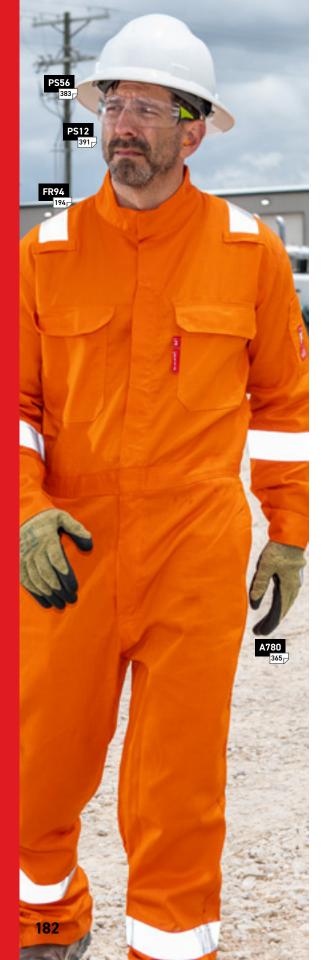
### Portflame Plus 5.5oz

Catering to the requirements for flame and arc resistance, this Portflame Plus[™] fabric offers a very light weight with the highest level of protection. Providing a high moisture absorption and comfort due to the Viscose fibers, the Modacrylic/ Aramid blend enhances the feel and comfort to a very high level, without compromising on the thermal performance of the fabric.

Constructed using 50% Viscose, 30% Modacrylic, 18% Aramid, 2% Anti-Static, Portflame Plus™ is available in 5.5oz.

- Inherently Flame Resistant Portflame Plus™ guarantees to hold its flame resistant properties indefinitely after multiple washes.
- Extremely robust Portflame Plus[™] will not ignite, melt or shrink when exposed to heat.
- Preshrunk and color fastness, this fabric has high shrink resistance and won't lose its color after multiple washes.
- · Provides anti-static properties
- Flame Resistant certification and standards exceed international safety standards for flame and electric arc protection.







# PREMIUM FLAME RESISTANCE

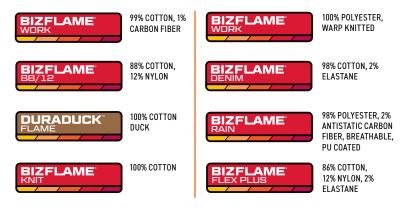


### Bizflame Work 7oz

Bizflame $^{\otimes}$  is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. The carbon fiber yarns make the garments antistatic.

- High ATPV on Bizflame Work fabric provides ARC 2 (13.6 CAL/CM²) electric arc protection.
- Anti-Static carbon fibers provide built in anti-static properties exceeding EN1149-5 standard.
- Exceptional tensile strength ensures the fabric can withstand superior job-rated abrasion and tear resistance.
- High level of breathability and moisture wicking properties provides lasting comfort for the wearer.

### **OTHER BIZFLAME FABRICS:**





# MAXIMUM FLAME AND WELDING PROTECTION

BIZWELD

ASTM NFPA NFPA F1959/ 2112 70E F1959M-12

# Flame Resistant Bizweld

### 100% Cotton 9.5oz

Bizweld is a proprietary, flame resistant, 100% high grade cotton fabric. This is a high technology fabric developed for maximum performance, comfort and durability.

Bizweld is made from 100% ringspun cotton yarns offering excellent pilling resistance while guaranteeing comfort, warmth and protection for the wearer. The finish applied to the fabric ensures it will hold its flame resistant protective properties for at least 50 washes (EN standards) and 100 washes (US standards).

Bizweld fabric is independently tested and certified to exceed the international safety standards for flame and welding protection. This fabric is globally available and is worn with confidence by thousands of workers across the oil and gas, welding and allied industries.

- Outstanding flame-resistant performance exceeds international safety standards for flame and welding protection (EN ISO 11612 and EN ISO 11611).
- Provides exceptional protection against radiant, convective and contact heat as well as molten metal splashes.
- Provides 11.2 CAL/CM² electric arc protection.
- Provides a high level of protection against molten metal splashes. Ideal for welding and allied processes.
- Outstanding results for burn injury prediction when tested to the optional test ISO 13506 under EN ISO 11612.



# FABRIC REFERENCE CHART

	STYLES	COMPOSITION	WEIGHT	PAGE	WEAVE / FINISH	NFPA° 2112	NFPA [®] 70 e	ASTM F1506	
BIZFLAME WORK	UFR21	99% Cotton, 1% Carbon Fiber	7oz	193	Twill		0	<b>⊘</b>	
	UFR88, FR94	88% Cotton, 12% Nylon	7oz	197, 194	Twill	<b>v</b>	0	<b></b>	
	FR706, FR89	88% Cotton, 12% Nylon	7oz	209, 208	Twill	<b>v</b>	0	<b>S</b>	
	UFR87, FR504	88% Cotton, 12% Nylon	7oz	197, 195	Twill	<b>v</b>	0	<b>S</b>	
BIZFLAME 88/12	FR505	88% Cotton, 12% Nylon	7oz	196	Twill	<b>v</b>	0	<b>S</b>	
88/12	FR13	88% Cotton, 12% Nylon	7oz	216	Twill				
	UFR97	88% Cotton, 12% Nylon	7oz	207	Twill	Ø	0	<b>S</b>	
	FR95	88% Cotton, 12% Nylon	7oz	208	Twill	Ø	0	0	
	UFR23	88% Cotton, 12% Nylon	7oz	215	Twill	Ø	0	<b></b>	
BIZFLAME FLEX PLUS	FR404	86% Cotton, 12% Nylon, 2% Elastane	10oz	203	Plain Weave	Ø	0	<b>O</b>	
BIZWELD	UBIZ1, UBIZ5, BZ31	100% Cotton, FR Finish	9.5oz	199, 198, 205	Twill	Ø	0	0	
DURADUCK [®] FLAME	UFR48, UFR49	100% Cotton Duck	10oz	200, 201	Plain Weave	Ø	0	0	
BIZFLAME DENIM	FR54	98% Cotton, 2% Elastane	10oz	204	Twill	Ø	0	<b></b>	
BIZFLAME	FR01, FR02	100% Cotton	7oz	212, 212	Interlock Knit				
KNIT	FR708	100% Cotton	12oz	210	Knit	<b>v</b>	0	<b>S</b>	
	FR33, FR32	99% Cotton, 1% Carbon Fiber	7oz	213, 213	Knit	<b>v</b>	0	<b></b>	
KNIT	FR39	99% Cotton, 1% Carbon Fiber	7oz	216	Knit		0	<b>S</b>	
PORTFLAME"	FR705	50% Viscose, 30% Modacrylic, 18% Aramid, 2% Anti-Static	5.5oz	206	Twill	Ø	0	0	
	UFR81, FR09	60% Modacrylic, 39% Cotton, 1% Carbon Fiber	9oz	210, 217	Knit				
	FR709	60% Modacrylic, 40% Cotton	8oz	211	Knit		0	0	
MODAFLAME [®]	UMV21, UFR24	60% Modacrylic, 39% Cotton, 1% Carbon Fiber	5.5oz	214, 214	Knit		0	0	
KNIT	FR96	60% Modacrylic, 40% Cotton	8oz	211	Knit		0	0	
	FR17	60% Modacrylic, 40% Cotton	8oz	216	Knit				
	FR19	60% Modacrylic, 39% Cotton, 1% Carbon Fiber	12oz	217	Knit				
	FR75	100% Polyester, Warp Knit	3.5 oz	215	Knit				
SEALTEX FLAME HV	FR44, FR41, FR43	100% Polyester, Flame Resistant and Antistatic, PU Coated	7.5 oz	190, 191, 191	PU Coated				
BIZFLAME	US773	98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated	7.5 oz	188	PU Coated				
RAIN	S783	98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated	7.5 oz	189	PU Coated				

ASTM F1959	ANSI/ISEA 107 - 2015	4 EN 1149	EN ISO 11612	EN ISO 11611	IEC 61482-2	EN ISO 14116	EN ISO 20471	EN 13034	EN 343
ARC 2 8.2 Cal/cm1									
ARC 2 8.2 Cal/cm1			0						
ARC 2 8.2 Cal/cm2			<b></b>						
ARC 2 8.2 Cal/cm2									
ARC 3 34 Cal/cm2									
8.2 Cal/cm2									
ARC 2 11 Cal/cm2									
ARC 2 9 Cal/cm2	<b>O</b>		<b></b>				0		
ARC 2 9 Cal/cm2	<b></b>								
ARC 2 12 Cal/cm2									
ARC 2 11.2 Cal/cm2			0	<b>v</b>					
ARC 4 45 Cal/cm2									
ARC 2 14 Cal/cm2									
12 Cal/cm2			<b>S</b>						
ARC 2 22 Cal/cm2									
ARC 2 10 Cal/cm2		Ø	0		Ø				
ARC 2 10 Cal/cm2									
ARC 2 8.7 Cal/cm2		<b></b>	<b></b>						
16 Cal/cm2		<b></b>	<b></b>						
ARC 2 9 Cal/cm2	<b></b>	<b></b>	0	<b></b>					
ARC 1 5.1 Cal/cm2	<b></b>								
ARC 2 9 Cal/cm2	<b></b>	0	0	<b></b>			<b></b>		
9 Cal/cm2									
22 Cal/cm2		0	<b></b>						
	<b>O</b>					<b></b>	<b></b>		
	<b></b>	0				<b></b>	<b>v</b>	0	<b>v</b>
	<b></b>	0				<b></b>	<b>v</b>	<b>&gt;</b>	<b>v</b>
	_	0				<b></b>		0	<b>S</b>



# FLAME RESISTANT PROTECTIVE WEAR





Bizflame[™] Rain is manufactured from 98% polyester, 2% carbon fiber 7.5oz fabric. It is highly visible, flame resistant, waterproof and breathable and has a durable chemical resistant finish.



BACK

188

6XL







BACK



Constructed from a flame resistant, PU coated, polyester fabric 7.5oz, the lightweight and durable Sealtex Flame is designed to offer full protection against adverse weather conditions and flame hazards.







- · Snap adjustable cuffs for a secure fit
- · Heat applied flame resistant tape
- Hood for added protection against the elements

#### Sealtex Flame: 100% Polyester, Flame

Resistant and Antistatic, PU Coated, 7.5oz Yellow S-5XL





Heat applied flame resistant tape

Yellow S-5XL

· Fully elasticated waistband for ultimate wearer comfort

Resistant and Antistatic, PU Coated, 7.5oz

Sealtex Flame: 100% Polyester, Flame





BizFlame™ Work has been developed and designed using a highly innovative flame resistant fabric with added anti-static properties. Constructed from 99% cotton and interwoven with 1% carbon fibers. Excellent tear and tensile strength offer durability while the premium quality cotton fibers give the fabric unrivaled comfort. Inherent anti-static carbon fiber.





Bizflame 88/12 guarantees high performance and maximum comfort. The high cotton content provides an ultra soft hand feel while the high tenacity nylon offers excellent abrasion and tear resistance.





**BIZFLAME 88/12 WOMEN'S** 

ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM²

· Lightweight for enhanced wearing comfort

Reflective tape for increased visibility
 Bizflame 88/12: 88% Cotton, 12%

FR504

FR COVERALL

(HAF 69.1%) ARC ASTM F1506

NFPA[®] 2112

· Women's specialized fit

Dual hazard protection
8 pockets for ample storage
Durable, strong and long lasting brass

Nylon, 7oz

NFPA® 70E

zippers

18

40. UPF

8

# MADE FOR WOMEN



## NFPA 2112

7oz

NFPA 70E

### DESIGNED FOR WOMEN TO REDUCE RISK AND INCREASE COMFORT





14oz



#### **PREMIUM COMFORT WITH CAT 3 PROTECTION.**

This premium coverall is compliant to NFPA 70E and provides a CAT 3 level protection. It offers electric arc hazard protection ensuring the wearer's safety and compliance and it's innovative features provide the wearer with extra comfort and convenience.





8

ARC

ASTM F1959/F1959M-12 ATPV 34CAL/CM2 (HAF 91.9%) **ASTM F1506** NFPA[®] 2112 NFPA[®] 70E

- · Outstanding Arc protection
- · Dual hazard protection
- Snap adjustable cuffs for a secure fit
- · 2 layer
- · Side pockets
- · Stand-up collar

Bizflame 88/12: 88% Cotton, 12% Nylon, 14oz



NFPA NFPA 2112 70E

NFPA 2112

### NFPA 70E







15

40

8

2

UBIZ1 **BIZWELD FR COVERALL** ASTM F1959/F1959M-12 ATPV 11.2 CAL/CM² ARC (HAF = 80.4%) **ASTM F1506** UPF NFPA® 2112 NFPA® 70E EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2 Dual hazard protection

9.5oz

NFPA

2112

NFPA 70E

- · Concealed snap front for easy access
- $\cdot\;$  Two chest pockets with snap closure Snap adjustable cuffs for a secure fit
- Side elastic waist for ultimate wearer comfort
- · Available in sizes up to 6XL

Bizweld: 100% Cotton, FR Finish, 9.5oz

REG	TALL
S-6XL	
S-6XL	M-5XL
M-3XL	
M-3XL	

#### WELDING PROTECTION GAUNTLETS See our full range of Welding Gauntlets on page 368-369









DuraDuck Flame is a high-performance ultra durable fabric constructed from 100% Cotton Duck 10oz, engineered with maximum safety and comfort in mind. Designed to bead away water, the wind resistant properties combined with lightweight insulation ensures the worker is protected from the elements. This unique fabric provides exceptional flame resistant protection and is fully compliant to NFPA 70E with ARC4 protection against electric arc.







5X ASTM

F1959/

F1959M-14E

ASTM F1959/F1959M-14E1 ATPV 45 CAL/CM2 (HAF 94.2%) **ASTM F1506** NFPA® 2112 NFPA® 70E

· Durable water repellent fabric

NFPA

70E

NFPA

2112

- · Dual hazard protection
- · Flame resistant lining for added protection
- · Hood for added protection against the elements · Durable, strong and long lasting brass zippers · ARC4

DuraDuck Flame: 100% Cotton Duck, 10oz 100% Flame Retardant Cotton, 7.5oz 90% Modacrylic, 10% Aramid, 3oz Brown, Navy S-5XL



NFPA 70E





**INSULATED** 



NFPA

2112

NFPA 70E



# UFR49

**DURADUCK FLAME QUILT LINED BIB OVERALL** ASTM F1959/F1959M-14E1 ATPV 45 CAL/CM2 (HAF 94 2%)

(NAF 74.270	J .
ASTM F150	6
NFPA [®] 2112	
NFPA [®] 70E	
. Dual haza	r d

- Dual hazard certified
- · Durable water repellent fabric
- · Quilt lined for thermal insulation
- · Wide leg hems to fit comfortable over workboots
- · Durable, strong and long lasting brass zippers
- · Adjustable straps for a secure fit

DuraDuck Flame: 100% Cotton Duck,



10oz 100% Flame Retardant Cotton, 7.5oz 90% Modacrylic, 10% Aramid, 3oz Brown, Navy S-5XL



### OUTSTANDING **ELECTRIC ARC** PROTECTION









10oz

NFPA

2112

NFPA

70E

The innovative Bizflame Flex Plus is a highly technical fabric constructed using 86% cotton, 12% nylon, 2% elastane. Providing excellent softness, shrinkage control and guaranteed flame resistance, this 2-way flex fabric ensures maximum wearer comfort and mobility. Certified to NFPA 2112 and providing the comfort and durability of a flex fabric, this is the perfect solution for those seeking ease of movement with flame resistant function.



 $\cdot$  4 pockets for ample storage

Bizflame Flex Plus: 86% Cotton, 12% Nylon, 2% Elastane, 10 oz

Khaki 30"-52" Navy 30"-52"

COMPLETE EASE OF MOVEMENT COMBINED WITH FLAME RESISTANT FUNCTION



BACK

ASTM F1959/ NFPA NFPA F1959M-14E 70E





Bizflame Denim is a highly technical fabric constructed from 98% Cotton, 2% Elastane 10oz. The durable cotton and dynamic flexible blend provides maximum range of movement in active use. Classically designed for long lasting performance and to allow for a full transition from work to leisure activity.





### **TOUGH AND DURABLE FOR DEMANDING TASKS**







BACK

24 2 ARC 40, UPF	<b>BZ31</b> <b>BIZWELD FR CARGO PANTS</b> ASTM F1959/F1959M-12 ATPV 11.2 CAL/CM ² (HAF = 80.4%) ASTM F1506 NFPA® 2112 NFPA® 70E EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2
	<ul> <li>Dual hazard protection</li> <li>Elasticated back waist for a secure fit</li> <li>7 pockets for ample storage</li> <li>Easy access cargo pocket</li> <li>Available in sizes up to 6XL</li> <li>Concealed cell phone pocket</li> <li>Bizweld: 100% Cotton, FR Finish, 9.5oz</li> <li>Gray, Khaki, Navy</li> </ul>

NFPA 70E

NFPA



 REG	TALL
S-6XL	M-4XL
S-6XL	M-4XL
S-6XL	M-4XL

6XL	ASTM F1959/ F1959M-12	NFPA 2112
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24

2

#### **FABRIC INFORMATION**

Catering to the requirements for flame and arc resistance, this Portflame Plus™ fabric offers a very light weight with the highest level of protection. Providing a high moisture absorption and comfort due to the Viscose fibers, the Modacrylic/ Aramid blend enhances the feel and comfort to a very high level, without compromising on the thermal performance of the fabric. Constructed using 50% Viscose, 30% Modacrylic, 18% Aramid, 2% Anti-Static, Portflame Plus™ is available in 5.5oz.





BACK



206

**OUTSTANDING ARC PROTECTION** RARELY ACHIEVED ON LIGHTWEIGHT **FABRICS** 



Bizflame 88/12 guarantees high performance and maximum comfort. The high cotton content provides an ultra soft hand feel while the high tenacity nylon offers excellent abrasion and tear resistance.

# 7oz



BIZFLAME 88/12 FR PLAID SHIRT ASTM F1959/F1959M-12 ATPV 11 CAL/CM² (HAF 79.2%) ASTM F1506 NFPA® 2112 NFPA® 70E

- Dual hazard protection
- · Lightweight and comfortable
- $\cdot\,$  Chest pockets with snap closure
- $\cdot \;$  Shirt tail hem stays tucked in
- · Snap front opening for easy access
- · Snap adjustable cuffs for a secure fit

Bizflame 88/12: 88% Cotton, 12% Nylon, 7oz

### THE COMFORT OF COTTON WITH TEAR RESISTANT HIGH TENACITY NYLON











24

UP

2

#### EN ISO 11612 A1+A2, B1, C1

- · Lightweight and comfortable
- · Dual hazard protection
- · Two chest pockets with button and flap closure
- · Pen division on left pocket
- · Shirt tail hem stays tucked in
- · Button cuffs for a secure and comfortable fit

### XXXXXXX Bizflame 88/12: 88% Cotton, 12% Nylon, 7oz

REG	TALL
S-6XL	M-5XL
S-6XL	
S-6XL	M-5XL

7oz





F1959M-12

NFPA NFPA 70E 2112







NFPA

2112

NFPA

70E



2

#### **BIZFLAME 88/12 FR TAPED SHIRT** ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM2 (HAF 69.1%) ASTM F1506 ARC 40 UPF NFPA[®] 2112 NFPA® 70E EN ISO 11612 A1+A2, B1, C1

- $\cdot$  Dual hazard protection
- · Lightweight and comfortable
- $\cdot\,$  Two chest pockets with button and flap closure
- · Yellow/Silver reflex for increased visibility
- · Shirt tail hem stays tucked in

NFPA

70E

· Button cuffs for a secure and comfortable fit

Bizflame 88/12: 88% Cotton, 12% Nylon, 7oz



ASTM F1959/ F1959M-12 NFPA 2112



NFPA

2112

NFPA

70E







# 12oz





UP

#### FR708 FR HEAVYWEIGHT HOODED SWEATSHIRT ASTM F1959/F1959M-14E1 ATPV 22 CAL/CM²

(HAF = 90%) ASTM F1506 NFPA[®] 2112

- NFPA® 2112 NFPA® 70E
- · High cotton content for superior comfort
- Flame resistant ribbed cuff for added safety
  Ribbed hem for a comfortable fit
- Generous fit for wearer comfort
- Grown on hood is stylish and practical
- Kangaroo pocket for ample storage

Bizflame Knit: 100% Cotton, 12oz



F1959M-14E

ASTM F1959/ 211

NFPA NFPA 2112 70E



NFPA 70E

High cotton content for superior comfort
Kangaroo pocket for ample storage

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 11612 A1, B1, C1, F1

UFR81

EN 1149 -5

24

UPF

2

- Grown on hood is stylish and practical
- · Ribbed hem for a comfortable fit
- $\cdot\,$  Available in sizes up to 6XL

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber, 9oz

· Inherent flame resistant qualities will not diminish with washing

FR ZIPPER FRONT HOODED SWEATSHIRT ASTM F1959/F1959M-12 ATPV 16 CAL/CM² (HAF 86%)



ASTM F1959/ F1959M-12



Constructed from an inherently flame resistant yarn of 60% Modacrylic, 40% Cotton. Tested to meet and surpass the required EN and US Standards, the Modaflame™ Knit range is strong, durable and highly innovative.





This smooth, high-performance interlock knit is made from 100% FR cotton or the new 99% Cotton, 1% anti-static option. The fabric offers superior strength and a lightweight feel offering the wearer a comfortable and versatile modern and stylish fit. Bizflame Knit offers outstanding protection against electric arc with a minimum ATPV rating of 10 Cal/cm².

70z





[1]

### BIZFLAME FR CREW NECK

ASTM F1959/F1959M-12 ATPV 12 CAL/CM² (HAF = 80.8%) EN ISO 11612 A1+A2, B1, C1, F1

- $\cdot \,$  Moisture wicking fabric helping to keep the body warm, cool and dry
- · Chest pocket
- $\cdot \,$  Raglan sleeves for a comfort fit
- · Contrast color stitching for added style

Bizflame Knit: 100% Cotton, 7oz



1

#### BIZFLAME FR HENLEY ASTM F1959/F1959M-12 ATPV 12 CAL/CM² (HAF = 80.8%) EN ISO 11612 A1+A2, B1, C1, F1

· Excellent moisture wicking properties

- Chest pocket
- Button placket opening

· Contrast color stitching for added style

Bizflame Knit: 100% Cotton, 7oz

### **BEST SELLING COMFORT AND PROTECTION**









#### ENJOY THE COMFORT AND VERSATILITY OF THESE MODERN AND STYLISH LONG SLEEVE SHIRTS, **OFFERING NFPA® 2112 COMPLIANCE** WITH CAT2 PROTECTION



- · Moisture wicking fabric helping to keep the body warm, cool and dry
- Concealed chest pocket
- Sleeve pocket
- · Flame resistant ribbed cuff for added safety

Bizflame Knit Antistatic: 99% Cotton, 1% Carbon Fiber, 7oz Gray S-5XL, Navy S-5XL



NFPA NFPA F1959/ 2112 70E F1959M-14E

 Concealed chest pocket · Sleeve pocket · Flame resistant ribbed cuff for added safety Bizflame Knit Antistatic: 99% Cotton, 1% Carbon Fiber, 7oz Gray S-5XL, Navy S-5XL



ASTM NFPA F1959/ 2112 F1959M-14E

NFPA 70E



### **EXCEPTIONAL FLAME RESISTANCE** AND HIGH VISIBILITY PROTECTION COMBINED

### ARC RATED VEST







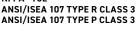


48

FR

1





- · FR modacrylic mesh
- · Inherent flame resistant qualities will not diminish with washing
- · Internal pocket for safe storage
- · Hook and loop closure for easy access
- To be worn over ARC rated clothing only
- · Sew on flame resistant reflective tape

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber, 5.5oz Yellow M-5XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.



NFPA F1959/ 70E F1959M-12



NFPA 70e
ANSI

TYPE R CLASS 3

ANSI TYPE P





1

#### ARC RATED FR MESH VEST ASTM F1959/F1959M-12 ATPV 5.1 CAL/CM² (HAF 69%)

**ASTM F1506** NFPA® 70E

ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 2

- · FR modacrylic mesh
- · Inherent flame resistant qualities will not diminish with washing
- · Hook and loop closure for easy access
- · Internal pocket for safe storage
- · To be worn over ARC rated clothing only
- · Sew on flame resistant reflective tape

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber, 5.5oz Yellow M-6XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.







ANSI **TYPE R** CLASS 2

ANSI TYPE P CLASS 2





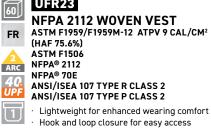


### ARC RATED VEST

7oz



### UFR23



- · Internal pocket for safe storage
- · Sew on flame resistant reflective tape
- To be worn over ARC rated clothing only
- 1 pocket for secure storage

Bizflame 88/12: 88% Cotton, 12% Nylon, 7oz Yellow M-5XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.



NFPA 2112

70E

ANSI **TYPE R** 

CLASS 2

ANSI **TYPE P** CLASS 2



### VEST





**HI-VIS FR VEST** ANSI/ISEA 107 TYPE R CLASS 2 ANSI/ISEA 107 TYPE P CLASS 3 EN ISO 20471 CLASS 2 EN ISO 14116 INDEX 1

- · Lightweight and comfortable
- · Polyester solid treated fabric
- · Hook and loop closure for easy access
- Generous fit for wearer comfort
- Dual sizing
- Sew on flame resistant reflective tape .

Bizflame Work: 100% Polyester, Warp Knitted, 3.5oz Yellow S/M - 4XL/5XL, Orange S/M -4XL/5XL







#### **TESTED FOR FLAME RESISTANCE:**

These garments are tested under test method ASTM D6413 which is used to measure the vertical flame resistance of textiles.



# ACCESSORIES



# ACCESSORIES



PS12

391 -

EP02

UFR21



#### FR19 FLAME RESISTANT ANTISTATIC NECK TUBE

ASTM F1959/F1959M-14E1 ATPV 22CAL/CM² (HAF 89.7%) EN ISO 11612 A1, B1, C1, F1 EN 1149 -5

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- · Antistatic
- · High cotton content for superior comfort
- · Retains shape wear after wear
- 40+ UPF rated fabric to block 98% of UV rays

#### Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber x 2 layer, 12oz

Navy One Size



50

#### FR09 FR ANTISTATIC BALACLAVA

ASTM F1959/F1959M-12 ATPV 16 CAL/CM²

(HAF 86%) EN ISO 11612 A1, B1, C1, F1

EN 1149 -5

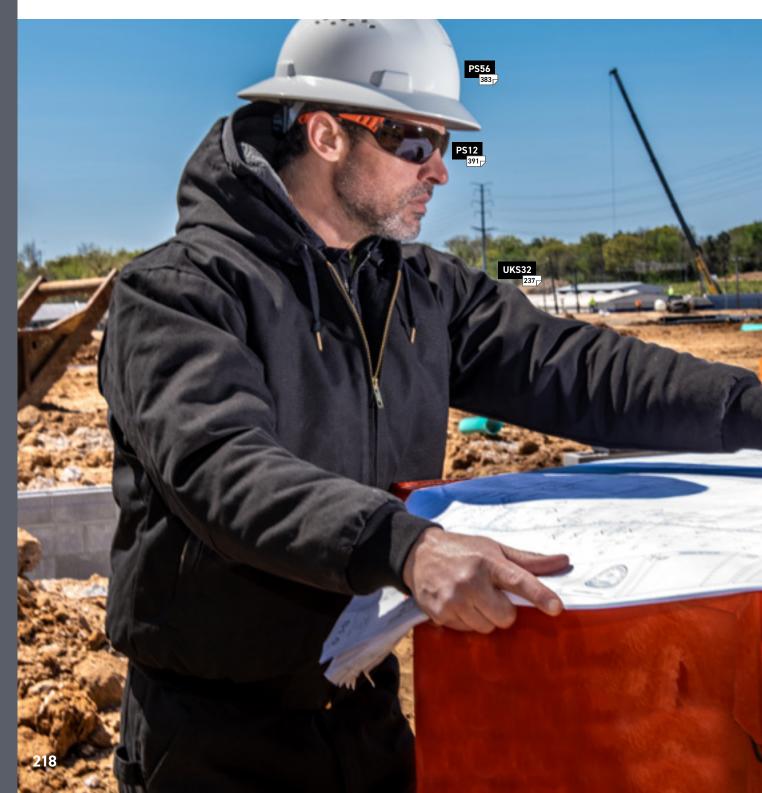
- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- · Designed with a comfort fit
- · Retains shape wear after wear
- · High cotton content for superior comfort
- · Antistatic

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber, 9oz









# **118 YEARS OF INNOVATION**

Portwest workwear offers a range of designs and features suitable for many end uses. Quality fabrics and construction techniques are used guaranteeing comfort and safety. Tested to withstand the rigors of everyday wear each garment has been carefully designed and manufactured to ensure optimum quality at the best price.



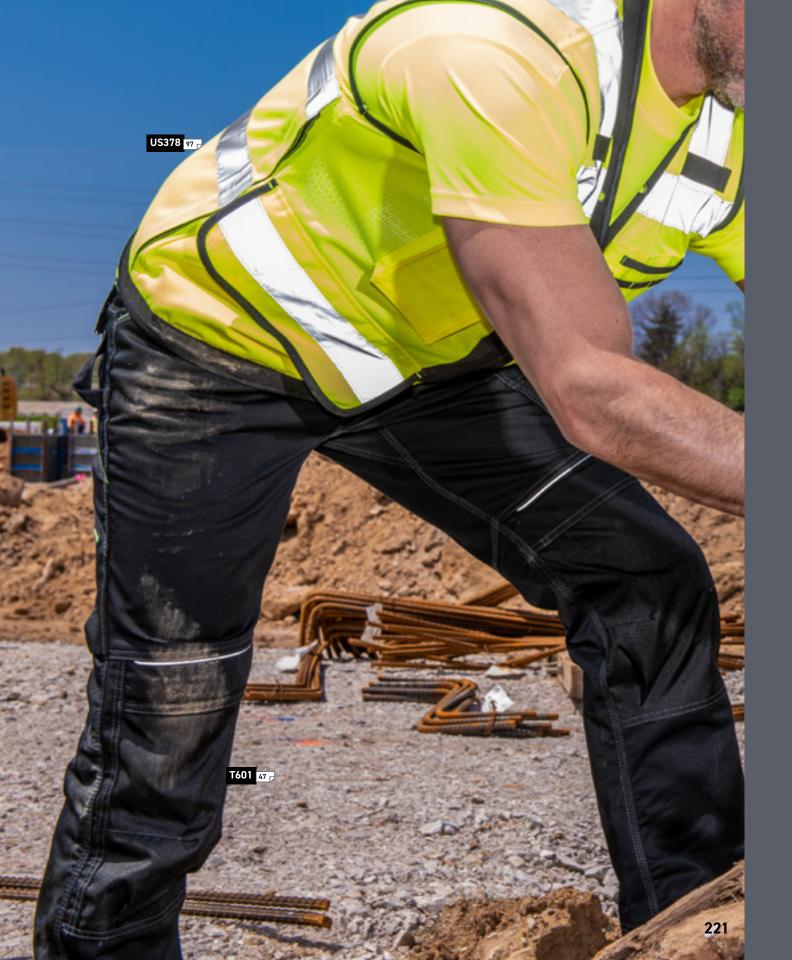
Kingsmill[™] Cotton Flex is a premium cotton flex fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement.

KINGSMILL Poly-cotton	Kingsmill [™] Polycotton Flex fabric is constructed from 65% polyester, 33% cotton and 2% elastane. This premium workwear fabric offers excellent abrasion and tear-resistant properties whilst the stretch function ensures full ease of movement for the wearer.
KINGSMILL [®] COTTON	Kingsmill™ Cotton is available in five weights; 6.7oz, 9oz, 10oz, 10.8oz and 12.3oz. This fabric is fully pre-shrunk and has excellent dye retention properties. The long staple fibers used in the construction process provide strength, pilling resistance and a quality finish.
<b>KINGSMILL</b> Poly-cotton	Kingsmill [™] is 65% Polyester 35% Cotton and is available in four weights; 10.6oz, 8.6oz, 7.4oz and 6.7oz. This fabric guarantees high performance and maximum comfort. The yarns are all ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention.
KINGSMILL Poly-cotton Stretch	Portwest's innovative two way Kingsmill™ Polycotton Stretch fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.

All Kingsmill[™] fabric has a UPF rating of 40+ so will block 98% of the UV rays which fall on the garment.

# WORKWEAR







Stretching the limits of comfort, safety and performance, Portwest's innovative and premium flex fabrics provide unparalleled ease of movement and supreme flexibility.

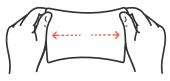
The unique blend of materials offers both high performance and exceptional all-day comfort. Technically superior with high levels of breathability and excellent abrasion and tear resistance.





# INDEPENDENTLY TESTED AND PROVEN TO DELIVER EXCEPTIONAL STRETCH





2-way flex fabric is made using an elastane yarn woven into the fabric from edge to edge.

#### BENEFITS

SHAPE RETENTION PERMANENT ELASTICITY BUILT IN



Portwest's innovative two-way Kingsmill[™] Polycotton Flex fabric is constructed from 65% polyester, 33% cotton and 2% elastane. This premium workwear fabric offers excellent abrasion and tearresistant properties whilst the mechanical flex function ensures full ease of movement for the wearer. A UPF rating of 40+ on this fabric blocks 98% of the UV rays.

### 2% ELASTANE UP TO 5% FLEX









Iona[™] Plus is the latest evolution of performance workwear to deliver maximum performance, comfort and functionality.

Products are designed to offer enhanced user visibility with lightweight flexible HiVisTex[™] Pro segmented reflective tape and contrast fluorescent trim. A selection of complementary designs and advanced construction techniques have been used, guaranteeing flexibility and ultimate wearer durability.

IONA, TEXPEL AND HIVISTEX ARE TRADEMARKS OF PORTWEST.



S396 55

# ENHANCED VISIBILITY WORK PANTS



# ENHANCED VISIBILITY HOODIE AND POLO SHIRT



# 6XL NON ANSI







# ENHANCED VISIBILITY T-SHIRT



# ENHANCED VISIBILITY **WORK PANTS**

### 

### F127 36

6

NON ANSI

**IONA XTRA WORK PANTS** 

- $\cdot\;$  Durable polycotton fabric for high performance and maximum wearer comfort
- · Yellow/Silver reflex for increased visibility · 6 pockets for ample storage
- · Adjustable hem to accommodate all leg lengths
- · Bartacked at all stress points
- · 40+ UPF rated fabric to block 98% of UV rays

Kingsmill: 65% Polyester, 35%

Cotton, 7oz May 28"-52" with adjustable leg length from Reg (31") to Tall (33")





# ENHANCED VISIBILITY **100% COTTON** COVERALL **COVERALL** 5.5oz 7oz Fight the 1212 12 and the second s

### IONA <mark>E</mark>

# 18 F128

### IONA XTRA COVERALL

- Durable soft polycotton canvas for high performance and maximum wearer comfort
- $\cdot$  Yellow/Silver reflex for increased visibility
- 10 pockets for ample storage
- $\cdot$  Knee pad pockets to facilitate knee pads
- $\cdot\,$  Mic tabs for easy clipping of a radio
- $\cdot\,$  Hammer loop for secure storage of work tools

### Kingsmill: 65% Polyester, 35% Cotton, 7oz



### IONA 🛃



# IONA XTRA COTTON COVERALL

- Made from 100% cotton fabric for added comfort and breathability
- Yellow/Silver reflex for increased visibility
- 8 pockets for ample storage
- Mic tabs for easy clipping of a radio
- Two-way zipper for quick and easy access
- Hammer loop for secure storage of work tools

Kingsmill Cotton: 100% Cotton, 5.5oz



# ENHANCED VISIBILITY HOODIE AND T-SHIRT

State of the

1000

100 101 100000

### 

24

UPF

2

#### F130 IONA XTRA ENHANCED HOODIE NON ANSI

#### · Durable polycotton fabric for high

- performance and maximum wearer comfort
- · Yellow/Silver reflex for increased visibility
- · Designed with a comfort fit
- · 2 pockets for secure storage
- Hood for added protection against the elements
- Front zipper opening for easy access

65% Polyester, 35% Cotton, 9oz





B 15.

TAXABLE POST OFFICE AND TAXABLE POST

KOL

AND DESCRIPTION OF TAXABLE PARTY.

# ENHANCED VISIBILITY SHIRT



# ENHANCED VISIBILITY SHIRT



### **100% COTTON**



## ENHANCED VISIBILITY SWEATSHIRT AND POLO SHIRT

### IONA



### IONA SWEATSHIRT

- · Reflective tape for increased visibility
- · Designed with a comfort fit
- · Crew neck
- · Elasticated cuffs for a secure fit
- · Twin-stitched seams for extra durability
- 40+ UPF rated fabric to block 98% of UV rays

65% Polyester, 35% Cotton, 9oz







122

### F477 IONA POLO SHIRT

- Moisture wicking fabric helping to keep the body warm, cool and dry
- Reflective tape for increased visibility
  Designed with a comfort fit
- · Sealed neck seam for extra comfort
- Button placket opening
- Ribbed Collar

100% Polyester, Bird Eye Knit, 5oz





# COVERALL



#### C814 24

#### **IONA COTTON COVERALL** NON ANSI

· Made from 100% cotton fabric for added comfort and breathability

5.5oz

- · Reflective tape for increased visibility
- · Action back for extra freedom of movement
- · Two-way zipper for quick and easy access
- Mic tabs for easy clipping of a radio
- · 8 pockets for ample storage

Kingsmill Cotton: 100% Cotton, 5.5oz Gray, Khaki, Navy, Orange Red, Royal Blue

### 100% **COTTON FOR COMFORT AND** BREATHABILITY

[	REG	REG
	S-6XL	S-3XL
	S-3XL	S-3XL
	S-3XL	S-6XL

234



# COVERALL AND BIB AND BRACE









#### S916 IONA BIB AND BRACE NON ANSI

- Durable polycotton fabric for high performance and maximum wearer comfort
- · Reflective tape for increased visibility
- 6 pockets for ample storage
- Back patch pocket
- Double rule pocket
   Electicated back page
- Elasticated back panel

Kingsmill: 65% Polyester, 35% Cotton, 7oz





### IONA



#### IONA POLYCOTTON COVERALL NON ANSI

 Durable polycotton fabric for high performance and maximum wearer comfort
 Reflective tape for increased visibility
 Action back for extra freedom of movement
 Mic tabs for easy clipping of a radio

- $\cdot$  10 pockets for ample storage
- $\cdot$  Two-way zipper for quick and easy access

Kingsmill: 65% Polyester, 35% Cotton, 7oz



# WORK SHIRT





24

40. UPF

#### KX370 KX3 PLAID WORK SHIRT

- Made from 100% cotton fabric for added comfort and breathability
- Button front closure
  - Pen pocket
  - · 2 pockets for secure storage
  - · 40+ UPF rated fabric to block 98% of UV rays
- 5 · Mic tab for easy clipping of radio

100% Cotton, 5oz 65% Polyester, 35% Cotton, 5.5oz Brown Check S-3XL



### SUPERIOR BRUSHED **COTTON FABRIC**



### JACKET





 65% Cotton, 35% polyester, 8oz

 Sleeve Lining: 100% Polyester, 2oz

 Main Body: 100% Polyester Sherpa Pile, 9oz

 Sleeve Filling: 100% Polyester Wadding, 1oz

 ■

 Black M-XXL

### FLEX WORK PANTS

7oz

SLIM FIT











14



- Flex ripstop provides superior comfort and increased freedom of movement
- Lower back leg pocket provides quick access whilst kneeling and bending
   14 pockets for ample storage
- Zipper fly with Portwest branded snap button
- Pre-bent knees allow for increased freedom of movement
- · Webbing belt loops for extra durability

Kingsmill Poly-cotton Flex: 65% Polyester, 35% Cotton Ripstop

Black, Dark Navy, Sand, 28" to 48" with adjustable leg length from Reg (31") to Tall (33")



# **FLEX COTTON PANTS**



7.5oz

**SLIM FIT** WITH FLEX

FABRIC

6

S231

### **FLEX SLIM COMBAT PANTS**

- Portwest Flex contains a cotton rich and elastane mix with
- superior comfort and freedom of movement • High cotton content for superior comfort
- · 6 pockets for ample storage
- · Bartacked at all stress points
- Outstanding color fastness and shrinkage results
- · Easy access cargo pockets

Kingsmill Cotton Flex: 98% Cotton, 2% Elastane, 7.5oz



### WORKWEAR PANTS

HIGH RISE BACK WAISTBAND



### WOMEN'S STRETCH PANTS



7oz



PW380

PW3 WOMENS' STRETCH WORK PANTS

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- 2-way twill stretch fabric for ease of movement and added comfort
- Reinforced panels in high wear areas for maximum durability
- 10 pockets for ample storage
- · Double rule pocket
- Side elastic waist for ultimate wearer comfort

Kingsmill Poly-cotton Elastane Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 7oz

2000 100% Polyester Oxford 600D 6oz Black, Waist 26"(4) to 38"(16) Regular leg 29" adjustable to Tall leg 31"



HIGH RISE BACK WAISTBAND



TOP-LOADING KNEE PAD POCKETS



FRONT

BACK





STRETCH FABRIC ALLOWS UNRESTRICTED MOVEMENT

> TRIPLE-STITCHED SEAMS

241

# **WORK PANTS**









#### CD884 SUPER WORK PANTS

- $\cdot\,$  Hard wearing durable twill fabric with excellent dye retention
- · Adjustable hem to accommodate all leg lengths
- · 6 pockets for ample storage
- · Knee pad pockets to facilitate knee pads
- · Half elasticated waist for a secure and comfortable fit
- · 40+ UPF rated fabric to block 98% of UV rays

Kingsmill: 65% Polyester, 35% Cotton, 7oz adjustable to Tall leg 33"



#### C701 **CARGO PANTS**

- · Hard wearing durable twill fabric with excellent dye retention
- · 6 pockets for ample storage
- · Bartacked at all stress points
- Two back patch pockets
- · Easy access cargo pocket
- · Available in Regular or Tall fit

Kingsmill: 65% Polyester, 35% Cotton, 7oz Dark Navy Reg 30"-50", Tall 30"- 42" Black Reg 30"- 44", Tall 30"- 44"





# WORK SHORTS







PW/3

### PW349 PW3 WORK SHORTS

 Durable polycotton fabric for high performance and maximum wearer comfort
 Reinforced panels in high wear areas for maximum durability 90z

- $\cdot$  7 pockets for ample storage
- Easy access cargo pockets
- · Adjustable hem to accommodate all leg lengths
- Gripper elasticated inner waistline helping keep upper body garments in place

#### Kingsmill: 65% Polyester, 35% Cotton, 9oz 100% Polyester 600D Fabric 6oz Black, Zoom Gray/Black

30" to 42"



36

UPF

### S790 CARGO SHORTS

- Durable polycotton fabric for high performance and maximum wearer comfort
- Reinforced seams for extra durability and strength
- 6 pockets for ample storage
- · Bartacked at all stress points
- Two back patch pockets
- D-ring for keys or ID cards

Kingsmill: 65% Polyester, 35% Cotton, 6oz









# COVERALL



KINGSMILL

POLY-COTTON



# COVERALL





#### S816 INSULATED COVERALL

EN 342 THERMAL INSULATION 0.340 ICLEAR (M2.K/W) 1X

- · Lined for added warmth and comfort
- Action back for extra freedom of movement
- 8 pockets for ample storage
- · Back patch pocket
- · Rule pocket
- Sleeve pocket

Kingsmill: 65% Polyester, 35% Cotton, 7oz 100% Polyester Wadding, 6oz Navy S-3XL







### LIVERPOOL ZIPPER COVERALL

- Durable polycotton fabric for high performance and maximum wearer comfort
- · Action back for extra freedom of movement
- 8 pockets for ample storage
- · Rule pocket
- · Available in sizes up to 6XL

Kingsmill: 65% Polyester, 35% Cotton, 7oz Black, Graphite Gray, Navy, Navy Tall, Orange, Red

REG
S-6XL
S-3XL
S-XXL
S-XXL
S-3XL

M-3XL







#### **S**998 WORK COTTON COVERALL

- $\,\cdot\,$  Made from 100% cotton fabric for added comfort and breathability
- · Concealed snap front for easy access
- 5 pockets for ample storage
- · Back patch pocket · Rule pocket
- · Available from size XS

Kingsmill Cotton: 100% Cotton, 7.5oz





### C881 **COTTON BIB AND BRACE**

- $\cdot\,$  Made from 100% cotton fabric for added comfort and breathability
- · Adjustable straps for a secure fit 4
  - 4 pockets for ample storage
  - Back patch pocket
  - · Rule pocket
  - · Spacious pockets

Kingsmill Cotton: 100% Cotton, 9oz



# **PAINTERS PANTS AND BIB AND BRACE**



90z







### **PAINTERS PANTS**

- · Made from 100% cotton fabric for added comfort and breathability
- · Designed with a comfort fit
- 8 pockets for ample storage
- · Rule pocket
- · Half elasticated waist for a secure and comfortable fit
- · 40+ UPF rated fabric to block 98% of UV rays

100% Cotton, 3111, Pre-Shrunk, 9oz



24	S810
40	BOLTON
UPF	<ul> <li>Made from</li> </ul>
	and breath
8]	<ul> <li>Elasticated</li> </ul>
	· 8 pockets f
	<ul> <li>High cottor</li> </ul>
	· Rule pocke
<u></u>	· Back patch
	£

### **PAINTERS BIB**

- 100% cotton fabric for added comfort
- ability
- l straps
- for ample storage n content for superior comfort

- pocket

% Cotton, 3111, Pre-Shrunk, 9oz te XS-4XL



# DURADUCK WORK

### DUCK QUILT LINED JACKET

### DC801 12

#### **DURADUCK WORK QUILT** LINED HOODED JACKET · Made from 100% cotton fabric for added

- comfort and breathability Heavyweight quilt lining for maximum
- thermal insulation
- · 2 pockets for secure storage
- · Grown on hood is stylish and practical
- · Elasticated cuffs for a secure fit
- · Elasticated hem for a secure and comfortable fit

100% Cotton, 10oz 100% Polyester, 190T Taffeta, 2oz 100% Polyester Wadding, 5oz Black S-5XL

> ZIPPER POCKETS





BACK

### HEAVY DUTY HOODED **DUCK FABRIC JACKET** WITH QUILT LINING



# DURADUCK[®] WORK

#### DUCK QUILT **BIB AND BRACE**

#### DC80<u>2</u> 10

#### **DURADUCK WORK QUILT** LINED BIB AND BRACE

· Made from 100% cotton fabric for added comfort and breathability

- · Quilt lined for thermal insulation
- · 6 pockets for ample storage
- · Knee pad pockets to facilitate knee pads · Adjustable shoulder strap for added
- comfort
- $\cdot$  Available in sizes up to 5XL

100% Cotton, 10oz 100% Polyester, 190T Taffeta, 2oz 100% Polyester Wadding, 5oz

#### **ULTRA DURABLE** QUILT LINED, PERFECT FOR COLD AND **RUGGED WORKING** CONDITIONS



10oz

CHEST POCKET

**INSULATED** 

NEV

HAMMER LOOP

> DOUBLE RULE POCKET

> > METAL ZIPPER SIDE LEG OPENINGS

5XL

# ALL WEATHER PROTECTION



### HIGH PERFORMANCE FABRICS

Portwest All Weather Protection is engineered with exceptional fabrics and designs, allowing an easy transition between work and leisure. Tested to withstand the rigors of everyday wear, each garment has been designed and manufactured using the best quality materials and high technology construction techniques to ensure total satisfaction with wear after wear.



Portwest Extreme is a premium high performance, breathable rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof and wind proof to the highest standards, this fabric far exceeds the current highest industry requirements.



The Sealtex[®] range of fabrics are constructed using high technology coated fabrics on a flexible highly tear resistant 100% polyester tricot knit. The welded seams used on all Sealtex garments ensure rain and wind are locked out and the durable, stretchy fabric can easily be wiped clean so Sealtex garments look good and last longer.



The Ripstop collection is constructed using a highly innovative 100% polyester, PVC coated ripstop fabric. The polyester fabric combined with the Ripstop pattern provides an extremely strong yarn which is highly durable and tear resistant. The tough outer shell guarantees outstanding waterproof protection at all times.



Texpel[™] SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



Constructed using hollow fiber technology, Insulatex[™] provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.

### EXTREMELY WATERPROOF

CT45

B029

PW362



T604 45 p

### ALL WEATHER PROTECTION



### **ENHANCED VISIBILITY JACKET**



#### **INSULATED WITH INSULATEX LINING**

Constructed using hollow fiber technology, Insulatex[™] provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier whilst the high-performance fine knit offers superior lightweight comfort to the wearer without adding bulk.



SUPERB WATERPROOF PROTECTION VISIBILITY

TWO TONE HEAT APPLIED SEGMENTED REFLECTIVE TAPE FOR ADDED VISIBILITY

REFLECTIVE TRIM

# WITH ENHANCED

PRINT ACCESS FOR CORPORATE BRANDING

NON ANSI

DETACHABLE HOOD



**INSULATED** 

CONCEALED

CELL PHONE

POCKET

INSULATEX

254

5XL

### ENHANCED VISIBILITY JACKET

INSULATED



#### IONA **E**

#### F126 IONA XTRA 3-IN-1 BOMBER JACKET NON ANSI EN 343 CLASS 3:1 WP 15,000MM • Extremely water resistant fabric finish, water beads away from fabric surface • Abrasion resistant oxford polyester • Detachable lining for added versatility in all weather conditions

- $\cdot \;$  Zip out sleeves for multi use
- Reflective tape for increased visibility
   Multiple utility pockets providing ample storage

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester Fur Lining, 12oz Sleeves: 100% Polyester, 5oz Navy S-5XL

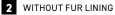
> WATERPROOF SEALED SEAMS

States of the local division of the local di

#### WATERPROOF PROTECTION AND INCREASED VISIBILITY COMBINED



1 OUTER JACKET WITH FUR LINING







BACK OF JACKET



### **ENHANCED** VISIBILITY JACKET





12



#### **IONA LITE BOMBER JACKET** EN 343 CLASS 3:1 X

WP 15,000MM EN 342 0.342M². K/W (B), 2, X

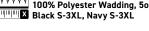
EN 17353 TYPE B3

· Durable and waterproof jacket with sealed seams Quilt lined for thermal insulation Abrasion resistant oxford polyester

e

- · Inner ribbed cuffs for warmth and comfort Elasticated hem for a secure and comfortable fit
- · Reflective tape for increased visibility

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester Tafetta, 2oz 100% Polyester Wadding, 5oz







### ENHANCED VISIBILITY JACKET AND PANTS

INSULATED

\$

EN 342

US433 IONA LITE TRAFFIC JACKET EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.349M². K/W (B), 2, X

IONA

EN 342 0.349M². K/W (B), 2, X EN 17353 TYPE B3

• Waterproof keeping the wearer dry and protected from the elements

- Abrasion resistant oxford polyester
   Quilt lined for thermal insulation
- Inner ribbed cuffs for warmth and comfort
- Reflective tape for increased visibility
- Storm flap front to protect against the

elements

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 5.5oz 100% Polyester Tafetta, 2oz 100% Polyester, 5oz Black S-3XL, Navy S-3XL

300D OXFORD WEAVE	TEXPEL	
-------------------------	--------	--







### ENHANCED VISIBILITY RAIN JACKET AND PANTS









NEW

### ENHANCED VISIBILITY RAIN COAT



F441 258

NEW

### PARKA JACKET

**INSULATED** 



#### KX360 KX3 PARKA JACKET EN 343 CLASS 3:1 X

WP 10,000MM, MVP 2,800G/M²/24HR

- $\cdot~$  Extremely water resistant fabric finish,
- water beads away from fabric surface
- Quilt lined for thermal insulation
   Internal pockets for safe storage
- Inner storm cuffs with adjustable touch tape for a secure fit
- · Adjustable waist for a perfect fit
- Drawcord hood and hem for a secure and comfortable fit

100% Polyester TPU, 5oz 100% Polyester, 190T Taffeta, 1.5oz Nerver: 100% Polyester, 4oz

Sleeves: 100% Polyester, 202 Black S-3XL, Gray Marl S-3XL

#### UNCOMPROMISING INSULATED PROTECTION

**HIGH PERFORMANCE** 

**WATERPROOF** 

PROTECTION



GRAY MARL

CURVED BACK HEM



TEXPEL SPLASH THERMAL INSULATION

BACK

### BOMBER JACKET

LINED

NEW



PRINT ACCESS



24

#### KX361 KX3 BOMBER JACKET

EN 343 CLASS 3:2 X WP 10,000MM, MVP 2,800G/M²/24HR

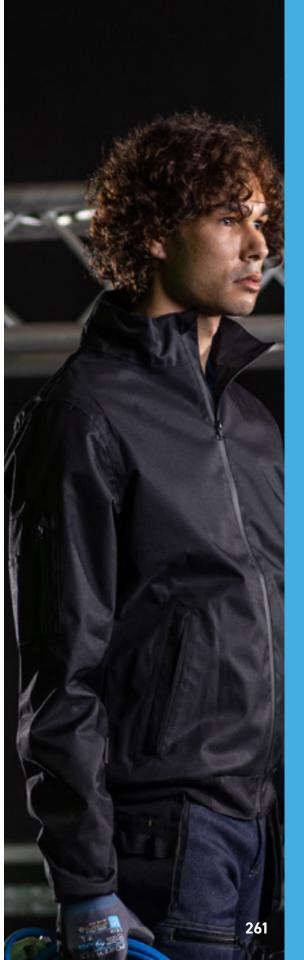
- Extremely water resistant fabric finish, water beads away from fabric surface
   Waterproof with sealed seams preventing water penetration
- Side zipper pockets
- · Cell phone pocket
- Inner ribbed cuffs for warmth and comfort
   Elasticated hem for a secure and comfortable fit

100% Polyester TPU, 5oz 100% Polyester, 190T Taffeta, 1.5oz Black S-3XL





KNITTED CUFFS AND HEM



### WINTER JACKET



DRAWCORD Adjustable Hem



EXTREME WEATHER PROTECTION

TEXPEL

### **RAIN PANTS**



B029 174 PW362 44 T620 47 263

### **INSULATED** JACKET

**INSULATED** 

#### **FABRIC INFORMATION**

Constructed using a highly innovative 100% polyester, PVC coated Ripstop fabric, 7.5oz. This garment has polyester lining and is padded with 5oz wadding for extra warmth and comfort.



**RS MULTI-POCKET PARKA** EN 343 CLASS 3:1 X

· Waterproof keeping the wearer dry and protected from the elements

- · Quilt lined for thermal insulation · Multiple utility pockets providing
- · Hook and loop cuffs for a secure fit · Concealed front hook and loop fastening for easy closure
- · Reflective trim for increased visibility and safety

100% Polyester, Ripstop, PVC



Coated, 7.5oz Coatea, 7.302 100% Polyester, 1.5oz 100% Polyester, 5oz Navy S-XXL

**TEAR RESISTANT** WATERPROOF PROTECTION



### **TECHNICAL RAIN** JACKET

#### S600 24 SHELL JACKET EN 343 CLASS 3:3 X WP 10,000MM, MVP 4,400G/M²/24HR · Extremely water resistant fabric finish, water beads away from fabric surface Engineered with an active fit · Internal chest pocket

Zipped vents at underarm for extra breathability Grown on hood is stylish and practical · Pre-bent sleeves allow for increased freedom of movement 100% Polyester TPU, 4oz Body and Hood: 100% Polyester

Mesh, 2oz Sleeves: 100% Polyester Taffeta, 2oz Black S-3XL, Navy S-3XL



ZIPPED VENTS AT UNDERARM



BACK





### EXTREME BREATHABLE ALL WEATHER PROTECTION



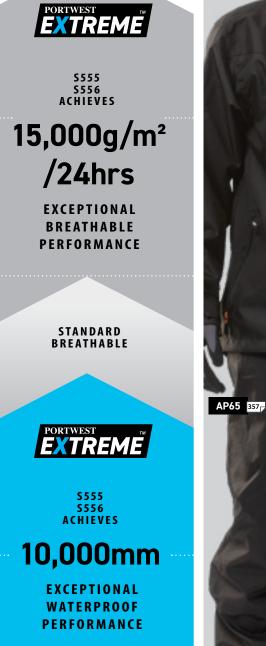
PWR[™] is constructed from state-of-the-art high performance waterproof and breathable textiles.

Using innovative technology, the base fabric has been engineered to provide a technical barrier against the elements providing the maximum waterproof, breathable and windproof protection.





PWR™ AND PORTWEST EXTREME™ ARE TRADEMARKS OF PORTWEST.



STANDARD WATERPROOF S556 267

FT05 300

B028 174

S555 267

### EXTREME BREATHABLE ALL WEATHER PROTECTION

LINED



#### S555 OUTCOACH JACKET EN 343 CLASS 3:3 X

WP 10,000MM, MVP 15,000G/M²/24HR

Extremely water resistant fabric finish, water beads away from fabric surface

- · Abrasion resistant oxford polyester
- Lined for added warmth and comfort
  Hook and loop cuffs for a secure fit
- Water resistant zippers to prevent water penetration
- Ideal for corporate wear and personalization

Portwest Extreme: 100% Polyester Oxford 600D, 7oz

Body Lining: 100% Polyester Mesh, 2oz Sleeve: 100% Polyester, 190T Taffeta, 2oz





#### S556 VANQUISH PANTS EN 343 CLASS 3:3 X

WP 10,000MM, MVP 15,000G/M²/24HR · Extremely water resistant fabric finish,

- Extremely water resistant fabric finish water beads away from fabric surface
- Abrasion resistant oxford polyester
- 2 side zipper pockets for secure storage
- Elastic waist with toggle for a secure and comfortable fit
- · Side zipper leg opening for easy access
- Double-layer reinforced knee protection for extra strength and durability

Portwest Extreme: 100% Polyester Oxford 600D, 7oz









#### FABRIC INFORMATION

Sealtex Classic is a high technology, PU coated fabric, on a flexible, highly resistant 100% Polyester tricot knit, 6oz. Sealtex Classic fabric is tested regularly to ensure it meets and exceeds waterproof standards. Independent test houses carry out hydrolysis and hydrostatic testing. Sealtex Classic consistently achieves top results in these tests.

### **RAIN JACKET**





S451

US450 SEALTEX CLASSIC JACKET

EN 343 CLASS 3:1 X WP 5,000MM

- · Waterproof with welded seams to prevent water penetration
- · Eyelets and back vent for ventilation
- $\cdot \;$  Snap adjustable cuffs for a secure fit
- Double storm flap to protect against the elements
- Concealed snap opening with zipper front
   Generous fit for wearer comfort
- · Generous neror wearer connort

Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated, 6oz





### RAIN PANTS AND BIB



SPECIAL ANTIBACTERIAL FINISH



### S451 SEALTEX CLASSIC PANTS

#### EN 343 CLASS 3:1 X WP 5,000MM

- $\cdot \,$  Waterproof with welded seams to prevent water penetration
- Durable and stretchy with wipe clean finish
- $\cdot\;$  Fully elasticated waistband for ultimate wearer comfort
- $\cdot \,$  Snap adjustable hems for a secure fit
- · Retail bag which aids presentation for retail sales
- $\cdot$  Generous fit for wearer comfort

Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated, 6oz





#### S453 SEALTEX CLASSIC BIB

EN 343 CLASS 3:1 X WP 5,000MM

- Extremely water resistant fabric finish, water beads away from fabric surface
  - $\cdot \;$  Waterproof with welded seams to prevent water penetration
- Durable and stretchy with wipe clean finish
- Adjustable straps with durable buckle closure
- Snap adjustable hems for a secure fit
- $\cdot \,$  Retail bag which aids presentation for retail sales

Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated, 6oz





### **CLASSIC RAIN JACKET AND PANTS**

#### US440 **CLASSIC RAIN JACKET**

EN 343 CLASS 3:1 X WP 5,000MM

- Lightweight, waterproof fabric with sealed
- seams prevents water penetration Increased breathability with a vented back
- yoke
- · Inner elasticated cuff
- Pack away hood for added functionality
- · Retail bag which aids presentation for retail sales
- · Generous fit for wearer comfort
- XXXXXXX 190T: 100% Polyester, PVC coated, 6oz
- Black S-7XL, Navy S-7XL, Olive Green S-5XL Orange S-5XL, Yellow S-6XL

#### PRACTICAL ALL WEATHER PROTECTION SOLUTIONS







**CLASSIC RAIN PANTS** EN 343 CLASS 3:1 X WP 5.000MM

- · Lightweight, waterproof fabric with sealed seams prevents water penetration
- Pass through pockets
- · Fully elasticated waistband for ultimate wearer comfort
- · Snap adjustable hems for a secure fit
- · Retail bag which aids presentation for retail sales
- $\cdot \;$  Generous fit for wearer comfort

- 6oz Black S-7XL, Navy S-7XL, Olive Green S-3XL Orange S-3XL, Yellow S-6XL



¹⁹⁰T: 100% Polyester, PVC coated,

### CLASSIC RAINSUIT



seams prevents water penetration · Increased breathability with a vented back • Front zipper opening for easy access · Elasticated cuffs for a secure fit · Fully elasticated waistband for ultimate wearer comfort · Snap adjustable hems for a secure fit

1907: 100% Polyester, PVC coated, 5.5oz

Yellow S-3XL

#### THE BEST VALUE WATERPROOF SOLUTION



RETAIL BAG







### CLASSIC RAIN COAT





 Lightweight, waterproof fabric with sealed seams prevents water penetration
 Increased breathability with a vented back yoke
 Inner elasticated cuff
 Front zipper opening for easy access
 Pack away hood for added functionality
 Generous fit for wearer comfort

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### FLEX SHELL JACKET



#### **PW3 FLEX SHELL**

Portwest PW3™ Flex Shell fabric is the latest evolution of softshell fabrics to deliver maximum performance and protection from the weather.

This highly durable 3-layer laminate fabric is water repellent and windproof with a stretch finish. Incredible suppleness offers outstanding user comfort. With low weight to high warmth ratio, the soft mesh inner face feels dry and comfortable next to the skin during extended periods of wear.



#### ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



Black S-3XL, Black/Zoom Gray S-3XL

TEXPEL

### SOFTSHELL

24	
1000	
_ X3 ♦	
6	

#### UTK50

#### SOFTSHELL JACKET (3L)

WATERPROOF / BREATHABILITY WP 8,000MM, MVP 3,000G/M²/24HR

- Made of durable breathable, windproof and water resistant fabric
- Micro polar fleece lined and bonded with shell
- Generous fit for wearer comfort
   Waterproof zippers to prevent water
- penetration
- Hook and loop cuffs for a secure fit
  Chin guard for added comfort and stability
- 34% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz
  Improvide Black S-5XL, Navy S-5XL

#### WATERPROOF ZIPPERS FOR ADDED PROTECTION





BACK



### WOMEN'S SOFTSHELL





• NEW

#### TK41 CHARLOTTE WOMEN'S SOFTSHELL (3L) WATERPROOF / BREATHABILITY WP 3,000MM, MVP 600G/M²/24HR

26

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Micro polar fleece lined and bonded with shell
   Cell phone pocket
- Hook and loop cuffs for a secure fit
   Water resistant zippers to prevent water penetration
- · Drawcord adjustable hem
- 94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell, 9.5oz
- Black XS-XXL, Navy XS-XXL

#### STYLISH AND FUNCTIONAL DESIGN



NAVY



### SOFTSHELL

#### TK20 **MEN'S PRINT AND PROMO** SOFTSHELL (2L)

- · Made of durable breathable, windproof and water resistant fabric
- · Extremely water resistant fabric finish, water beads away from fabric surface
- · Micro polar fleece lined and bonded with shell
- · Zipper pockets  $\cdot\,$  Ideal for corporate wear and personalization
- · 2 layer

2

96% Polyester, 4% Elastane bonded to 100% Polyester Fleece, 8oz Black S-5XL, Navy S-5XL



MADE

NE

FOR WOMEN



### WOMEN'S SOFTSHELL



- · Ideal for corporate wear and
- · 2 layer

2000 96% Polyester, 4% Elastane bonded to 100% Polyester Fleece, 8oz Black XS-3XL, Navy XS-3XL

#### **IDEAL FOR** CORPORATE BRANDING



### SOFTSHELL







18

4

### KX362

**KX3 HOODED SOFTSHELL (3L)** WATERPROOF / BREATHABILITY

- WP 8,000MM, MVP 3,000G/M²/24HR
  Made of durable breathable, windproof and water resistant fabric
- Ripstop fabric to ensure durability and resistance to tearing and ripping
- Contemporary design with clean cut lines
   Side zipper pockets
- Hook and loop cuffs for a secure fit
- Pre-bent sleeves allow for increased freedom of movement

22% Polyester, 8% Elastane, laminated to 100% Polyester Micro Polar Fleece, 9oz ■■■■ Black/Gray S-3XL, Black S-3XL







X3 ♦ KX363

#### KX3 SOFTSHELL GILET (3L)

WATERPROOF / BREATHABILITY WP 8,000MM, MVP 3,000G/M²/24HR

- Extremely water resistant fabric finish, water beads away from fabric surface
   Ripstop fabric to ensure durability and
- resistance to tearing and ripping • Multiple utility pockets providing ample
- storage
- Handwarmer pockets
- Reflective piping for increased visibility
   Drawcord adjustable hem
- 92% Polyester, 8% Elastane,
- laminated to 100% Polyester Micro Polar Fleece, 9oz





### THERMAL JACKET

INSULATED

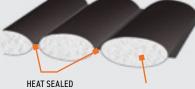
#### 18 S546 ULTRA

### ULTRASONIC TUNNEL JACKET • Premium water resistant fabric

- Heat sealed seams for increased water and wind resistance
- Fully lined and padded to trap the heat and increase warmth
- $\cdot$  Elasticated cuffs for a secure fit
- Drawcord adjustable hem
- Chin guard with internal storm flap provides extra comfort

100% Polyester, 2oz 100% Polyester, 2oz Insulatex Lining, 7.5oz Black S-3XL, Metal Gray S-3XL

#### HEAT SEALED SEAMS FOR INCREASED WATER AND WIND RESISTANCE



HEAT SEALED SEAMS FIBERS TRAP AIR TO RETAIN BODY HEAT



HIGHLY BREATHABLE FOR WEARER COMFORT







**INSULATED** 

### THERMAL JACKET

## S543 MEN'S · Shower

#### MEN'S ASPEN BAFFLE JACKET

 Showerproof to resist light rain
 Inner soft Insulatex[™] lining traps heat fast keeping the wearer warm and protected from the elements

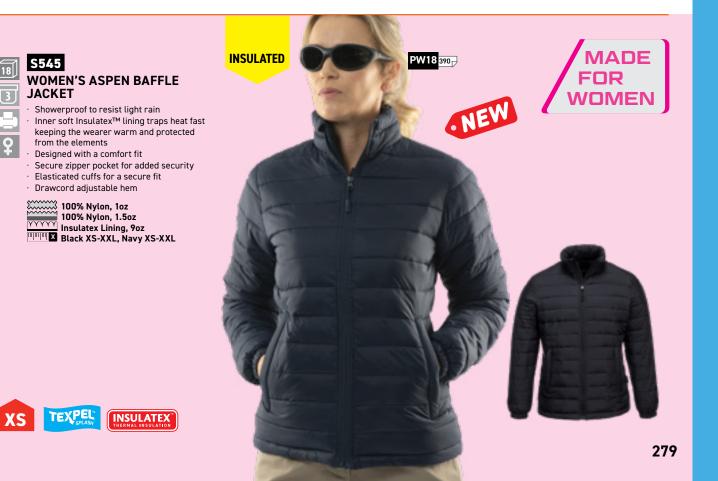
- · Designed with a comfort fit
- $\cdot\,$  Secure zipper pocket for added security
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem

100% Nylon, 1oz 100% Nylon, 1.5oz Insulatex Lining, 9oz Black S-3XL, Navy S-3XL

#### SOFT INSULATEX WADDING SUSTAINS HEAT

#### TEXPEL SPLASH THERMAL INSULATION





### THERMAL GILET



 Inner soft Insulatex™ lining traps heat fast keeping the wearer warm and protected from the elements

- $\cdot \,$  Designed with a comfort fit
- $\cdot \,$  Secure zipper pocket for added security
- · Drawcord adjustable hem
- Reversed zipper for convenient opening/ closing

100% Nylon, 1oz 100% Nylon, 1.5oz Insulatex Lining, 9oz Navy S-3XL

SOFT INSULATEX WADDING SUSTAINS HEAT

#### TEXPEL SPLASH INSULATEX

### HYBRID BAFFLE JACKET



24

#### T832 KX3 HYBRID BAFFLE JACKET

- Body-mapped design helps balance insulation and increase freedom of movement
- · Knitted fabric with brushed backing
- Internal pocket for safe storage
- Elastic bound hem and cuffs for comfort and warmth
- Reinforced panels in high wear areas for maximum durability
- · Chin guard for added comfort and stability

100% Nylon, 2oz 100% Polyester Weft Knit with Brushed Back, 9oz Insulatex Lining, 3.5oz







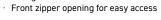
### **FLEECE JACKET**





#### **KX3 BORG FLEECE**

- · Reinforced panels in high wear areas for maximum durability
- · Contemporary design with an ergonomic cut
- · Zipper pockets
- · Dropped back hem for better coverage
- · Chin guard for added comfort and stability

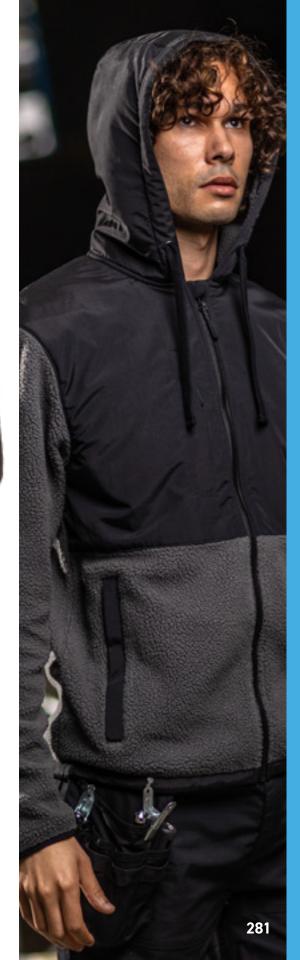




100% Polyester Fleece, 9oz 100% Nylon, 3oz Black/Gray S-3XL



**DURABLE WATER** RESISTANT **OVERLAY IDEAL FOR OVERBRANDING** 



### FLEECE JACKET



24

5

#### **T830 KX3 PERFORMANCE FLEECE**

#### · Knitted fabric with brushed backing Reinforced panels in high wear areas for maximum durability

- · Internal pockets for safe storage · Dropped back hem for better coverage
- Front zipper opening for easy access
   Chin guard for added comfort and stability

#### 100% Polyester Weft Knit with Brushed Back, 9oz 94% Polyester, 6% Elastane, 9oz Gray Marl S-3XL, Persian Blue S-3XL







BACK

#### REINFORCED **PANELS FOR** MAXIMUM DURABILITY



282

### **FLEECE** JACKET



#### UF400 18

#### **ARGYLL HEAVY FLEECE** EN 14058 CLASS 2

· Heavy weight polar fleece with anti-pill finish for added warmth and comfort

- · Generous fit for wearer comfort
- · Zipper pockets
- · Front zipper opening for easy access
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem

100% Polyester, Anti-Pill finish Fleece, 12oz Black S-3XL, Navy S-6XL

#### SOFT PILE FOR MAXIMUM **COMFORT AND** WARMTH

### 6XL EN 14058







#### UF205 **ARAN FLEECE JACKET** EN 14058 CLASS 1

· Middle weight polar fleece with anti-pill finish for added warmth and comfort

- $\cdot \;$  Generous fit for wearer comfort
- · Zipper pockets
- · Front zipper opening for easy access
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem

100% Polyester, Anti-Pill finish Fleece, 8oz Black M-3XL, Navy S-4XL



COLD STORE COMFORT AT -31° TO 32F° B026 286

A146 364





## FABRIC INFORMATION

Constructed from 100% Breathable Polyester, Oxford weave, with a Stain Resistant finish, 4.5oz. The fabric is lined with 100% Polyester with a thermal interlining, 9oz for extra warmth and comfort.



## ACCESSORIES





#### **B013 KNIT HAT INSULATEX** LINED

- · Outer acrylic knit fabric
- Soft inner Insulatex lining offering warmth and comfort
- Available in an excellent choice of corporate colors

100% Acrylic, Knit Insulatex Lining, 1oz Black, Navy,

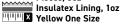
Orange, Yellow One Size



## HA10 FLEECE HAT INSULATEX LINED

- Anti-pill durable fleece fabric
- Inner soft Insulatex[™] lining traps heat fast keeping the wearer warm and protected from the elements
- Darts for additional shaping

100% Polyester, Anti-Pill finish Fleece, 8oz







## **B031 WATERPROOF BEANIE**

- Waterproof keeping the wearer dry and protected from the elements
- · Outer acrylic knit fabric
- Inner soft Insulatex[™] lining traps heat fast keeping the wearer warm and protected from the elements









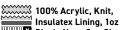
## **B023 REFLECTIVE TRIM KNIT** HAT INSULATEX LINED

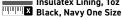
- · Outer acrylic knit fabric
- · Soft inner Insulatex lining offering warmth and comfort
- Reflective trim for increased visibility and safety

100% Acrylic, Knit, Insulatex Lining, 1oz Black, Navy, Orange, Yellow One Size



- Outer acrylic knit fabric
- Soft inner Insulatex lining offering warmth and comfort
- Reflective trim for increased visibility and safetv





#### 96 B010 SIX PANEL BASEBALL CAP

- Durable polycotton fabric for high performance and maximum wearer comfort
- · Adjustable straps for a secure fit
- · Eyelets for added breathability · Ideal for corporate wear and personalization
- · Adjustable size for a perfect fit

## 65% Polyester, 35% Cotton, 5.5oz



## ACCESSORIES





#### CS23 MULTIWAY BALACLAVA

4-way stretch fabric for ease of movement and added comfort

- Perforated holes at breathable mouthquard allows for a comfortable wear
- This product is highly versatile and can be worn in a number of different ways

Kingsmill Polyester Stretch: 92% Polyester, 8% Elastane, 7.5oz 100% Polyester 9oz Black One Size





CS20 FLEECE BALACLAVA
Wind resistant to protect against wind chill
Anti-pill durable fleece fabric

100% Polyester, Anti-Pill finish Fleece, 5.5oz Navy, Black One Size



## 240

CS21 NECK TUBE Middle weight polar fleece with anti-pill

- finish for added warmth and comfort
- · Designed with a comfort fit · Adjustable cord and toggle for a secure fit

100% Polyester, Anti-Pill finish

Fleece, 8oz Navy One Size









## **GL13** KNIT GLOVE INSULATEX

LINED  $\cdot$  Soft inner Insulatex lining offering warmth and comfort

Knitted cuff for comfort and warmth Outer acrylic knit fabric



100% Acrylic, Knit, Insulatex Lining, 1oz Black One Size



- Soft inner Insulatex lining offering warmth and comfort
- Knitted cuff for comfort and warmth Outer acrylic knit fabric



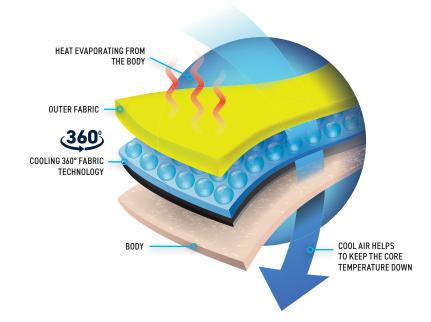
100% Acrylic, Knit, Insulatex Lining, 1oz Black One Size



# PORTWEST COOLING 360°

## THE LATEST IN COOLING TECHNOLOGY

This innovative range offers a comprehensive selection of products to help minimize the risk of heat stress and UV rays. Outdoor workers in construction, agriculture, mining, oil and gas and other industries frequently find themselves working in temperatures up to and over 100°F (40°C). This cooling range is ideal for use in these conditions.



## FABRIC INFORMATION

A351

Portwest evaporative cooling products are constructed from Cooling  $360^{\circ}$  Fabric Technology which uses a unique polymer chemistry. Simply activate by soaking in water creating a chemical reaction within the fabric which enables the garments to act like a sponge; retaining water, keeping the body cool in hot weather conditions.



## THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS

TO REACTIVATE REPEAT STEPS 1, 2 AND 3

CV04

290



## **COOLING VESTS**

ANSI

**TYPE R** 

CLASS 2

**INSULATED** 

**NEW FIXED SIDES** 

FOR IMPROVED FIT

## 48

#### CV01 COOLING VEST

- EN 17353 TYPE B3
- · Lightweight and comfortable
- · Cooling mesh fabric for increased breathability
- · Front zipper opening for easy access
- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Soak in water to activate

100% Polyester Mesh, 2oz Bamboo Yarn with PVA Padding, 9.5oz Gray S/M-XXL/3XL



## **KEEP COOL FOR UP TO 8 HOURS**



48

#### CV02 HI-VIS COOLING VEST ANSI/ISEA 107 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · Lightweight and comfortable · Cooling mesh fabric for increased breathability
- · Pen pocket
- · Reflective tape for increased visibility
- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities

100% Polyester, Tricot, 3.5oz 100% Polyester Mesh, 2oz Bamboo Yarn with PVA Padding, 9.5oz

Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL





## **CV09** COOLING EVAPORATIVE VEST

#### EN 17353 TYPE A

- · Lightweight and comfortable
- $\cdot$  Cooling mesh fabric for increased breathability
- · Keeps wearer cool for up to 8 hours
- Wicking, cooling and drying capabilities
- · Soak in water to activate

100% Polyester, 4oz 100% Polyester, Bird Eye Knit,4oz Yellow S/M-XXL/3XL

## **HELPS STOP** THE CORE FROM OVERHEATING





EYE KNIT PANELS

**INSULATED** 

## **COOLING ACCESSORIES**





PORTWEST. COOLING 360°

- Neck shade for added protection against UV rays
- Keeps wearer cool for up to 8 hours
- Wicking, cooling and drying capabilities
- Soak in water to activate

100% Polyester, Bird Eye Knit, 4oz PVA Padding, 6oz ■■■■■ Black, Blue, Yellow One Size 37"





- Lightweight and comfortable
- Neck shade for added protection against UV rays
- Hook and loop fastening for easy attachment
- Compatible with most hard hats
- Compatible with most hard hats
- $\cdot$  Keeps wearer cool for up to 8 hours
- $\cdot\,$  Wicking, cooling and drying capabilities

 100% Polyester, 4oz

 Super Absorbent Fibers, 5oz

 Orange/Blue, Yellow/Blue One Size





#### CV04 COOLING HEAD BAND

- Lightweight and comfortable
- · Neck shade for added protection against UV rays
- · Keeps wearer cool for up to 8 hours
- $\cdot\,$  Wicking, cooling and drying capabilities
- Soak in water to activate

 100% Polyester, Bird Eye Knit, 4oz

 Super Absorbent Fibers, 5oz

 Black, Blue One Size





## **CV11** COOLING CROWN BEANIE

- · Lightweight and comfortable
- · Elasticated back panel
- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- $\cdot$  Soak in water to activate

 100% Polyester, Bird Eye Knit, 4oz

 Super Absorbent Fibers, 5oz

 Black, Blue, Yellow One Size

## PORTWEST COOLING 360

## **COOLING ACCESSORIES**



## CV06 COOLING TOWEL

- Lightweight and comfortable
- Neck shade for added protection against UV rays
   Retail bag which aids presentation for retail
- sales
- · Keeps wearer cool for up to 8 hours
- Wicking, cooling and drying capabilities
  Soak in water to activate

#### ^^^^

## PVA Padding, 6oz

26" Length x 8" Width





- 4-way stretch fabric for ease of movement and added comfort
- This product is highly versatile and can be worn in a number of different ways
- · Can be worn wet or dry
- Retail box which aids presentation for retail sales
- · Keeps wearer cool for up to 8 hours
- Kingsmill Polyester Stretch: 92% Polyester, 8% Elastane, 5oz



**16" IN LENGTH** 



- Lightweight and comfortable
- 4-way stretch fabric for ease of movement and added comfort
- Can be worn wet or dry
- Keeps wearer cool for up to 8 hours
- Wicking, cooling and drying capabilities
- Soak in water to activate
- Soak in water to activate

Kingsmill Polyester Stretch: 92% Polyester, 8% Elastane, 5oz 100% Polyester, Bird Eye Knit 4oz

Black, Blue, Yellow One Size 16" Length







## CV07 COOLING HARD HAT SWEATBAND

- Lightweight and comfortable
- · Compatible with most hard hats
- $\cdot\,$  Keeps wearer cool for up to 8 hours
- $\cdot\;$  Wicking, cooling and drying capabilities
- Soak in water to activate
- $\cdot \,$  This product is sold in pairs

100% Cotton, 4oz Super Absorbent Fibers, 5oz Blue One Size 10" Length



## CV10 COOLING SHOULDER INSERT

- · Lightweight and comfortable
- · Ring snap front for easy opening
- $\,\cdot\,$  Keeps wearer cool for up to 8 hours
- $\cdot\,$  Wicking, cooling and drying capabilities
- $\cdot \,$  Soak in water to activate









## QUALITY SAFETY FOOT PROTECTION

The Portwest foot protection range has been engineered for maximum safety and outstanding performance. Packed with safety features and designed using strong, flexible and innovative construction techniques. This complete range protects against safety hazards found in tough working environments, across a wide range of industries.



An exceptional collection of safety footwear made using high quality materials and components. Portwest Steelite footwear contains protective steel toecaps and/or steel midsoles, offering outstanding protection even in the toughest work environments.

## Compositelitë

A modern collection of metal free safety footwear, Portwest Compositelite™ offers lightweight protection for all day comfort. Constructed using non-metallic protective fiberglass toecaps and/or non-metallic protective midsoles, this collection is ideal for use in environments where metal free protection is essential.



- Protective steel toecap impact (I), compression (C)
- Protective non-metallic toecap impact (I), compression (C)
- Puncture resistant steel midsole (PR)
- Puncture resistant non-metallic mid-sole (PR)
- Full grain leather
- Cow suede leather
- Metatarsal protection

Mono density sole unit

Energy absorbing seat region

- - ESD
  - Metal free
    - Chemical resistant
    - Waterproof construction

Dual Density Sole Unit

Slip resistant outsole

Non-marking sole unit

Heat resistant outsole 572°F

Fuel and oil resistant outsole



## SAFETY FOOTWEAR CLASSIFICATION GUIDE





#### ASTM F2413-18 Standard specification for performance requirements for protective (safety) toecap footwear.

The specification contains performance requirements for footwear to protect workers feet from the following hazards by providing:

- Impact resistance (I) for the toe area of footwear.
- **C** Compression resistance (C) for the toe area of the footwear.
- Mt Metatarsal impact protection (Mt) that reduces the chance of injury to the metatarsal bones at the top of the foot.
- Cd Conductive properties (Cd) which reduce hazards that may result from static electricity build up, and reduce the possibility of ignition of explosives and volatile chemicals.
- EH Electric hazard protection (EH), to protect the wearer when accidental contact is made by stepping on live electric wires.
- **SD** Static dissipative properties (SD) to reduce hazards due to excessively low footwear electrical resistance that may exist where SD footwear is required.
- **PR** Puncture resistance (PR) for footwear devices.

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#### EN ISO 20345:2011

This international standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes, for example, mechanical risks, slip resistance, thermal risks, ergonomic behaviour.

The classification system used to identify the protection provided by the footwear is listed:

Category	Additional requirements
SB	The presence of a safety toecap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.
SBP	As SB standard plus penetration resistance.
S1	As SB standard plus closed seat region, antistatic properties, resistance to fuel oil and energy absorption of seat region.
S1P	As S1 standard plus penetration resistance.
S2	As S1 standard plus water penetration and water absorption resistance.
S3	As S2 standard plus cleated outsole and penetration resistance.
S4	200 joule toecap protection. All rubber or all polymeric footwear with antistatic properties. Resistance to fuel oil, energy absorption of seat region and closed seat region.
S5	As S4 standard plus cleated outsole and penetration resistance.

## EN ISO 20347:2012

The International Standard specifies basic and additional (optional) requirements for occupational footwear that is not exposed to any mechanical risks (impact or compression).

Penetration resistance	P		
Electrical properties: Antistatic footwear	۰ ۸	Category	Additional requirements
Resistance to inimical environments: Cold insulation of sole complex		ОВ	Conforms to the basic requirements set out by the standard EN ISO 20347: 2012
Energy absorption of seat region	E	01	Closed seat region, antistatic properties, energy absorption of seat region
Water resistant	WR	02	As 01 plus: Water penetration and absorption
Metatarsal protection	М	03	As 02 plus: Penetration resistance, cleated outsole
Water penetration and absorption	WRU		
Resistance to hot contact	HRO	04	Closed seat region, antistatic properties, energy absorption of seat region
Resistance to fuel oil	FO	<i>05</i>	As 04 plus: Penetration resistance, cleated outsole

#### ISO 13287:2019

Requirement

Whole Footwear

Upper

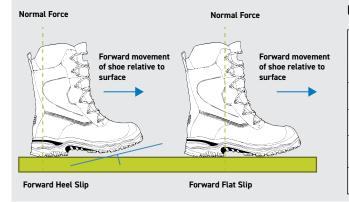
⊃ Outsole

This International Standard specifies a method of test for the slip resistance of conventionally soled safety, protective and occupational footwear. It is not applicable to special purpose footwear containing spikes, metal snaps or similar.

Symbols

The item of footwear to be tested is put on a surface, subjected to a given normal force and moved horizontally relative to the surface. The frictional force is measured and the dynamic coefficient of friction is calculated.

If the outsole passes both the ceramic tile test (SRA) and the steel floor test (SRB) it is marked as SRC.



#### ISO 13287:2019

Marking Code	Test Surface	Coefficient of Friction (ISO 13287:2019)	
		Forward Heel Slip	Forward Flat Slip
SRA	Ceramic tile with SLS*	<b>३0.28</b>	<b>३</b> 0.32
SRB	Steel floor with Glycerol	<b>∢0.13</b>	<b>३0.18</b>
SRC	Ceramic tile with SLS* and Steel floor with Glycerol	<pre>&gt; 0.28 &gt; 0.13</pre>	<pre>&gt; 0.32 &gt; 0.18</pre>
*Water with	h 5% Sodium Lauryl Sulphate (SLS	) solution	



Portwest continues to push the boundaries in sustainable foot protection with the introduction of an eco-conscious safety sneaker.

The use of certified recycled materials, where possible, ensures minimal impact on the environment. Made from recycled PET bottles, the lightweight Eco Safety Sneaker is designed for maximum safety, comfort and performance while offering a stylish on-trend modern look.

## ECO SAFETY SNEAKER

PLANET





UPPER SUSTAINABLY MADE FROM POST CONSUMER WASTE

## Compositelitë



#### FC08 PORTWEST COMPOSITELITE ECO SAFETY SNEAKER S1P ASTM F2413-18

EN ISO 20345

- PET plastic recycled knitted upper
- Gel cushioned footbed
  Padded collar for added comfort
- Back pull-tab for ease of getting onto the foot
- · 3D breathable mesh lining
- Padded tongue



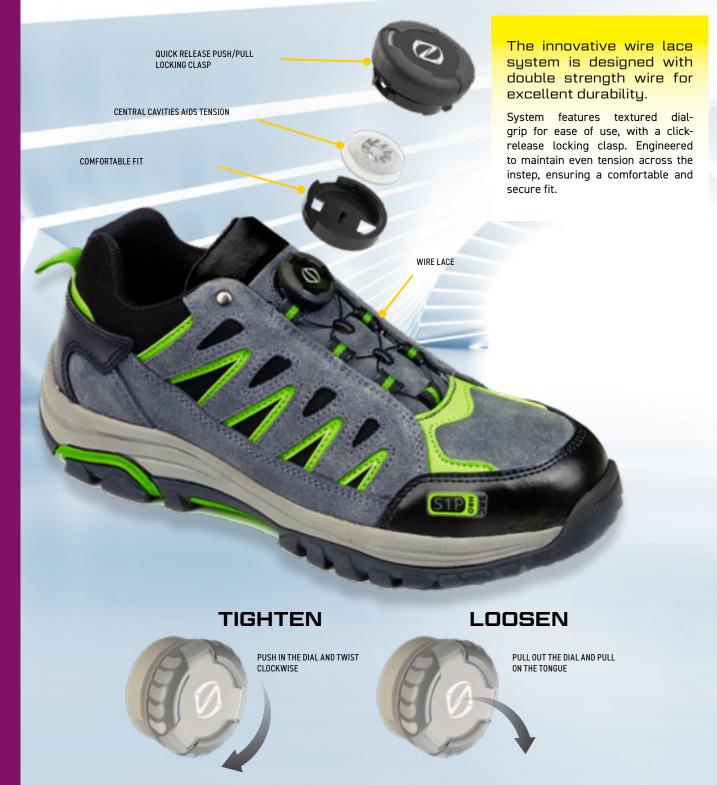




4 PET BOTTLES ARE RECYCLED TO MAKE THIS SNEAKER

EURO	UK	USA
36-48	3-13	4-14

## INNOVATIVE WIRE LACE FASTENING SYSTEMS



## SAFETY SNEAKER





**HRO** 300°

#### FT18 STEELITE WIRE LACE SAFETY SNEAKER S1P HRO ASTM F2413-18

EN ISO 20345

Quick release wire lace fastening system, engineered to give an overall secure fit

 Specially considered upper materials to aid in high abrasion areas, performance and stability.

· Leather stitched toe bumper

- Enhanced tread pattern for a better traction on uneven terrain.
- $\cdot$  Back pull-tab for ease of getting onto the foot
- · Made with cow suede leather for a premium finish

Cow Suede Leather PU/Rubber Outsole: F29 Gray/Green, US 7-13



NEV

EURO	UK	USA
39-47	6-12	7-13

S1P

**ASTM** F2413-18

# WATERPROOF SAFETY



## Steelite



FT05 STEELITE MONSAL HIKER BOOT S3 WP CI HRO SRC ASTM F2413-18

EN ISO 20345

- $\cdot$  Technical locking ski-hook provides a secure fit
- Specially considered upper materials to aid in high abrasion areas, performance and stability.
- Enhanced tread pattern for a better traction on uneven terrain.
- Full grain leather upper aiding prevention of water
- Heel kick for fast and easy removal
- · TPU stitched toe bump

Waxy Full-Grain Buffalo Leather EVA/Rubber Outsole: F80



## ADVANCED PROTECTION IN TOUGH CONDITIONS

EURO	UK	USA
39-48	6-13	7-14

## T601 47 -

### WATERPROOF

This versatile safety boot is waterproof and breathable and can be worn in dry and wet conditions.

Our waterproof membrane is a semipermeable barrier which allows perspiration molecules to escape, whilst preventing larger water molecules from penetrating the lining. This results in a comfortable, breathable and waterproof solution.

FT05



# WATERPROOF SAFETY

## HOW IT WORKS



- ASTM F2413-18 EN ISO 20345
- Nubuck leather upper
- HRO 120° · Angled top line for better fit and leg flexibility
  - Back pull-tab for ease of getting onto the foot
  - Padded collar for added comfort
     Protective TPU scuff cap for high
  - impact
  - · 3D breathable mesh lining

Cow Nubuck Leather PU/TPU Outsole: F12





P65



## SAFETY BOOT

and and a state of the state of



## Compositelitë



#### UFC69 **MONTANA HIKER BOOT EH** ASTM F2413-18 EH

- · Protective composite toecap
- Puncture resistant non-metallic mid-sole (PR)
   Electric hazard protection (EH)
- · Fuel and oil resistant outsole
- · Heat resistant outsole 572°F
- · Wide fitting

Full-Grain Nubuck Leather PU/Rubber Outsole: F25



EURO	UK	USA
38-48	5-13	6-14

## SAFETY BOOT



## Steelitë



## FW69 STEELITE MUSTANG BOOT S3

ASTM F2413-18 EN ISO 20345

- 360 degree rubber external chassis system
- Premium oiled leather upper
- · Back pull-tab for ease of getting onto the foot
- Angled top line for better fit and leg
   flexibility
- Dual density outsole
- · Removable EVA cushion footbed





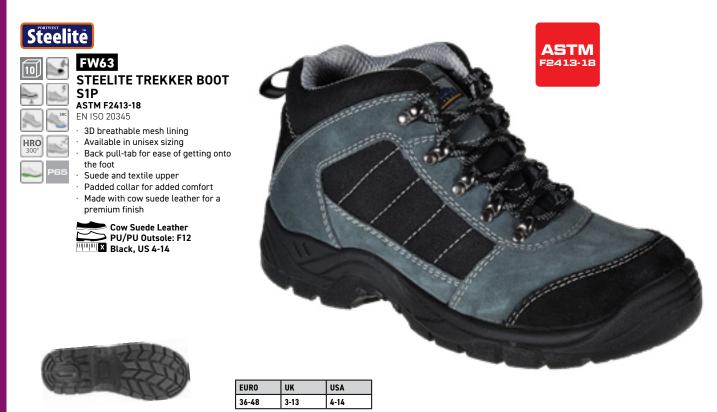
	EURO	UK	USA
Black	38-48	5-13	6-14
Brown	36-48	3-13	4-14

## SAFETY BOOT AND SHOE





EURO	UK	USA
36-48	3-13	4-14



## SAFETY BOOT AND SHOE







EURO	UK	USA
35-52	2-17	3-18



## RIGGER BOOT



## WIDE FITTING

## COMBINING INNOVATION AND TOTAL SAFETY

## Compositelite



## UFC13

#### INDIANA RIGGER BOOT EH ASTM F2413-18 EH

- Full grain leather upper aiding prevention of water
- Protective composite toecap
   Puncture resistant non-metallic mid-sole (PR)
- Puncture resistant non-metallic mid-solities
   Electric hazard protection (EH)
- Fuel and oil resistant outsole
- Heat resistant outsole 300°C

Buffalo Grain Oil Leather PU/Rubber Outsole: F47 Brown, US 6-13



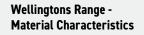
## AVAILABLE IN HALF SIZES

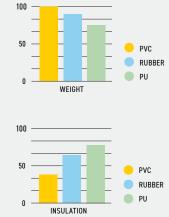
EURO	UK	USA
38-47	5-12	6-13

## **PU WELLINGTON**







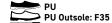




#### FD95 PU SAFETY WELLINGTON S5 CI FO ASTM F2413-18



- Excellent cold insulation properties down to -62°
   Fully waterproof
   Westached later
- Washable lining
   Enhanced tread
  - Enhanced tread pattern for a better traction on uneven terrain.
     Additional orthopedic, washable, antibacterial, removable footbeds with arch support and shock absorbing heel cushioning



Green, Yellow, US 7-14 Height 16"

EURO	UK	USA
39-48	6-13	7-14



## **PU WELLINGTON**







L.

## FW95

## **TOTAL SAFETY WELLINGTON S5**

11

ASTM F2413-18 EN ISO 20345 EN 13832-2:2018 EN 13832-3:2018

Kick spur

- · Reinforced ankle protection
- Fully waterproof
   Dual density PVC/Nitrile construction
- Washable nylon inner lining
- Slip, fuel and oil resistant rubber outsole



	EURO	UK	USA
Black	36-49	3-14	4-15
White	36-48	3-13	4-14

10	10
4.	
SRC	
P65	

- 1 (

é z,



#### **PVC WELLINGTON 04** EN ISO 20347 · Fully waterproof

Kick spur

FW90

- · Anti static footwear
- · Energy absorbing seat region
- · 100% Waterproof to keep feet dry
- · SRC Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces

PVC

PVC Outsole: F36 Black, US 5-13 Height 16.5"

EURO	UK	USA
37-47	4-12	5-13



# HAND PROTECTION



## MARKET LEADING HAND PROTECTION

A newly expanded range of hand protection styles that caters for all work and safety needs. Only the best materials and manufacturing methods are used in the production of this extensive and highly specialized range.

CUT PROTECTION 77 cut protection styles, give varying degrees of protection depending on the level required.	Contemporation Contemporatio Contemporation Contemporation Contemporation Contemp	<b>CONTROL OF CONTROL OF</b>	Control Contro
<b>D</b> AQUA LIQUID BARRIER These gloves are the ultimate barrier to water, liquids, and non aggressive substances, and include highly water resistant gloves.	<b>NANO</b> <b>REPELS LIQUID</b> High tech nano coating repels liquids and maintains breathability.	<b>EXAMPLE AND LING</b> <b>GENERAL HANDLING</b> Precision handling in dry and wet environments.	<b>EVEND</b> <b>PACKAGING</b> <b>SOLUTION</b> Improving usage monitoring and inventory control.
<b>EXAMPLE 1 EXAMPLE 1 EXAMP</b>	<b>CONTINUE OF CONTINUES OF CONTI</b>	<b>EXAMPLE EATHER</b> MULTI PURPOSE Multi-purpose gloves with abrasion and tear resistance.	WELDING PROTECTION Protection when working with hot temperatures and heated materials.
CHEMICAL PROTECTION Protection against the most commonly used chemicals in the industry.	<b>DISPOSABLE</b> Disposable gloves of varying thickness to suit the needs of different work situations.		



## HAND PROTECTION GUIDE FIND THE RIGHT GLOVE FOR THE JOB

BELOW IS A GUIDE TO MATERIALS USED AND THE PERFORMANCE FACTORS ASSOCIATED. THIS WILL AID IN DECISION MAKING TO SECURE THE RIGHT HAND PROTECTION FOR THE JOB.

## GLOVE LINER TYPE



KNITTED SEAMLESS Highly breathable and close fitting for good dexterity. The seamless liner avoids irritation offering improved comfort.



SEWN AND IMPREGNATED Available with several types of construction and assembly, mainly cut and sewn. Coating is bound to the fabric for good resistance to abrasion. Sewing and impregnation process allows the manufacturing of thin gloves, for enhanced dexterity.



#### COATED/DIPPED

Made by dipping a knitted or woven cloth liner into the glove compound - the liner supports the compound and adds strength. The compound used enhances the mechanical performance with different compounds used for different conditions.

## GLOVE LINER MATERIAL



## CHOOSING THE RIGHT GLOVE SIZE

## **HOW TO MEASURE:**

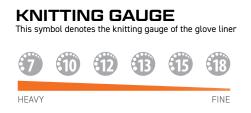
Place your right hand on the diagram with the line between your thumb and index finger. 🛛 R Measure the circumference of your hand at the palm using a tape The line closest to the right side of your hand indicates the best fitting glove size.

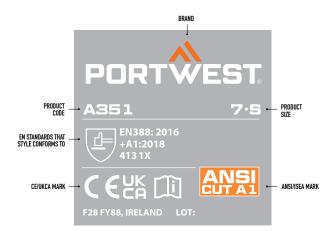
measure. The size chart explains which size glove will fit you best.

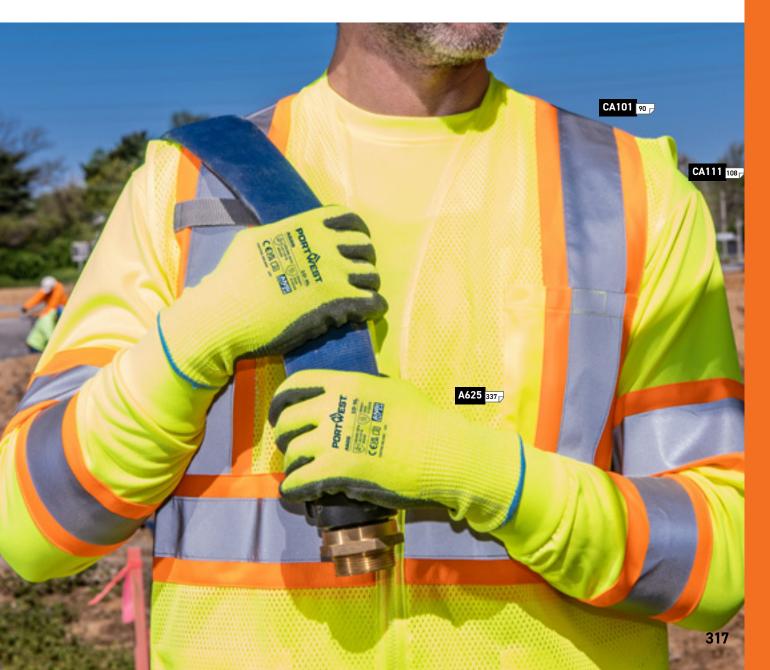


	Contractor 6. 6. 6. 6.			the second second	and the Real Property lies and the Real Property				
GLOVE AND HAND SIZE CHART AS PER STANDARD EN21240									
Hand Size	5	6	7	8	9	10	11	12	13
Palm Circumferences (inches)	5"	6"	7"	8"	9"	10"	11"	12"	13"
Hand Length (inches)	5½-6	6-6½	6½-7	7-7½	7½	8	8½	9	<b>9</b> ½
Minimal Glove Length (inches)	8	8½	9	<b>9</b> ½	9½-10	10-10½-	10½-11	11½-12	12½
Glove Size	XXS/5	XS / 6	S / 7	М/8	L/9	XL / 10	XXL / 11	3XL/12	4XL/13
Portwest Cuff Color Code									

## CHOOSING THE RIGHT GLOVE SIZE







## HAND PROTECTION STANDARDS EXPLAINED

## ANSI/ISEA-138

American National Standard for Performance and Classification for Impact-Resistant Gloves (ANSI/ISEA 138-2019)

This new standard provides an improved method of classifying impact protection to the back of the hand. The test is conducted by dropping a 5-joule mass on the impact points of the glove, recording the force transferred in kilonewtons (kN). This test is repeated eight times for the knuckles and ten times for the fingers. Gloves are classified based on test result average of the tests conducted. To classify as an ANSI/ISEA 138 level 1, 2, or 3, the average and all test results must be within the classification parameters.

## ASTM F2675-13

Test Method For Determining Arc Ratings of Hand Protective Products Developed and Used for Electrical Arc Flash Protection.

This test method is used to measure and describe the properties of hand protective products in response to convective and radiant energy generated by an electric arc under controlled laboratory conditions. There are 4 levels in the Hazard Risk Category rated by the ATPV (Arc Thermal Performance Value).

## ANSI/ISEA 105

#### American National Standard for Hand Protection

This standard addresses the classification and testing of hand protection for specific performance properties related to chemical and industrial applications. Hand protection includes gloves, mittens, partial gloves, or other items covering the hand or a portion of the hand that are intended to provide protection against or resistance to a specific hazard.

#### 5.1 Mechanical Protection 5.1.1 Cut Resistance

The new ASTM F2992-15 test replaces ASTM F1790-05 and ensures uniform testing plus increases the performance levels beyond the old level 5. The sample is cut 15 times by a straight edge blade, under load. A new blade is used for each cut. The data is then used to determine the required load to cut through the material and this in turn is equated to a cut level. The new levels are now prefixed with the letter A.

#### Table 1 Classification for Cut Resistance

Level	Load (grams)
-	<200
A1	201-499
A2	500-999
A3	1000-1499
A4	1500-2199
A5	2200-2999
A6	3000-3999
A7	4000-4999
A8	5000-5999
A9	>6000

#### 5.1.2 Puncture Resistance

When tested in accordance with Clause 6.4 of EN 388:2003 Protective gloves against mechanical risks, the gloves resistance against puncture shall be classified against the levels listed in Table 2, using the puncture force.

The average of a minimum of 12 specimens shall be used to report the classification level.

#### Table 2. Classification for Puncture Resistance

Level	Table 2. Classification For Puncture Resistance Level : Puncture (Newtons)
0	<10
1	» 10
2	» 20
3	» 60
4	» 100
5	» 150



Classification For Impact Resistance				
Performance levels Mean (kN) All impact (kN				
1	۶ ۹	< 11.3		
2	∢6.5	€ 8.1		
3	₹4	₹5		

Hazard Risk Category	Minimum ATPV cal/cm ²
0	n/a
1	4
2	8
3	25
4	40

#### 5.1.3 Abrasion Resistance

When tested in accordance with ASTM D3389-05, Standard Test Method for Coated Fabrics Abrasion Resistance or ASTM D3884-09, Standard Guide for Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method), the gloves abrasion resistance shall be classified against the levels listed in Table 3 using the number of abrasion cycles to failure (test endpoint). These test methods shall be followed using H-18 abrasion wheels with a 500 gram load for levels 0 to 3 and a 1000 gram load for levels 0 to 3 and a 1000 gram load for levels 4 to 6. Using ASTM D3389-05 for coated glove fabrics or unsupported gloves, the end point at which the glove material is determined to fail shall be at the number of abrasion cycles just before the film or coating has a hole abraded through it. Using ASTM D3884-05 for coated glove fabrics, the end point shall be used to report the classification level.

#### Table 3. Classification for Abrasion Resistance

Level (tested at 500g load) :	Abrasion cycles to fail
0	<100
1	» 100
2	» 500
3	» 1000
Level (tested at 1000g load)	
4	» 3000
5	» 10,000
6	» 20,000

#### **5.2 Chemical Protection**

#### 5.2.1 Chemical Permeation Resistance

When tested in accordance with ASTM F739-07, Standard Test Method for Permeation of Liquids and Gases through Protective Clothing Materials under Conditions of Continuous Contact the gloves chemical permeation shall be classified against the levels listed in Table 4 using the average standard breakthrough time (for each chemical tested). The average of a minimum of 3 specimens shall be used to report the classification level. In reporting permeation data for each chemical the permeation rate shall be reported in µg/cm² min. It shall be permitted to report the cumulative permeation in g/cm² that occurs within 1 hour of the test for each chemical.

#### Table 4. Classification for Chemical Permeation

Level	Standard breakthrough time (minutes)
0	<10
1	≥ 10
2	» 30
3	» 60
4	» 120
5	» 240
6	» <b>480</b>



#### 5.4 Heat and Flame Protection 5.4.1 Ignition Resistance and Burning Behavior (or AfterFlame Time)

When tested in accordance with ASTM F1358-08, Test Method for Effects of Flame Impingement on Materials Used in Protective Clothing Not Designated Primarily for Flame Protection, the glove materials ignition resistance and burning behavior shall be classified against the levels listed in Table 6, using ignition time and burn time. In order to be classified at a specific level, the glove material shall meet each of the criteria at that specific level. The average of a minimum of 3 specimens shall be used to report the classification level.

## Table 6. Classification for Ignition Resistance and Burning Resistance

Level	Time exposed to flame (s)	After-flame time (s)		
0	3	> 2		
1	3	٤2		
2	12	>2		
3	12	٤2		
4	no ignition in either 3 or 12 second exposure period			

## 5.4.3 Conductive Heat Resistance

When tested in accordance with ASTMF1060-08 Test Method for Thermal Protective Performance of Materials for Protective Clothing for Hot Surface Contact, the gloves conductive heat resistance shall be classified against the levels listed in Table 8. Classification of glove performance shall be based on the contact (surface) temperature at which both the time-to-second degree burn is equal to or greater than 15 seconds, and the alarm time is greater than 4 seconds.

The average of a minimum of 5 specimens shall be used to report the classification level.

#### Table 8. Classification for Conductive Heat Resistance

Level	Highest contact temperature(°F) at which both time-to-2nd degree burn > 15 seconds and alarm time> 4 seconds
0	< 80
1	80
2	140
3	200
4	260
5	320

#### 5.6 Dexterity

When tested in accordance with EN420:2003, Protective gloves- General requirements and test methods, clause 6.2, the dexterity shall be classified against the levels in Table 9, using smallest diameter of the pin that can be picked up.

The average of 4 pairs of gloves shall be used to report the classification level.

#### Table 9. Classification of Dexterity

Level	Smallest diameter of pin fulfilling test conditions (mm)	
1	11	
2	9.5	
3	8	
4	6.5	
5	5	

## EUROPEAN HAND PROTECTION STANDARDS

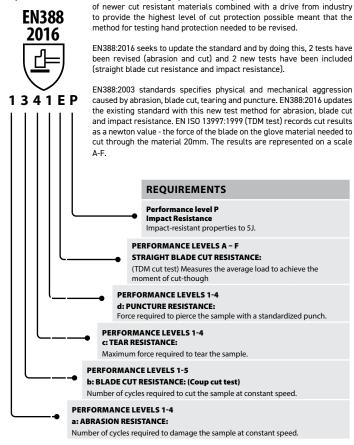
#### EN ISO 21420:2020 – Protective Gloves – General Requirements And Test Methods (Updated From En 420:2003+A1:2009)

Under EN ISO 21420 this standard defines the general requirements for glove design and construction, sizing, dexterity, water vapor transmission and absorption, electrostatic properties (in accordance with EN16350:2014) and innocuousness.

Innocuousness test now includes, pH (between 3.5 and 9.5), Chromium VI for leather products (less than 3mg/kg), nickel release for metallic components, azo colorants (less that 30mg/kg), dimethylformamide or DMFa in Polyurethane products (less than 1000mg/kg), Poly Aromatic Hydrocarbons or PAH (less than 1mg/kg). The innocuousness testing covers where applicable elements of regulations such as REACH (Regulation (EC) No 1907/2006) Annex XVII.

#### Protective Gloves Against Mechanical Risks - EN388:2016+A1:2018

Over recent years, changes in the manufacturing process of protective gloves has meant that the well established method of hand protection testing (EN388:2003), and in particular the test to assess protection against cuts has now been deemed no longer fit for purpose. Whilst the old system in EN388:2003 and its 1-5 numbering system was easy to understand, the development



EN 388:2016	Level 1	Level 2	Level 3	Level 4	Level 5	
Abrasion resistance (number of cycles)		100	500	2,000	8,000	-
Blade cut resistance (index) Coup test m	1.2	2.5	5	10	20	
Tear resistance (N)	10	25	50	75	-	
Puncture resistance (N)	20	60	100	150	-	
EN ISO 13997:1999 TDM	Level A	A Level B	Level C	Level D	Level E	Level F
Cut resistant test levels (N)	2	5	10	15	22	30



#### EN 1082 Parts 1 to 3: 1997 to 2000 Parts 1 to 3: Protective clothing.

Gloves and arm guards protecting against cuts and stabs by hand knives.

		EN407			
		ľ		)	
1	3	1	2	1	

2

#### Protective Gloves Against Thermal Risks (Heat and/or Fire) EN 407: 2004 (AS/NZS 2161.4)

This standard specifies thermal performance for protective gloves against heat and/or fire. The heat and flame pictogram is accompanied by a 6 digit number.

			REQUIREMENTS		
			PERFORMANCE LEVELS 1-4 f: RESISTANCE TO A LARGE MELTING METAL SPRAY: Amount of spray required to raise the glove to a certain temperature.		
		-•	PERFORMANCE LEVELS 1-4 e: RESISTANCE TO SMALL MELTING METAL SPRAY: Amount of spray required to raise the glove to a certain temperature.		
	L	d: RE	FORMANCE LEVELS 1-4 ESISTANCE TO RADIATING HEAT: required to raise a given temperature level.		
	•	c: RESIST	MANCE LEVELS 1-4 ANCE TO CONVECTIVE HEAT: ing which the glove is able to delay the transfer of heat of a flame.		
ŀ	PERFORMANCE LEVELS 1-4 b: RESISTANCE TO CONTACT HEAT: Temperature (within the range of 100°C / Over 200°F to 500°C / Over 930°F) at which the person wearing the gloves will not feel any pain (for a period of at least 15 seconds).				
	PERFORMANCE LEVELS 1-4 a: RESISTANCE TO FLAMMABILITY: Time during which the material remains lit and continues to be consumed after the ignition source has been eliminated.				

B: RESISTANCE TO CONTACT HEAT:

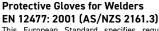
PERFORMANCE LEVEL	CONTACT TEMPERATURE (°C)	THRESHOLD TIME (Second)		
1	100°C / Over 200°F	≥15s		
2	250°C / Over 480°F	≥15s		
3	350°C / Over 660°F	≥15s		
4	500°C / Over 930°F	≥15s		



#### EN 407:2020 - Glove Protective Against Thermal Risks

This standard was updated from the 2004 version in April 2020. Test 1 for resistance to flammability or burning behavior has been amended to Limited Flame Spread, and covers the inclusion of oven mitts to be classed as PPE. If a glove is tested only for contact heat an alternative symbol is used to indicate protection against heat without flame. Gloves certified to the 2004 version of the standard do not need to change until the existing certificate expires.

## EN12477



This European Standard specifies requirements and test methods for protective gloves for use in manual metal welding, cutting and allied processes. According to their performance, protective gloves for welders are classified into two types.

Type A: Lower dexterity (with higher other performance) Type B: Higher dexterity (with lower other performance).

### EUROPEAN HAND PROTECTION STANDARDS



Protective Gloves : Against Chemicals And Micro-Organisms EN ISO 374-1:2016 (AS/NZS 2161.10.1) Terminology and performance requirements for chemical risks. New to the standard - There are now 3 standard classes related to the performance level and number of chemicals they protect

against. There are 6 additional chemicals to test against. There is a requirement to test for degradation EN 374-4:2013. EN374-3:2003 is withdrawn and is replaced by EN 16523-1:2015. Gloves longer than 15.7" will have to

be additionally tested in the cuff area. The requirement for testing to EN388 has been removed. The "low chemical" or "waterproof" beaker symbol has been withdrawn.

ISO 374-1:2016/Type C
-----------------------





UVWXYZ

ISO 374-1:2016/Type A

Code	Chemical	Class
А	Methanol	Primary alcohol
В	Acetone	Ketone
С	Acetonitrile	Nitrile compound
D	Dichloromethane	Chlorinated paraffin
E	Carbon Disulphide	Sulphur containing organic compound
F	Toluene	Aromatic hydrocarbon
G	Diethylamine	Amine
Н	Tetrahydrofurane	Hetero-cyclic and ether compound
I	Ethyl Acetate	Ester
J	n-Heptane	Saturated hydrocarbon
К	Sodium hydroxide 40%	Inorganic base
L	Sulphuric acid 96%	Inorganic mineral acid
М	65% Nitric Acid	Inorganic mineral acid, oxidizing
N	99% Acetic Acid	Organic acid
0	Ammonia hydroxide 25%	Organic acid
Р	30% Hydrogen Peroxide	Peroxide
S	40% Hydofluoric acid	Inorganic inerla acid, contact poison
т	37% Formaldehyde	Aldehyde

EN ISO 374-2:2014 Determination of resistance to penetration There are no major changes from EN374-2:2003



EN ISO 374-4:2013 Determination of resistance to degradation by chemicals (DR)

EN ISO 374-5:2016 Terminology and performance

New to the standard - tests puncture resistance before and after exposure to a challenge chemical. The average of the performance will be recorded in the usersheet as a percentage (%).

Marking of gloves protecting against, bacteria and fungi

ISO 374-5:2016

requirements for micro-organisms risks Microorganisms are classed as bacteria, viruses or fungi. Gloves protecting against viruses must also pass IS016604:2004.



EN 16523-1:2015 Micro Mesh Polo Permeation by liquid chemical under conditions of continuous contact. This test is similar to EN374-3 therefore gloves certified to FN374-3 do not need to be retested.



#### EN 16350:2014

#### Protective Gloves: Electrostatic Properties

This European standard specifies a test method for the electrostatic properties of gloves. The test improves on EN1149 as it requires a lower vertical resistance of less than 10 ohms. Gloves tested to EN16350:2014 can be used in areas where there may be an increased risk of explosion, such as in a refinery.

#### IEC 61340-5-1:2016

#### Protection of Electronic Devices from Electrostatic Phenomena: General Requirements

This standard specifies a test method for PPE products used in high sensitive areas where an electrostatic charge can potentially cause damage to delicate components such as electrical circuit boards and microchips.

All gloves in the Portwest ESD Glove collection have been tested to both standards.



EN455

#### **Protective Gloves: Mechanical Vibration and Shock** EN 10819: 1996 (AS/NZS 2161.3)

This European Standard specifies a method for the laboratory measurement, the data analysis and reporting of the vibration transmissibility of gloves in terms of vibration transmission from a handle to the palm of the hand in the frequency range from 31.5 Hz to 1250 Hz. The standard is intended to define a screening test for the vibration transmission through gloves.

#### EN 455:2000

Medical gloves for single use Part 1: Requirements and testing for freedom from holes Part 2: Requirements and testing for physical properties Part 3: Requirements and testing for biological evaluation Part 4: Requirements and testing for shelf life determination

#### CE foodsafe

European legislation with respect to Food Contact Materials (Directive EC1935/2004) requires that food contact materials shall not transfer their ingredients to food and must not modify the organoleptic properties (ie. color, smell, texture and taste) of the food. Products intended for food contact shall be labeled as such.

#### EN511 **Protective Gloves Against Cold**



3 3 1

EN 511:2006 (AS/NZS 2161.5) The European standard specifies the requirements and test methods for gloves which protect against conductive cold down to -50°C/-120°F. This cold can be linked to the climate conditions or an industrial activity.

#### REQUIREMENTS

- PERFORMANCE LEVELS 0-1 c: WATER PENETRATION
- PERFORMANCE | EVELS 1-4 b: RESISTANCE TO CONTACT COLD

PERFORMANCE | EVELS 1-4 a: RESISTANCE TO CONVECTIVE COLD

> Chainsaws EN 381-7: 1999

#### Protective Gloves : For Users Of Hand Held EN381



This European Standard specifies the requirements for gloves for resistance to cutting by a chainsaw when assessed by the test method described in EN381-4. The requirements are also given for marking and for the provision of information to be supplied by the manufacturer including criteria for the selection of appropriate gloves and instructions for use.

Class	0	1	2	3
Maximum chain speed (m/s)	16m/s	20m/s	24m/s	28m/s

Additional marking for Virus

# HAND PROTECTION





CT45 331

323

# **SG ULTIMATE** HAND PROTECTION

# An advanced new collection of hand protection, with an expertly designed fit, providing maximum dexterity for precision handling.

Made from sustainable materials, this collection is eco-conscious while offering ultimate protection. Packed with advanced features that offer unrivalled grip, maximum comfort and cut protection. The collection also features advanced 360 breathability technology to maintain a comfortable hand temperature and touch screen functionality. All the innovation, design and quality you should expect in modern hand protection.



#### **SUPERIOR FIT - MAXIMUM DEXTERITY**

Innovatively designed, SG hand protection boasts level 5 dexterity.



#### ECO-CONSCIOUS

Made from recycled PET, each glove repurposes a 500ml plastic bottle. The gloves are sustainably made, using lower CO2 emissions, lower energy and water consumption than other gloves.



#### FEATURE-RICH DESIGN

Combining grip, touch screen capability and cut resistance, this is an impressive all-round modern hand protection collection.





#### AP15 SG LR18 MICRO FOAM -12 PACK

#### ANSI/ISEA 105 - 2016 CUT LEVEL A2

EN ISO 21420:2020 DEXTERITY 5 EN 388:2016 +A1:2018 4X31B

- · Made using recycled plastic bottles
- · Saves 227g CO, per pair during production
- Anti-microbial finish Texpel™ Micro, kills 99.9% of bacteria
- Nitrile micro foam coating perfect for ultra high dexterity tasks
- Reduced water and energy usage during production
- This glove can be used with most cell phone touchscreen devices

Recycled PET Polyester, HPPE, Glass Fiber, Nylon, Elastane, Nitrile Micro Foam

Green/Black XS-3XL

### 18 GAUGE - SUPERIOR DEXTERITY

## 🔟 CUT 🗚 🖉 GRIP 🖉 TOUCH

## SG

#### AP12 SG NPR15 MICRO FOAM - 12 PACK

#### ANSI/ISEA 105 - 2016 CUT LEVEL A1 EN ISO 21420:2020 DEXTERITY 5 EN 388:2016 +A1:2018 4131A EN 407:2020 X1XXXX

- Provides over 200°F contact heat protection
- Made using recycled plastic bottles
- Reduced water and energy usage during production
- Saves 227g CO₂ per pair during production
   Anti-microbial finish Texpel[™] Micro, kills
- 99.9% of bacteria
  This glove can be used with most cell
- phone touchscreen devices

Recycled PET Polyester, Nylon, Elastane, Nitrile Micro Foam



# PLANET

**PLANET** 

325

NEW

NEW

ANSI

ANSI

CUT A2



# FOR SAFE HANDLING OF SHARP OBJECTS



Hand injury is one of the most frequent types of accident reported in the working environment, with cuts and lacerations the biggest concern in this area. Portwest's range of cut resistant gloves gives varying degrees of protection depending on what level is required.

### **CUT PROTECTION SUITABLE FOR ALMOST EVERY TASK**

Portwest has over 37 styles of cut resistant gloves and sleeves to suit almost every task. Portwest continually works on bringing new and improved cut resistant styles to the market. Use the Portwest Cut Protection Selection Guide to help in selecting the best protection for your application.



- Protects hands against the risk of cut
- Multiple material gauges that offer high levels of dexterity
- Available in a range of coatings for grip in dry, wet and oily conditions



### CUT PROTECTION SELECTION GUIDE

In order to assist in selecting the best cut gloves for your application, Portwest suggest using this 3 step process:

#### Step 1: Rate the Level of Hazard and Risk

Identify the hazard and decide on risk of injury by carrying out a risk assessment.

# Identify the level of hazard:

Hazard 1 Severe Hazard **10** 

#### Identify the level of risk:

<b>RISK OF INJURY FACTOR</b>	
No Perceived Risk	1
Very Low Risk	2
Low Risk	3
Medium Risk	4
High Risk	5
Very High Risk	6

#### Step 2: Calculate the Required Cut Performance Levels

Once you have carried out a risk assessment for the tasks you are performing you can use the Hazard x Risk x 100 calculation to help select the appropriate levels of cut resistance.

Multiplying the hazard by the risk will provide a figure to base the required cut resistance on. Multiplying by 100 converts the figure into grams which is the unit of measure for the ANSI 105 testing. The table below explains the performance levels.

HAZARD	CUT PERFORMANCE (grams) = (Risk x Hazard ) x 100					
10	1000	2000	3000	4000	5000	6000
9	900	1800	2700	3600	4500	5400
8	800	1600	2400	3200	4000	4800
7	700	1400	2100	2800	3500	4200
6	600	1200	1800	2400	3000	3600
5	500	1000	1500	2000	2500	3000
4	400	800	1200	1600	2000	2400
3	300	600	900	1200	1500	1800
2	200	400	600	800	1000	1200
1	100	200	300	400	500	600
RISK	1	2	3	4	5	6

#### Step 3: Find the Suitable Level of Cut Protection

# Apply the performance level required in Step 2 to the ANSI 105 levels below to find a suitable level of cut protection.

Gloves are tested to a minimum performance level, so if you are unsure of the required level of cut protection choose the next level up. For example, if your assessment suggests 1200 grams then perhaps choose a level A4 glove.



LEVELS OF PERFORMANCE to ANSI 105									
Cut Level	A1	A2	A3	A4	A5	A6	A7	<b>A</b> 8	A9
Cut Level (grams)	200	500	1000	1500	2200	3000	4000	5000	6000

PORTWEST has over **37 styles** of cut resistant gloves and sleeves from level **A1** to **A8** to suit almost every task. We are continually working on bringing new and improved cut resistant styles to market.

# **PREMIUM CUT** PROTECTION



# An unrivaled collection of uniquely comfortable, ultra-strong and breathable cut protection.

The CT collection of cut resistant gloves is unlike any other offering on the market. Using innovative fabrics and production techniques, these gloves are uniquely comfortable, ultrastrong, breathable and flexible.



DyUltra is a new cut-resistant material developed to provide the highest level of abrasion resistance in the market, stronger than para-aramids. This low weight fabric offers superior comfort whilst capable of providing cut protection beyond ANSI /ISEA 105 2016 Cut Level A8. It comprises high grade ultra-high molecular weight polyethylene (UHMWPE) materials which are 15 times stronger than steel. Flexible and comfortable to wear, it does not absorb moisture or lose its shape or performance even after 10 washes.



#### **NO STEEL AND GLASS FIBERS**

The CT collection is free from glass and steel fibers, ensuring they can be worn over long periods without skin irritation, these gloves are OEKO-TEX[®] certified for maximum skin-friendliness.



#### **RETAINS CUT RESISTANCE UP TO 10 WASHES**

Our innovative fabric construction ensures cut resistance levels are retained for up to 10 washes, as independently tested.



#### FULL RANGE OF CUT AND DEXTERITY LEVELS

This premium offering is certified to ANSI and available in cut levels from level A3 to level A8, and a range of gauges 7, 13, 15 and 18.



#### CT> СТ69 CT AHR+ NITRILE FOAM GLOVE ANSI/ISEA 105 - 2016 CUT LEVEL A8 EN 388:2016 +A1:2018 4X43F

ANSI

CUT A8

EN ISO 21420:2020 DEXTERITY 5

- · ANSI cut level A8
- · Free from glass and steel fibers Robust 7 gauge liner
- · Retains cut performance level for up to 10 washes
- · Nitrile foam coating for excellent grip in wet and dry conditions
- · Level F cut resistance

144 12

Dyultra, Nitrile Foam

### **EXCEPTIONAL CUT** PERFORMANCE





CUT A8 DYULTRA







ANSI

CUT A5

**CT VHR NITRILE FOAM GLOVE** 

ANSI/ISEA 105 - 2016 CUT LEVEL A5 EN 388:2016 +A1:2018 4X43E EN ISO 21420:2020 DEXTERITY 5

· ANSI cut level A5

EN 388 4X43F

CT

CT65

- · Free from glass and steel fibers
- · Nitrile foam coating for excellent grip in wet and dry conditions
- · Retains cut performance level for up to 10 washes
- · 15 gauge liner for extra dexterity
- · Level E cut resistance













EN ISO 21420:2020 DEXTERITY 5

- ANSI cut level A3
- · Free from glass and steel fibers
- · Nitrile micro foam coating perfect for ultra high dexterity tasks
- · Reinforced thumb crotch for extra protection and durability
- 18 gauge liner for extra dexterity
- · Level C cut resistance

Dyultra, Nitrile Micro Foam

#### THIN PALM FOR HIGH DEXTERITY







# **CS ENHANCED CUT** PERFORMANCE

Introducing the CS cut resistant hand protection collection. Packed with features such as touchscreen compatibility, reinforced thumb crotch and reflective labels for improved visibility in low light conditions.

Each glove comprises high performance polyethylene (hppe) which is 8 times stronger than steel. The CS collection is designed to provide the highest level of cut resistance whilst allowing the wearer to carry out tasks, safely and securely. This collection of eight gloves suit almost every working environment. Including an 18 gauge option for the highest dexterity, a latex coated option for optimal grip and a leather palm option for supreme heat protection. CS Collection ensures maximum safety when needed most.



HIGHEST LEVEL CUT RESISTANCE STYLES

- Reinforced thumb crotch for extra protection and durability
- High level cut resistance
- **Touchscreen compatible**

















NEW

# CUT PROTECTION Hand injury is one of the most frequent types of accident reported in the working environment, with cuts and lacerations the biggest concern in this area. Portwest's range of cut resistant gloves gives varying degrees of protection depending on what level is required.







· Tested for both cut and heat protection

Orange/Black S-XXL, Yellow/Black

A4 🔥 HEAT | 🗳 GRIP

· Seamless 13 gauge liner · Level D cut resistance HPPE, Glass Fiber, PU

S-XXL

EN 407

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EN 388

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4X43D

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#### X12 12 AP34 **LR15 NITRILE FOAM TOUCHSCREEN GLOVE PK12** ANSI/ISEA 105 - 2016 CUT LEVEL A2

ANSI

CUT A2

ANSI

ABRASION

4

ANSI/ISEA 105 - 2016 ABRASION LEVEL 4 EN 388:2016 +A1:2018 3X31B EN ISO 21420:2020 DEXTERITY 5 EN 407:2020 X1XXXX

- · ANSI cut level A2
- · ANSI abrasion level 4
- · This glove can be used with most cell phone touchscreen devices
- · Reinforced thumb crotch for extra
- protection and durability · Nitrile foam coating for excellent grip in wet and dry conditions
- · Level B cut resistance
- Polyester, Glass Fiber, Elastic,

Nitrile Foam Black XS-XXL

AP33

**GLOVE PK12** 

EN 407:2020 X1XXXX

touchscreen devices

· ANSI cut level A2 · ANSI abrasion level 3

resistance

EN 388

3X31B

and durability · Level B cut resistance

Nitrile

Black XS-XXL

EN 407

(\$\$)XIXXXX

#### **IDEAL FOR USE WITH** TOUCHSCREEN DEVICES





NEW

PORTWEST

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🖌 CUT 🔼 🏞 HEAT 🛛 端 GRIP



#### AP31 SENTI CUT LITE GLOVE ANSI/ISEA 105 - 2016 CUT LEVEL A2 EN 388:2016 +A1:2018 3X42B EN ISO 21420:2020 DEXTERITY 5

· ANSI cut level A2 · Smooth PU coating for increased abrasion resistance

ANSI

CUT A2

ANSI

CUT A2

ANSI

ABRASION 4

- · Excellent for jobs requiring high dexterity
- · Performs well in dry conditions
- 18 gauge liner for extra dexterity
- · Level B cut resistance

HDPE, PU

### **18 GAUGE FOR** EXCEPTIONAL DEXTERITY





#### ANSI/ISEA 105 - 2016 CUT LEVEL A2 ANSI/ISEA 105 - 2016 ABRASION LEVEL 4 EN 388:2016 +A1:2018 4X32B

- · Sandy finish for exceptional grip in water,
- · Reinforced thumb crotch for extra protection and durability
- · Excellent for jobs requiring high dexterity

HPPE, Nitrile, Nitrile Sandy Green/Black S-XXL

### **EXTRA** DEXTERITY





PORTWEST

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1031

127 111



# PROVIDES VITAL PROTECTION AGAINST ACCIDENTAL IMPACT



Hand injury is one of the most common and frequent complaints in the workplace. This collection of gloves provides vital protection against impact to the hand from multiple hazards.

### **DESIGNED FOR THE TOUGHEST ENVIRONMENTS**

The latest development in glove technology, this collection of specially designed gloves provide protection to hands from impact hazards. Portwest Anti-Impact gloves utilize the latest research in materials technology in order to absorb a maximum amount of force from impacts.



- Solution Designed to protect the back of the hand from accidental impact
- Protection for the fingers and knuckles
- ANSI ISEA 138 Level 1 and Level 2 protection options



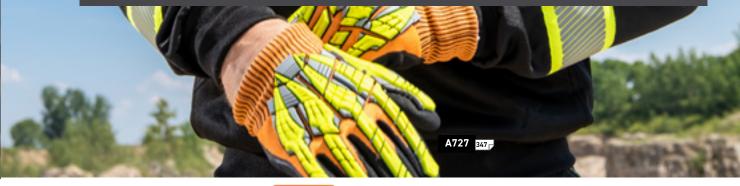
#### **ANSI/ISEA 138 IMPACT TESTING**

ANSI/ISEA 138 sets out the minimum requirements in classification, performance and labeling for gloves designed to product from impact.

A force is dropped on the knuckles and thumb/fingers of the glove and the amount of force transferred to the glove back of hand is recorded. The lower kN measurement for each performance level, the better and means the glove is more safe from impact.

Levels of protection 1 to 3 is possible, 3 being the highest. See table.

PERFORMANCE LEVEL	MEAN TRANSMITTED FORCE	INCREASING PROTECTION
ANSI/ISEA 138	≼ 4kN	
ANSLISEA 138	≼ 6.5kN	
ANSI/ISEA 130	≼ 9kN	















UHWPE, Glass Fiber, ABS, PVC, Nitrile, Nitrile Sandy Gray/Black S-XXL

🖊 CUT 🗚 🗡 IMPACT 💈 😽 HEAT



EN 388

4X43DP

EN 407

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XIXXXX

**AOUA DETOUCH** 













🕸 THERM 🛛 🕭 AQUA 🖌 端 GRIP 🛛 MECHANIC 🖉 🖫 TOUCH

# **B** TOUCH

#### DESIGNED SPECIFICALLY FOR USE WITH TOUCHSCREEN MONITORS AND DEVICES AT WORK.

These gloves combine a great fit that hug the hand with touchscreen compatibility for improved touch accuracy.



# **B** TOUCH

### x12 12 (15)

#### A355 NPR15 NITRILE FOAM TOUCHSCREEN GLOVE PK12

ANSI

CUT A1

ANSI

ABRASION

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ANSI/ISEA 105 - 2016 CUT LEVEL A1 ANSI/ISEA 105 - 2016 ABRASION LEVEL 3 EN 388:2016 +A1:2018 3121X

- EN ISO 21420:2020 DEXTERITY 5
- This glove can be used with most cell phone touchscreen devices
- · Made with recycled polyester
- Designed with a comfort fit
- Reinforced thumb crotch for extra protection and durability
- Nitrile foam coating for excellent grip in wet and dry conditions
- $\cdot\;$  Excellent for jobs requiring high dexterity

Recycled Polyester, Elastane, Nitrile Foam, Nitrile Black XS - XXL



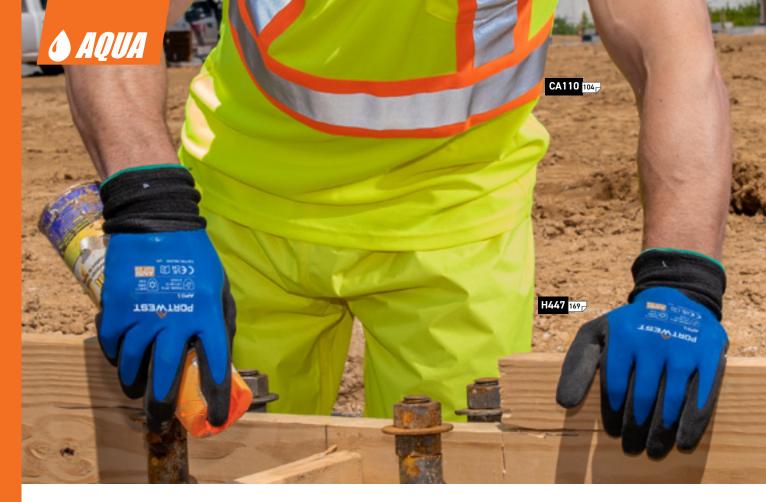
## 🖑 GRIP 🖊 🖺 TOUCH



PORTWEST

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10-31







216

#### AP80 LIQUID PRO GLOVE

ANSI/ISEA 105 - 2016 CUT LEVEL A1 ANSI/ISEA 105 - 2016 ABRASION LEVEL 2 EN 388:2016 +A1:2018 4131X EN ISO 21420:2020 DEXTERITY 5

- · ANSI cut level A1
- · ANSI abrasion level 2
- Dual latex coating for additional protection in tough conditions
- · Liquid Pro offers maximum liquid protection
- · Lightweight and comfortable
- · 13 gauge liner for a perfect fit

Nylon, Latex, Latex Foam

### WATERPROOF GRIP GLOVES





#### AP30 DERMI PRO GLOVE

#### ANSI/ISEA 105 - 2016 CUT LEVEL A1 ANSI/ISEA 105 - 2016 ABRASION LEVEL 5 EN 388:2016 +A1:2018 4121X EN ISO 21420:2020 DEXTERITY 5

· ANSI cut level A1

- Nitrile foam coating for excellent grip in wet and dry conditions
- · Fully coated for maximum liquid protection
- · Ergonomic design to reduce hand fatigue
- · 13 gauge liner for a perfect fit
- · Lightweight and comfortable

Nylon, Nitrile, Nitrile Foam

### COMFORT AND DEXTERITY



# CUT A 1

ANSI

ANSI ABRASION 2

APER BY

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# HIGH TECH NANO COATING REPELS LIQUIDS AND MAINTAINS BREATHABILITY

#### **Innovative Liquid Repellency Helps to Keep Hands Drier**

The PW Nano 6000 collection has been developed with a revolutionary coating which makes the glove super hydrophobic and oleophobic. This creates a barrier between the glove and the underlying surface. This barrier is unlike anything ever seen before and is revolutionary in the glove industry. In addition to the proprietary high tech nano coating, the PW Nano 6000 collection also offers superior abrasion resistance allowing it to be used in a variety of tasks.





## TEXPELM

Texpel[™] Micro is a unique technology which inhibits the spread and growth of harmful microbes such as bacteria, fungi, spores and viruses.



#### AP65 NPR PRO NITRILE FOAM

ANSI/ISEA 105 - 2016 CUT LEVEL A1 ANSI/ISEA 105 - 2016 ABRASION LEVEL 4 EN 388:2016 +A1:2018 4131A

- EN ISO 21420:2020 DEXTERITY 5 · ANSI cut level A1
- · Nitrile foam coating for excellent grip in wet and dry conditions · Anti-microbial finish helps keep your
- gloves fresh and dry
- · Reduces the spread of Coronavirus by 97%
- · 100% latex free
- · 15 gauge liner for extra dexterity

Nylon, Elastane, Nitrile Foam



SEWTRO

ANSI



PORTŴEST C 625 (D) (892)



## **TREATED WITH TEXPEL MICRO**

#### **AP10** NPR15 FOAM NITRILE BAMBOO **GLOVE PK12**

EN ISO 21420:2020

- EN 388:2016 +A1:2018 4121X
- Made from 30% bamboo viscose
- Nitrile foam coating for excellent grip in wet and dry conditions
- · Excellent durability and grip in wet and dry conditions
- · 100% latex free
- · Breathable seamless liner
- · Palm dipped to increase dexterity and ventilation

Bamboo, Nylon, Nitrile Foam



#### LATEX FREE









🖑 GRIP 358



#### A310 FLEXO GRIP NITRILE GLOVE

ANSI/ISEA 105 - 2016 CUT LEVEL A1 EN 388:2016 +A1:2018 3121X EN ISO 21420:2020 DEXTERITY 5

- · ANSI cut level A1
- · ANSI abrasion level 2
- Palm dipped to increase dexterity and ventilation
- Ideal for auto repair, construction and other sectors
- · Lightweight for enhanced wearing comfort
- 13 gauge liner for a perfect fit

Polyester, Elastic, Nitrile











🖑 GRIP



#### A130 CRISS CROSS GLOVE

EN 388:2016 +A1:2018 STANDARD CLASS 1141X EN ISO 21420:2020 DEXTERITY 5

- Ambidextrous suiting left and right handed users
- · Textured pattern for enhanced grip
- · Extremely flexible PVC
- · Performs well in dry conditions
- · Knitted cuff for comfort and warmth
- · 7 gauge liner for dexterity

Polyester, Cotton, PVC Orange M-XL



🖑 GRIP

#### **GRIP PATTERN ON BOTH SIDES**



### THE VEND READY PACKAGING SOLUTION

- $\mathbf{\nabla}$ Save time and money
- $\mathbf{\nabla}$ Improve usage monitoring and control
- $\mathbf{\nabla}$ Improve inventory management
- $\mathbf{\nabla}$ Improve restocking inefficiencies
- $\mathbf{\nabla}$ Build your brand with customized packaging





GLOVE ANSI/ISEA 105 CUT LEVEL A1 EN 388:2016 +A1:2018 4131X EN ISO 21420:2020 DEXTERITY 5

Nylon, Elastane, Nitrile Foam Gray/Black S-XXL



#### VA620 VENDING LR CUT PU PALM GLOVE

ANSI/ISEA 105 - 2016 CUT LEVEL A2 EN 388:2016 +A1:2018 4X41B EN 407:2020 X1XXX EN ISO 21420:2020 DEXTERITY 5





#### VA622 VENDING MR CUT PU PALM GLOVE ANSI/ISEA 105 - 2016 CUT LEVEL A3

EN 388:2016 +A1:2018 4X43C EN 407:2020 X1XXX EN ISO 21420:2020 DEXTERITY 5

HPPE, Elastane, Glass Fiber, Elastic, Polyester, PU Gray XS-3XL

VA120 VENDING PU PALM GLOVE

ANSI/ISEA 105 - 2016 CUT LEVEL A1 EN 388:2016 +A1:2018 3131X EN ISO 21420:2020 DEXTERITY 5

Polyester, Elastic, PU Gray XS-XL Black XS-XXL White XS-XXL



ONE











LINER









#### ANTI VIBRATION GLOVE

EN 10819 (TRM = 0.865 TRH = 0.598) EN 388:2016 +A1:2018 4142X EN ISO 21420:2020

- · Reduces vibration by 40%
- Specially formulated rubber chloroprene
- Specially designed to reduce the effects of vibration
- For use with jack hammers, concrete breakers etc
- · Lightweight and comfortable
- · Tough 10 gauge liner

Polyester, Elastic, Rubber Chloroprene Black M-XXL

## PORTWEST

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#### REDUCES THE HARMFUL EFFECTS OF VIBRATION



## *≻IMPACT* ♥PRO













# 72 A521 TIG ULTRA WELDING GAUNTLET Ansi/isea 105 - 2016 CUT LEVEL A2 EN ISO 21420:2020 DEXTERITY 2

EN ISO 21420:2020 DEXTERITY 2 EN 388:2016 +A1:2018 3243X EN 407:2020 412X4X EN 12477 TYPE A

- · ANSI cut level A2
- · Premium quality leather welding gauntlet
- · Made from high quality durable goat leather
- · The ultimate in dexterity for welders
- · Reinforced aramid stitching for maximum
- durability and burn protection · Ideal for welding and metal handling

Buffalo Leather, Cow Split Leather, Para-Aramid Brown L-XXL

> OVER 200°F CONTACT HEAT PROTECTION

ANSI

CUT A2

EN 388	EN 407	EN 12477
( <u>1</u>	(👲)	(👋
3243X	412X4X	TYPE A

## 💵 WELD 🔥 HEAT 🎧 LEATHER 🗹 CUT 🗚







#### A540 **ULTRA WELDING GAUNTLET**

ANSI/ISEA 105 - 2016 CUT LEVEL A2 EN ISO 21420:2020 DEXTERITY 2 EN 388:2016 +A1:2018 4243X EN 407:2020 412X4X EN 12477 TYPE A

- · ANSI cut level A2
- · Fleece lining for added warmth and comfort
- Premium quality leather welding gauntlet
- · Reinforced palm and thumb area
- · Reinforcement stitching on palms and fingers
- · Reinforced aramid stitching for maximum durability and burn protection

Buffalo Leather, Cow Split Leather, Para-Aramid

EN 12477

TYPE A

Brown L-XXL

#### OVER 200°F **CONTACT HEAT** PROTECTION

ANSI

CUT A2

EN 388 EN 407 4243X ٨ 412X4X

#### 💵 WELD 🛛 🏕 HEAT 🕼 LEATHER 🖉 CUT 🔼



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## CHEMICAL PROTECTION RANGE

#### Protection in Serious Environments

Find the perfect chemical protection glove to suit your application with this two-step guide:

**Step 1.** Identify the chemical you are using in the Enhanced Chemical Protection Guide table.

**Step 2.** Use the color coded key to identify the gloves that offer the best level of protection.



CE Rating	Breakthrough Time (mins)
0	0 - 10 mins
1	10 - 30 mins
2	30 - 60 mins
3	60 - 120 mins
4	120 - 240 mins
5	240 - 480 mins
6	>480 mins

#### Enhanced Chemical Protection Guide

 A801
 A812
 A820

 m
 m
 m
 m

Acetic Acid - Glacial         64-19-7           Acetic Acid, 10%         64-19-7           Acetic Acid, 20%         64-19-7           Acetic Acid, 20%         64-19-7           Acetic Acid, 20%         67-64-1           Acetic Acid, 20%         1326-21-6           Ammonium Fluoride 40%         1326-21-6           Ammonium Fluoride 40%         1326-21-6           Ammonium Fluoride 40%         12125-11-8           Anum Regia         22-3-3           Buryl, Acetate         122-89-4           Carbon Disulphide         52-23-5           Carbon Disulphide         52-23-5           Carbon Disulphide         52-23-5           Callisoub Acetate 97%         111-15-7           Carbon Disulphide         52-23-5           Callisoub Acetate 97%         111-15-7           Callisoub Acetate 97%         112-22           Dichormethane         119-82-7           Cycloheranol         108-82-1           Disclower Ketate 97%         122-2           Disclower Ketate 97%	Protection Guide				
Acter: Acid, 20%         64-19-7           Acter: Acid, 25%         64-19-7           Acter: Acid, 25%         64-19-7           Acter: Acid, 25%         64-19-7           Acter: Acid, 25%         67-44-1           Acter: Acid, 25%         138-52-1-6           Ammonium Fluoride 40%         12125-11-8           Ammonium Fluoride 25%         138-52-1-6           Amy Acteta         625-53           Any, Acteta         122-53           Bury, Acteta         122-53           Bury, Acteta         122-54-1           Carbon Disulphide					
Acetic Acid, 20%         44-19-7           Acetic Acid, 20%         44-19-7           Acetic Acid, 20%         12125-01-8           Armonium Fluoride A0%         12125-01-8           Armonium Fluoride A0%         12125-01-8           Army Acetate         628-53-7           Army Acetate         628-53-7           Army Acetate         628-53-3           Aqua Regia					
Acetto Acid, 25%         64-19-7           Acetonic Acid, 25%         12125-01-8           Ammonium Fluoride 40%         12125-01-8           Ammonium Fluoride 40%         12125-01-8           Army Acetate         628-63-7           Army Acetate         628-63-7           Amy Acetate         628-63-7           Any Acetate         628-53-8           Buty Acetate         1212-86-4           Carbon Disulphide         62-63-8           Carbon Disulphide         62-63-8           Carbon Disulphide         62-63-8           Carbon Disulphide         62-63-2           Carbon Disulphide         62-7           Carbon Disulphide         62-7           Carbon Disulphide         62-17           Cyclobexance         110-80-5           Carbon Disulphide         62-17           Cyclobexance         110-82-7           Oyclobexance         110-82-7           Oyclobexance         110-82-7           Distonontane         109-82-1           Distonontane         109-82-1           Distonontane         109-82-7           Distonontane         109-82-7           Distonontane         109-82-7           Distonontane	Acetic Acid, 10%				
Acetta Acid, 25%         64-19-7           Acetanic         67-64-1           Anmonium Fluoride 40%         1325-21-8           Anmonium Fluoride 40%         1325-21-8           Ammonium Fluoride 40%         1325-21-8           Ammonium Fluoride 40%         1225-01-8           Ammonium Fluoride 40%         1225-20-8           Amy Acetate         62-85-37           Bury Acetate         122-86-4           Carbon Disuphide         111-15-9           Carbon Disuphide         111-15-9           Carbon Disuphide         111-15-9           Cellosotva Acetate 9%         111-15-9           Cellosotva Acetate 9%         111-15-9           Cyclobacane         119-82-7           Cyclobacane         119-82-7           Cyclobacane         119-82-7           Cyclobacane         119-82-7           Discotucy Katone         108-82-1           Distanolamine         111-62           Distanolamine         111-62           Distanolamine         111-62           Distanolamine         111-78-6           Ethyl Acetate         141-75           Ethand 9%         64-17-5           Ethand 9%         64-17-5           Ethand	Acetic Acid, 20%	64-19-7			
Action         4744-1           Actionalization         Fluoride 40%         12125-01-8           Ammonium Fluoride 40%         12125-01-8         Ammonium Fluoride 20%           Army Actiate         428-53-7         Amy Actiate           Any Actiate         428-53-3         Amy Actiate           Any Actiate         123-54-3         Ammonium Fluoride 20%           Butanol         71-34-3         Ammonium Fluoride 20%           Butanol         71-34-3         Ammonium Fluoride 20%           Carbon Disulphide         56-22.5         Ammonium Fluoride 20%           Carbon Orselation         10-89-5         Control Action 20%           Calusouve Actata 99%         111-15-9         A           Calusouve Actata 99%         111-18-7         4           Cyclohexanol         10-89-50         Control Action 49%           Diactoron Alcohol 99%         123-22         Diactoron Alcohol 99%           Disclaburyl Ketone         10-89-87         Disclaburyl Ketone           Disclaburyl Ketone         10-89-87 <td></td> <td></td> <td>-</td> <td></td> <td></td>			-		
Acetonicrile         75-05-8           Ammonium Hydravide 25%         1325-21-8           Ammonium Hydravide 25%         1325-21-8           Amy Acetate         628-65-7           Amy Acetate         628-65-7           Anulane         627-65-7           Anulane         625-65-7           Anulane         625-65-7           Aqua Regia         71-3-3           Bury Acetate         122-86-4           Carbon Disulphide         62-63-3           Carbon Disulphide         62-63-3           Carbon Disulphide         62-7           Carbon Disulphide         62-7           Carbon Disulphide         62-7           Carbon Disulphide         62-7           Cylchbreane         110-82-7           Cylchbreane         119-82-7           Cylchbreane         119-82-7           Cylchbreane         119-82-7           Dichloromethane         117-82-7           Dichloromethane         117-82-7           Dichloromethane         117-82-7           Dichloromethane         116-82-7           Disbury Karbone         108-83-8           Dimetry Gulphide         8-12-2           Dimetry Gulphide         8-12-2					
Ammonium Fluoride 40%         12125-01-8           Ammonium Fluoride 25%         138-221-6           Amy Alcohol         714-10           Amily Alcohol         714-10           Anline         4253-33           Butanol         71-36-3           Carbon Terrachorida         56-23-5           Callosalive Solivent         110-80-5           Callusalive Solivent         110-82-7           Cyclohexanol         106-93-0           Cyclohexanol         106-93-0           Cyclohexanol         106-93-0           Dichioromethane         17-0-2           Dichioromethane         17-0-2           Dichioromethane         17-1-0           Direthylicornamide         68-12-2           Ethanol 800:01         64-17-5           Ethanol 800:01         64-17-5           Ethyl Acatate         141-78-6           Ethyl Acatate         141-78-6           Et					
Ammonium Hydroxide 25%         133-21-6           Amy A Actaite         286-87-7           Amy A Actaite         282-83-7           Apia Regia         71-41-0           Butanot         77-84-3           Butanot         77-84-3           Butanot         77-84-3           Carbon Tetrachoride			_		
Argy Accelta         628-63-7           Argy Alcohol         71-1-0           Aniline         62-53-3           Agua Regia         71-36-3           Bury Alcohol         71-36-3           Bury Alcohol         71-36-3           Bury Alcohol         122-86-4           Carbon Discuphide         2           Carbon Discuphide         2           Carbon Discuphide         2           Carbon Discuphide         2           Carbon Discuphide         4           Carbon Discuphide         4           Cyclobexano         110-82-7           Cyclobexano         108-93-0           Disctore Alcohol 97%         123-42-2           Disctore Alcohol 97%         123-42-2           Disctore Alcohol 97%         123-42-2           Disctore Alcohol 97%         124-42-2           Disctore Alcohol 97%         124-33           Effyl Actate         14-17-5           Effyl Actate         14-17-6           Effyl Actate         14	Ammonium Fluoride 40%				
Army Acobal         71-41-0         Image State           Apua Regia         71-3-3         Image State           Butand         71-3-3         Image State           Buty Acetate         71-3-3         Image State           Carbon Terrachoride         56-23-5         Image State           Carton Acetate 97%         111-15-7         Image State           Cyclohexane         110-82-7         Image State           Cyclohexane         108-82-1         Image State           Diactorice Alcohol 97%         122-42-2         Image State           Dicharomethane         111-42-2         Image State           Disbuty/Kornanice         68-12-2         Image State           Dimethy Subposide         Image State         Image State           Ima	Ammonium Hydroxide 25%	1336-21-6			
Army Acobal         71-41-0         Image State           Apua Regia         71-3-3         Image State           Butand         71-3-3         Image State           Buty Acetate         71-3-3         Image State           Carbon Terrachoride         56-23-5         Image State           Carton Acetate 97%         111-15-7         Image State           Cyclohexane         110-82-7         Image State           Cyclohexane         108-82-1         Image State           Diactorice Alcohol 97%         122-42-2         Image State           Dicharomethane         111-42-2         Image State           Disbuty/Kornanice         68-12-2         Image State           Dimethy Subposide         Image State         Image State           Ima	Amyl Acetate	628-63-7			
Anuline         42-33.3         Image: Constraint of the second se					
Aqua Regia         71-3-3           Butyl Acetate         123-86-4           Carbon Tisulphide         123-86-4           Carbon Tisulphide         123-86-4           Carbon Tisulphide         123-86-4           Carbon Tisulphide         110-82-7           Carbon Tisulphide         110-82-7           Carbon Tisulphide         110-82-7           Optichexane         110-82-7           Optichexane         108-93-0           Optichexane         108-93-0           Optichexane         108-93-0           Optichexane         108-93-0           Distormethane         114-22-0           Distormethane         109-99-7           Distormethane         109-99-7           Distormande         68-12-2           Ethanol.Assolute         64-17-5           Ethyl Lactate         141-78-6           Ethyl Lactate         147-78-6           Ethyl Lactate         147-78-6           Ethyl Listate         197-78           Fernal Q/S (S)         4-19-7 <td></td> <td></td> <td>-</td> <td></td> <td></td>			-		
Butand         71-36-3           Butyl Acetate         1238-6-4           Carbon Tistrachloride         56-22.5           Calsouve Solvent         110-80-5           Citric Acid 10%         64-19-7           Optichexane         110-82-7           Optichexane         108-93-0           Optichexane         108-92-0           Optichexane         108-92-0           Optichexane         108-92-0           Optichexane         108-92-0           Optichexane         108-93-0           Optichexane         108-93-0           Optichexane         109-99-7           Dichtoromethane         109-99-7           Distrature         109-99-7           Distrature         109-99-7           Distrature         109-99-7           Dimetryl Sulphoxide		62-53-3			
Butyl Acetate         123-86-4           Carbon Disuphide         Carbon Tisuphide           Carbon Tisuphide         Seculasolve Solvent           Carbon Stavper Acetate 99%         111-15-9           Carbon Stavper Acetate 99%         111-15-9           Citric Acid 10%         64-19-7           Cyclohexane         110-82-7         4           Oyclohexane         108-93-0         Cyclohexane           Oyclohexane         108-93-0         Cyclohexane           Distanolamine         111-42-2         Distanolamine           Distanolamine         109-97-7         Distanolamine           Distapti Anine         109-97-7         Distanolamine           Distanolamine         109-97-7         Distanolamine           Dimethyl Sulphoxide         General Acid 175         Ethyl Acetate           Ethyl Lactate         97-64-3         Ethyl Lactate           Ethyl Lactate         97-64-3         Ethyl Lactate           Ethyl Lactate         97-64-3         Ethyl Lactate           Ethyl Lactate         97-64-70-10         Hydrochoric Acid 37%           Ferein 9.7%         75-67-4         Ferein 97-78           Ferein 9.7%         75-67-4         Ferein 97-78           Hydrochoric Acid 37%					
Carbon Tistrachioride         5-23-5           Cetlosolve Acetate 99%         111-15-9           Cetlosolve Solvent         110-80-5           Cetlosolve Acetate 99%         111-15-9           Cetlosolve Acetate 99%         111-15-9           Cetlosolve Acetate 99%         111-15-9           Cetlosolve Acetate 99%         110-82-7           Optohexano         108-93-0           Optohexano         108-93-0           Optohexano         108-93-0           Optohexanone         108-93-0           Dichtoromethane         75-09-2           Diethanolamine         111-42-2           Diethyl Arnine         109-93-7           Diethanolamine         108-93-8           Dimethyl Sulphoxide         64-17-5           Ethanol 96%         64-17-5           Ethyl Acetate         14-17-5           Ethyl Acetate         14-17-8-6           Ethyl Acetate         104/17-8           Ethyl Acetate         104/17-9           Fermaresetify 69%         64-19-7	Butanol	71-36-3			
Carbon Disulphide	Butvl Acetate	123-86-4			
Carbon Tetrachloride         56-23-5           Cellosolve Accelate 99%         111-15-9           Cellosolve Accelate 99%         111-15-9           Carbon Accelate 99%         110-80-5           Cyclohexanol         108-93-0           Cyclohexanol         108-93-0           Cyclohexanol         108-94-1           Diacetone Alcohol 99%         123.42-2           Dictoromethane         111-42-2           Diethyl Amine         109-89-7           Diethyl Cartate         44-17-5           Ethyl Actate         141-75           Ethyl Lactate         147-75           Ethyl Lactate         147-75           Ethyl Lactate         1049738-54-6           Ethyl Lactate         1049738-54-6           Hydrochoric Acid, 10%         764-70-1           Hydrochoric Acid, 30%         772-24-1           Isobatyl Alcohol (Propan-2-0)         67-63-0           Isobatyl Alcohol (Propan-2-0)         67-63-0           Isobatyl Alcohol (Propan-2-0)					
Cellosolve Acetate 9%         111-15-9           Cellusolve Solvent         110-82-7           Cyclohexane         110-82-7           Cyclohexane         110-82-7           Cyclohexane         110-82-7           Cyclohexane         110-82-7           Oyclohexane         110-82-7           Dichoromethane         75-09-2           Dichoromethane         111-42-2           Dichoromethane         111-42-2           Dichyt Ketne         108-83-8           Dimethyt Suphoxide         111           Dimethyt Suphoxide         111-15-5           Dimethyt Suphoxide         111-15-6           Ethyt Acetate         141-75           Ethyl Acetate         140-77           Formaid-Acid, 37%         46-19-7           Formaid-Acid, 37%         764-10-1           Hydrochoric Acid, 37%         764-71-0           Hydrochoric Acid, 37%         <		54 00 5	_		
Cellusidve Solvent         110-80-5           Cyclohexand         108-93-0           Cyclohexand         108-93-0           Cyclohexand         108-93-0           Cyclohexand         108-93-0           Cyclohexand         108-93-0           Oyclohexand         108-94-1           Diactone Alcohol 97%         123.42-2           Dichanothane         111-42-2           Diethanalamine         111-42-2           Diethyl Amine         109-89-7           Distoputyl Ketone         108-83-8           Dimethyl Sulphoxide         4           Dimethyl Sulphoxide         4           Dimethyl Sulphoxide         4           Dimethyl Sulphoxide         4           Ethyl Lattate         174-75           Ethyl Lattate         174-75           Ethyl Lattate         104738-54-6           Hydrochoric Acid, 10%         764/7-01-0           Hydrochoric Acid, 30%         772-24-1           So Proyl Acohol (Propan-2-0)         67-43-0           Hydrochoric Acid, 30%         772-24-1           So Proyl Acohol (Propan-2-0)         67-43-0           Hydroqnoric Acid, 30%         772-24-1           So Proyl Acohol (Propan-2-0)         67-43-0					
Citric Acid 10%         44-19-7           Cyclohexanon         110-82-7         4           Cyclohexanon         108-93-0         4           Cyclohexanon         108-93-0         4           Cyclohexanon         108-94-1         5           Diatoton Alcohol 99%         12342-2         5           Dichtoromethane         75-09-2         5           Distyl Amine         110-89-7         5           Distyl Amine         109-89-7         5           Distyl Amine         109-89-7         5           Distyl Atom         68-12.2         5           Ethanol 80%         64-17-5         5           Ethyl Actata         141-78-6         5           Ethyl Actata         147-78         5           Ethyl Actata         141-78-6         5           Ethyl Actata         1049738-54-6         5           Hydrochoric Acid, 37%         7         5           Formal Acid, 95%         764-10-0         5           Hydrochoric Acid, 37%         764-30-10         5           Hydrochoric Acid, 37%         7642-31-3         5           Hydrochoric Acid, 37%         7642-31-3         5           Hydrochoric Acid, 37% </td <td></td> <td></td> <td></td> <td></td> <td></td>					
Opticherane         110-82-7         4           Opticherane         108-93-0         4           Opticherane         108-93-0         4           Opticherane         108-93-0         4           Diactone Alcohol 9%         123.42-2         5           Dichanomethane         111-42-2         5           Diethanalamine         111-42-2         5           Diethyl Kenne         108-93-7         5           Dirsbyl Kenne         108-93-7         5           Dirsbyl Kenne         108-93-7         5           Dirsbyl Kenne         108-93-7         5           Ethyl Latata         4/1-75         5           Ethyl Latata         97-44-3         5           Ethyl Latata         97-7         5           Freen 97.7%         75-67-1         5           Ethyl Chronic Acid, 10%         764-70-0         5           Hydrophoric Acid, 30%         702-28-1         5           Sobottal Acohol 979/5	Cellusolve Solvent	110-80-5			
Cyclohexane         110-82-7         4           Cyclohexanoe         108-92-0         Cyclohexanoe           Diacetone Alcohol 99%         123.42-2         1           Diacetone Alcohol 99%         123.42-2         1           Dicharomethane         111-42-2         1           Dicharomethane         109-89-7         1           Disthyl Amine         109-89-7         1           Disthyl Ketone         109-83-8         1           Dimethyl Commanide         68-12.2         1           Ethanol, Absolute         64-17.5         1           Ethyl Lactate         141-78-6         1           Ethyl Lactate         97-64-3         1           Ethyl Lactate         97-64-3         1           Ethyl Lactate         104738-54-6         1           Hydrochoric Acid, 10%         764/701-0         1           Hydrochoric Acid, 30%         764/201-0         1           Hydrochoric Acid, 30%         764/23-0         1           Isobutyl Alcohol (Popan-2-0)         87-63-0         1           Stobutyl Alcohol (Popan-2-0)         87-63-0         1           Hydrochoric Acid, 30%         764/23-0         1           Isobutyl Alcohol (Popan-2-	Citric Acid 10%	64-19-7			
Optichezanol         108-92-0           Syciohezanone         109-92-1           Dichioromethane         75-09-2           Dichioromethane         111-42-2           Disburyl Ketone         109-89-7           Dirbisbutyl Ketone         109-89-7           Dirbisbutyl Ketone         109-89-7           Dirmethylornamide         68-12-2           Ethanol 86%         64-17-5           Ethanol 86%         64-17-5           Ethyl Acatae         141-78-6           Ethyl Acatae         140-97-7           Formaldehyde, 37%         64-19-7           Formic Acid, 95%         64-19-7           Formic Acid, 19%         764-70-10           Hydrochoric Acid, 10%         764-70-10           Hydrochoric Acid, 37%         766-70-10           Hydrochoric Acid, 37%         766-73-0           Isobutyl Alcohol 97%         78-83-1           Isooctane         540-84-1           Kerosene         647-82-3           Methyl Chyl Ketone         772-28-1           Isobu					6
Optimization         108-96-1           Diacetone Alcohol 99%         123.42-2           Dicharomethane         75-09-2           Diethanolamine         111-42-2           Diethyl Amine         109-89-7           Dirisbutyl Ketone         109-89-7           Dimethyl Subjoxide         109-100-100-100-100-100-100-100-100-100-			-		
Discourse Alcohol 99%         123.42-2           Dickhoromethane         75.49-2           Dicthanolamine         111-42-2           Diethanolamine         119.48-7           Disbobury Ketone         108.83-8           Dimethylormamide         68-12-2           Ethanol 86%         64-17-5           Ethanol 86%         64-17-5           Ethylocate         141.78-6           Ethylocate         141.78-6           Ethylocate         141.78-6           Ethylocate         141.78-6           Ethylocate         162.77           Formic Acid, 95%         64-19.7           Formic Acid, 95%         75.69-4           Furfural         1049738-54-6           Hydrochoric Acid, 10%         764/701-0           Hydrochoric Acid, 37%         764-701-0           Hydrochoric Acid, 37%         764/701-0           Hydrochoric Acid, 97%         78-83-1           Isobutyl Aicohol 97%         78-83-1           Isobutyl Aicohol 97%         78-83-1					
Dicktoromethane         75-09-2           Diethanolamine         111-42-2           Diethyanine         109-89-7           Dirisobutyl Ketone         108-83-8           Dimethyl Sulphoide         109           Ethyl Lactate         17-64-3           Ethyl Lactate         17-75           Fernic Acid, 95%         64-19-7           Formic Acid, 95%         64-19-7           Formic Acid, 95%         64-19-7           Formic Acid, 95%         75-69-4           Hexamethyl Dislazane 99%         1040738-54-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrochlo					
Diethanolamine         111-42-2           Diethyl Amine         109-89-7           Dirsbutyl Ketone         109-89-7           DirnethylGrammide         68-12-2           Ethanol, Absolute         64-17-5           Ethanol, Absolute         64-17-5           Ethyl Acetate         141-78-6           Ethyl Acetate         142-72           Formic Acid, 97%         64-19-7           Formic Acid, 15%         764-70-10           Hydrocholric Acid, 10%         7664-39-3           Hydrocholric Acid, 37%         7664-30           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0<	Diacetone Alcohol 99%	123.42-2			
Diethanolamine         111-42-2           Diethyl Amine         109-89-7           Dirsbutyl Ketone         109-89-7           DirnethylGrammide         68-12-2           Ethanol, Absolute         64-17-5           Ethanol, Absolute         64-17-5           Ethyl Acetate         141-78-6           Ethyl Acetate         142-72           Formic Acid, 97%         64-19-7           Formic Acid, 15%         764-70-10           Hydrocholric Acid, 10%         7664-39-3           Hydrocholric Acid, 37%         7664-30           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0<	Dichloromethane	75-09-2			
Diethyl Amine         107-89-7           Di-isobutyl Ketone         108-83-8           Dimethyl Sujhoxide         108-83-8           Dimethyl Sujhoxide         108-83-8           Dimethyl Sujhoxide         108-83-8           Dimethyl Sujhoxide         108-83-8           Ethanol 98%         64-17-5           Ethyl Acetate         141-78-6           Ethyl Acetate         141-78-6           Ethyl Lactate         97-64-3           Ethylether         60-29-7           Formic Acid, 95%         64-19-7           Fren 97,7%         75-69-4           Furfural         1049738-54-6           Hexamethyl Disitazane 99%         1049738-54-6           Hydrochloric Acid, 10%         764/0-10           Hydrochloric Acid, 30%         7722-84-1           Iso Dropyl Alcohol (Propan-2-ot)         67-63-0           Isobutyl Alcohol (Propan-2-ot)         67-63-0           Isobutyl Kotohol (P9%         78-83-1           Isootrane         540-84-1           Kerosene         64742-81-0           Methyl Cetyly Ketone         107-87-9           Methyl Cetyly Ketone         107-87-9           Methyl Cetyly Ketone         107-87-9           Methyl Cetyly Keton					
Di-Esobutyl Ketone         108-83-8           Dimethyl Sulphoxide					
Dimethyl Sulphoxide         68-12-2           Dimethylformamide         68-12-2           Ethanol %9%         64-17-5           Ethanol %9%         64-17-5           Ethyl Lactate         11-178-6           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Formic Acid, 95%         64-19-7           Formic Acid, 95%         64-19-7           Freen 92.7%         75-69-4           Furfural         1049738-54-6           Hydrochoric Acid, 10%         7647-01-0           Hydrochoric Acid, 37%         7647-01-0           Hydrochoric Acid, 37%         7647-01-0           Hydrochoric Acid, 37%         7843-1           Iso Dropyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol 9%         78-83-1           Isooctane         540-84-1           Kerosene         64742-81-0           Methyl Ethyl Ketone         77-8-5           Methyl Ethyl Ketone         78-83-3           Heydroclooric Acid 9%         78-83-1           Isooctane         667-65-1           Methyl Ethyl Ketone         78-73-2					
Dimethylformamide         68-12-2           Ethanol, Absolute         64-17-5           Ethyl, Absolute         64-17-5           Ethyl, Absolute         141-78-6           Ethyl, Lactate         17-74-3           Ethylether         60-29-7           Formic Acid, 95%         64-19-7           Formic Acid, 95%         64-19-7           Freen 99.7%         75-69-4           Furfural         Formic Acid, 95%           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647		108-83-8			
Ethanol 98%         64-17-5           Ethanol, Absolute         64-17-5           Ethyl, Acetate         141-78-6           Ethyl Lactate         97-44-3           Ethyl Lactate         97-44-3           Ethylether         60-29-7           Formic Acid, 95%         64-19-7           Freen 97.7%         75-69-4           Furfural         1049738-54-6           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647-91-0           Hydrochloric Acid, 40%         7664-39-3           Hydrochloric Acid, 40%         7664-39-3           Hydrochloric Acid, 40%         7647-91-0           Hydrochloric Acid, 40%         7647-91-0           Hydrochloric Acid, 40%         7647-91-0           Hydrochloric Acid, 40%         7647-91-0           Hydrochloric Acid, 40%         7647-83-0           Isobutyl Alcohol 99%         78-83-1           Isobutyl Alcohol 99%         78-83-1           Hydrochloric Acid, 40%         7647-28-0           Methyl Propyl Ketone         77-8-7 <td></td> <td></td> <td></td> <td></td> <td></td>					
Ethanol, Absolute         64-17-5           Ethanol, Absolute         64-17-5           Ethyl, Acetate         11-78-6           Ethyl, Lactate         97-64-3           Ethyl, Lactate         97-64-3           Formid, Add, 95%         64-19-7           Formic, Acid, 95%         75-69-4           Furfural         1049738-54-6           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric, Acid, 10%         7647-01-0           Hydrochloric, Acid, 37%         7647-01-0           Hydrochloric, Acid, 37%         7647-01-0           Hydrochloric, Acid, 40%         7664-39-3           Hydrochloric, Acid, 40%         7664-39-3           Hydrochloric, Acid, 40%         7664-39-3           Hydrochloric, 80%         7722-84-1           Iso Dropyl Alcohol 99%         78-83-1           Isobutyl Alcohol 97%         78-83-1           Isobutyl Alcohol 97%         78-83-1           Isobutyl Alcohol 97%         78-83-1           Herosene         64742-81-0           Methyl Cellosolve         109-86-4           Methyl Cethyl Ether         1624-04-4           Pr-Hezane         110-56-3           nr-Heptane         142-82-5 <td< td=""><td>Dimethylformamide</td><td>68-12-2</td><td></td><td></td><td></td></td<>	Dimethylformamide	68-12-2			
Ethanol, Absolute         64-17-5           Ethyl, Lactate         141-78-6           Ethyl, Lactate         97-64-3           Ethylether         60-29-7           Formic Acid, 95%         64-19-7           Formic Acid, 95%         64-19-7           Freen 97.7%         75-69-4           Furfural         1           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7644-79-3           Iso Proyl, Actool (Propan-2-0)         67-63-0           Isobutyl Alcohol (Propan-2-0)         67-63-1           Isobutyl Alcohol (Propan-2-0)         67-63-1           Methiamine         74-89-5           Methyl Cellosolve         109-88-4           Methyl Ethyl Ketone         79-79           Methyl Ethyl Ketone         107-87-9           Methyl Ethyl Ketone         107-87-9           Methyl Solvent         64742-81-0           Methyl Cellosolve         109-83-3           Nitric Acid, 40%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric A		64-17-5			
Ethyl Lactate         141-78-6           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Ethyl Lactate         97-64-3           Ethyl Locata         97-64-3           Freon 92.7%         75-69-4           Furfural         97-64-3           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 30%         7647-01-0           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-oll)         67-63-0           Isoottal         Esoutyl Alcohol (Propan-2-oll)           Solutyl Alcohol (Propan-2-oll)         67-85-1           Methanine         74-89-5           Methyl Ethyl Ethone         78-93-3           Methyl Ethyl Ketone         78-93-3           Methyl Ethyl Ketone         79-79           Methyl Ethyl Ketone         79-79           Methyl Cellosolve         107-87-9           Methyl Ethyl Ketone         797-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric					
Ethyl Lactate         97-64-3           Ethylether         60-29-7           Formaldehyde, 37%					
Ethylether         60-29-7           Formic Acid, 95%         64-19-7           Freen 99.7%         75-69-4           Furfural         1049738-54-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 37%         76647-01-0           Hydrochloric Acid, 10%         7647-01-0           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-1           Methanol         67-56-1           Methanol         67-56-1           Methyl Chily Ethyr         1024-95           Methyl Propyl Ketone         107-87-9           Methyl Ethyl Ether         10242-04-4           n-Hexane         110-54-3           n-Hexane         1122-04-4           n-Hexane         11242-05           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%					
Formic Acid, 95%         64-19-7           Frem 97.7%         75-69-4           Furfural         1           Hexamethyl Disilazane 99%         1049738-54-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrogen Peroxide, 30%         7722-64-1           Iso Dropyl Atcohol (Propan-2-ol)         67-63-0           Isobutyl Atcohol (Propan-2-ol)         67-63-0           Isobutyl Atcohol (Propan-2-ol)         67-56-1           Methanol         67-55-1           Methanol         67-55-1           Methyl Cellosolve         109-86-4           Methyl Cellosolve         109-86-4           Methyl Cellosolve         107-87-9           Methyl Propyl Ketone         107-87-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 10%         7697-37-2           Nitric Acid, 10%         7697-37-2	Ethyl Lactate	97-64-3			
Formic Acid, 95%         64-19-7           Freen 99.7%         75-69-4           Furfural            Hexamethyl Disilazane 99%         1049738-56-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 40%         7664-39-3           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-01)         67-63-0           Isobutyl Alcohol (Propan-2-01)         67-63-1           Kerosene         64742-81-0           Methanol         67-55-1           Methanol         67-55-1           Methalonine         74-89-5           Methyl Closolve         109-86-4           Methyl Ethyl Ketone         78-93-3           Methyl Ethyl Ketone         78-97-9           Methyl Ethyl Ketone         78-97-9           Methyl Closolve         109-86-4           Methyl Closolve         109-86-4           Methyl Ethyl Ether         1624-04-4           p-Hezane         110-54-3           n-Heptane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2 </td <td>Ethylether</td> <td>60-29-7</td> <td></td> <td></td> <td></td>	Ethylether	60-29-7			
Formic Acid, 95%         64-19-7           Freen 99.7%         75-69-4           Furfural            Hexamethyl Disilazane 99%         1049738-56-6           Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 40%         7664-39-3           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-01)         67-63-0           Isobutyl Alcohol (Propan-2-01)         67-63-1           Kerosene         64742-81-0           Methanol         67-55-1           Methanol         67-55-1           Methalonine         74-89-5           Methyl Closolve         109-86-4           Methyl Ethyl Ketone         78-93-3           Methyl Ethyl Ketone         78-97-9           Methyl Ethyl Ketone         78-97-9           Methyl Closolve         109-86-4           Methyl Closolve         109-86-4           Methyl Ethyl Ether         1624-04-4           p-Hezane         110-54-3           n-Heptane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
Freon 99.7%         75-69-4           Furfural		64-19-7			
Furfural         Image: Constraint of the second secon			_		
Hexamethyl Disilazane 99%         1049738-54-6           Hydrochoric Acid, 10%         7647-01-0           Hydrochoric Acid, 30%         7647-01-0           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol 99%         78-83-0           Isobutyl Alcohol 99%         78-83-1           Isobutyl Alcohol 99%         78-83-1           Isootyl Alcohol 99%         78-83-1           Isoottane         64/742-81-0           Methyl Ethyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-2           Nitric Acid 10%         7697-37-2		/5-69-4			
Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrofloric Acid, 37%         7647-01-0           Hydrofloric Acid, 47%         7664-39-3           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-65-1           Methanol         67-56-1           Methanol         67-56-1           Methyl Cellosolve         109-86-4           Methyl Ethyl Ketone         107-87-9           Methyl Ethyl Ketone         107-87-9           Methyl T-Butyl Ether         1624-04-4           n-Hezane         110-54-3           n-Hegtane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7644-38-2           Ortho Phosphoric Acid         7648-38-2					
Hydrochloric Acid, 10%         7647-01-0           Hydrochloric Acid, 37%         7647-01-0           Hydrofloric Acid, 37%         7647-01-0           Hydrofloric Acid, 47%         7664-39-3           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-65-1           Methanol         67-56-1           Methanol         67-56-1           Methyl Cellosolve         109-86-4           Methyl Ethyl Ketone         107-87-9           Methyl Ethyl Ketone         107-87-9           Methyl T-Butyl Ether         1624-04-4           n-Hezane         110-54-3           n-Hegtane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7644-38-2           Ortho Phosphoric Acid         7648-38-2	Hexamethyl Disilazane 99%	1049738-54-6			
Hydrochloric Acid, 37%         7647-01-0           Hydrogen Perxxide, 30%         7264-39-3           Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-65-1           Methyl Isobutyl Alcohol (Propan-2-ol)         67-56-1           Methyl Ethyl Ketone         78-93-3           Methyl Isbyl Ketone         78-93-3           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Folyl Ketone         107-87-9           Methyl Toryl Ketone         107-87-9           Methyl Toryl Ketone         107-87-9           Methyl Toryl Ketone         107-87-9           Methyl Toryl Ketone         107-87-3           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7644-38-2           Oxalic Acid 12.5%         6					
Hydrofluoric Acid, 40%         7664-39-3           Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol 97%         78-83-0           Isobutyl Alcohol 97%         78-83-1           Isoottane         540-88-1           Kerosene         64742-81-0           Methanol         67-56-1           Methilamine         78-93-3           Methyl Ethyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-2           Nitric Acid, 40%         7697-37-2           Nitric Acid 10%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Propal - 1 ol         771-23-8           Propal - 1 ol         771-23-8 <td></td> <td></td> <td>-</td> <td></td> <td></td>			-		
Hydrogen Peroxide, 30%         7722-84-1           Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         67-863-1           Isooctane         640-84-1           Kerosene         64742-81-0           Methanol         67-56-1           Methyl Cellosolve         109-86-4           Methyl Chyl Ketone         107-87-9           Methyl Ethyl Ketone         107-87-9           Methyl T-Butyl Ether         1624-04-4           n-Hexane         110-56-3           n-Hexane         110-56-3           n-Hexane         110-57-37-2           Nitric Acid 10%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7667-37-2           Ortho Phosphoric Acid         764-38-2           Oxalic Acid 12.5%         64-19-7           Pertoleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Oxalic Acid 12.5%         764-38-3           Propan - 1 - ol					
Iso Propyl Alcohol (Propan-2-ol)         67-63-0           Isobutyl Alcohol (Propan-2-ol)         78-83-1           Isoottane         540-84-1           Kerosene         64742-81-0           Methanol         67-55-1           Methanol         67-55-1           Methyl Cellosolve         109-86-4           Methyl Ethyl Ketone         78-93-3           Methyl Ethyl Ketone         107-87-9           Methyl Ethyl Ketone         107-87-9           Methyl Topyl Ketone         107-87-9           Nitric Acid (5%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7646-38-2           Oxalic Acid 12.5%         64-19-7           Pentaleum Ether         8032-32-4           Phenol         108-95-2           Phesol <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>					
Isobutyl Alcohol 99%         78-83-1           Isooctane         540-84-1           Kerosene         64742-81-0           Methanol         67-56-1           Methyl Cellosolve         109-86-4           Methyl Cellosolve         109-86-4           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-2           Nitric Acid 10%         7697-37-2           Nitric Acid, 60%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7667-37-2           Nitromethane         75-52-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Petralem 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid         764-38-2           Oxalic Acid 12.5%         764-38-2           Propayl Acetate         109-60-4           Rapesed Ol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Sodium Hydroxide, 50%         1310-73-2 <td>Hydrogen Peroxide, 30%</td> <td>7722-84-1</td> <td></td> <td></td> <td></td>	Hydrogen Peroxide, 30%	7722-84-1			
Isobutyl Alcohol 99%         78-83-1           Isooctane         540-84-1           Kerosene         64742-81-0           Methanol         67-56-1           Methyl Cellosolve         109-86-4           Methyl Cellosolve         109-86-4           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-2           Nitric Acid 10%         7697-37-2           Nitric Acid, 60%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7667-37-2           Nitromethane         75-52-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Petralem 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid         764-38-2           Oxalic Acid 12.5%         764-38-2           Propayl Acetate         109-60-4           Rapesed Ol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Sodium Hydroxide, 50%         1310-73-2 <td>Iso Propyl Alcohol (Propan-2-ol)</td> <td>67-63-0</td> <td></td> <td></td> <td></td>	Iso Propyl Alcohol (Propan-2-ol)	67-63-0			
Isooctane         540-84-1           Kerosene         64742-81-0           Methanol         67-56-1           Methyl Cellosolve         109-88-4           Methyl Cellosolve         107-87-9           Methyl Cellosolve         107-87-9           Methyl Fbutyl Ether         1824-04-4           n-Hexane         110-54-3           n-Hexane         110-54-3           n-Heytane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid 40%         7697-37-2           Nitric Acid, 40%         7697-37-2           Ortho Phosphoric Acid         7664-38-2           Optha Cataet         8032-32-4           Phenol         108-95-2           Phenol         108-95-3           Propan - 1 - ol		78-83-1			
Kerosene         64742-81-0           Methanol         67-56-1           Methyle         109-86-4           Methyl Ethyl Ketone         78-93-3           Methyl Ethyl Ketone         107-87-9           Methyl Forpyl Ketone         107-87-9           Methyl Tobyl Ketone         107-87-9           Methyl Forpyl Ketone         107-87-9           Methyl Tobyl Ketone         107-87-9           Methyl Tobyl Ketone         107-87-9           Methyl Tobyl Ketone         107-87-9           Methyl Tobyl Ketone         107-87-8           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         764-38-2           Oxalic Acid 12.5%         64-19-7           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Oydacatet         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 50%         13					
Methanol         67-56-1           Methilamine         74-89-5           Methyl Eclusolve         109-86-4           Methyl Ethyl Ketone         107-87-7           Methyl Propyl Ketone         107-87-7           Methyl Fubuyl Ether         1624-04-4           n-Hexane         110-54-3           p.Heptane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid 10%         7697-37-2           Nitric Acid, 65%         7687-37-2           Nitric Acid, 65%         7687-37-2           Nitric Acid, 65%         7687-37-2           Nitric Acid, 65%         7687-37-2           Nitromethane         75-52-5           Ortho Phosphoric Acid         7664-38-2           Oxailc Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Oxailc Acid, 85%         7664-38-2           Propyl Acetate         109-60-4           Rapeseed Ol         8002-13-9           Sodium Hydroxide, 50%         1310-73-2			_		
Methilamine         74-89-5           Methyl Cellosolve         109-88-4           Methyl Ketone         78-93-3           Methyl Fropyl Ketone         107-87-9           Methyl Fropyl Ketone         107-87-9           Methyl Fropyl Ketone         110-54-3           n-Hexane         110-54-3           n-Heytane         142-82-5           Naptha Solvent         64/142-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid, 40%         7647-37-2           Nitric Acid, 40%         7647-37-2           Ortho Phosphoric Acid         7646-38-2           Ovalic Acid 12.5%         64-19-7           Pentane 98%         100-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Potasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propan - 1 - ol         71-23-8					
Methyl Cellosolve         109-86-4           Methyl Ethyl Ketone         78-93-3           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Ethur         1624-04-4           p-Hexane         110-54-3           n-Heptane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7647-37-2           Nitric Acid, 65%         7646-38-2           Ozalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Ottasium Hydroxide, 50%         1310-58-3           Propan 1 - ol         71-23-8           Propan 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 50%         1310-73-2	Methanol	67-56-1			
Methyl Ethyl Ketone         78-93-3           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         110-54-3           n-Hexane         110-54-3           n-Heytane         142-404-4           Naptha Solvent         64/42-78-5           Nitric Acid 10%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 40%         7897-37-2           Nitric Acid, 40%         7897-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         66-19-7           Petroleum Ether         803:232-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Propayl Acetate         109-60-4           Rapeseed Ol         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50% <t< td=""><td>Methilamine</td><td>74-89-5</td><td></td><td></td><td></td></t<>	Methilamine	74-89-5			
Methyl Ethyl Ketone         78-93-3           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         107-87-9           Methyl Propyl Ketone         110-54-3           n-Hexane         110-54-3           n-Heytane         142-404-4           Naptha Solvent         64/42-78-5           Nitric Acid 10%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 40%         7897-37-2           Nitric Acid, 40%         7897-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         66-19-7           Petroleum Ether         803:232-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Propayl Acetate         109-60-4           Rapeseed Ol         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50% <t< td=""><td>Methyl Cellosolye</td><td>109-86-4</td><td></td><td></td><td></td></t<>	Methyl Cellosolye	109-86-4			
Methyl Propyl Ketone         107-87-9           Methyl t-Butyl Ether         1624-02-4           n-Hexane         110-54-3           n-Heytane         110-54-3           n-Heytane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid 40%         7697-37-2           Nitric Acid 40%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitric Acid, 65%         7647-37-2           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         66-19-7           Pertoleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Potasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propay Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hyroxide, 20% <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>					
Methyl I-Butyl Ether         1624-04-4           n-Hexane         110-54-3           n-Heptane         142-82-5           Napha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid, 65%         7697-37-2           Oxtlic Acid, 65%         7647-37-2           Ottho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentalem Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%					
n-Hexane         110-54-3           n-Heptane         142-82-5           Naptha Solvent         64742-94-5           Nitric Acid, 40%         7697-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Propan 1 - ol         71-23-8           Propayl Acetate         109-60-4           Rapeseed Oll         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-					
n-Heptane         142-82-5           Napha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid 40%         7897-37-2           Nitric Acid 40%         7897-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propyl Acetate         109-60-4           Rapeseed 0il         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 70%         7664-93-9           Sulphuric Aci	Methyl t-Butyl Ether	1624-04-4			
n-Heptane         142-82-5           Napha Solvent         64742-94-5           Nitric Acid 10%         7697-37-2           Nitric Acid 40%         7897-37-2           Nitric Acid 40%         7897-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propyl Acetate         109-60-4           Rapeseed 0il         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 70%         7664-93-9           Sulphuric Aci	n-Hexane	110-54-3			
Naptha Solvent         64742-94-5           Nitric Acid 10%         7897-37-2           Nitric Acid, 40%         7897-37-2           Nitric Acid, 40%         7897-37-2           Nitric Acid, 40%         7897-37-2           Nitric Acid, 45%         7897-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7644-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed 0il         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide,					
Nitric Acid 10%         7697-37-2           Nitric Acid, 40%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Oxalic Acid 12.5%         64-19-7           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Oxalic Acid 12.5%         64-19-7           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Oydtasium Hydroxide, 50%         1310-58-3           Propan -1 ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oll         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 50%         7864-93-9           Sulphuric Acid, 4					
Nitric Acid, 40%         7697-37-2           Nitric Acid, 65%         7697-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propyl Acetate         100-60-4           Rapesed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 70%         7664-93-9           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9 <td></td> <td></td> <td>-</td> <td></td> <td></td>			-		
Nitric Acid, 65%         7697-37-2           Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         664-19-7           Pentane 98%         100-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Potasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed 0il         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hyroxide, 50%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Silicate         1344-09-8           Stoddad Solvent         8051-41-3           Sulphuric Acid, 60%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric					
Nitric Acid, 65%         7697-37-2           Nitromethane         75-52-5           Ortho Phosphoric Acid         111-87-5           Ortho Phosphoric Acid         7664-38-2           Ortho I 25%         64-19-7           Pentane 98%         100-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed 0il         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hyroxide, 50%         1310-73-2           Sodium Hyroxide, 50%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Myroxide, 20%         1310-73-2           Sodium Myroxide, 20%         1310-73-2           Sodium Myroxide, 20%         1310-73-2           Sodium Silicate         134-409-8           Studdad Solvent         8051-41-3           Sulp	Nitric Acid, 40%				
Nitromethane         75-52-5           Octyl Alcohol         111-87-5           Oxtho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Potasium Hydroxide, 50%         1310-58-3           Propan -1 ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         7664-93-9           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9      S		7697-37-2			
Drtho Phosphoric Acid         111-87-5           Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         100-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         7664-93-9           Sulphuric Acid, 50%					
Ortho Phosphoric Acid         7664-38-2           Oxalic Acid 12.5%         66-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - 0         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Silicate         1344-09-8           Sodium Silicate         1344-09-8           Stoddad Solvent         8051-41-3           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9	Interiorite	70 02 0	+	1	
Oxalic Acid 12.5%         64-19-7           Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Silicate         1344-09-8           Studbad Solvent         805-41-3           Studburic Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 68%         7664-93-9			+		
Pentane 98%         109-66-0           Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Slicate         134-09-8           Studphuric Acid, 40%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid 37.5%         64-19-7           Tetrachloroethylene         127-18-4     <			_		
Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propal - 1 - ol         71-23-8           Propyl Acetate         100-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hycoxide, 20%         1310-73-2           Sodium Silicate         134-409-8           Studbad Solvent         8051-41-3           Studbad Solvent         8051-41-3           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid 37.5%         64-19-7					
Petroleum Ether         8032-32-4           Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propal - 1 - ol         71-23-8           Propyl Acetate         100-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hycoxide, 20%         1310-73-2           Sodium Silicate         134-409-8           Studbad Solvent         8051-41-3           Studbad Solvent         8051-41-3           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid 37.5%         64-19-7	Pentane 98%	109-66-0			
Phenol         108-95-2           Phosphoric Acid, 85%         7664-38-2           Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Silicate         134-409-8           Studbad Solvent         805-41-3           Stubpuric Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 68%         7664-93-9           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-86-3           Tur					
Phosphoric Acid, 85%         7664-38-2           Potasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1310-73-2           Sodium Silicate         1346-49-8           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid 37.5%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3			+		
Pottasium Hydroxide, 50%         1310-58-3           Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapesed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hytoxlide, 20%         1310-73-2           Sodium Hytoxide, 20%         1310-73-2           Sodium Silicate         1344-09-8           Studphuric Acid, 20%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid 37.5%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2			+		
Propan - 1 - ol         71-23-8           Propyl Acetate         109-60-4           Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Silicate         7681-52-9           Sodium Silicate         1344-09-8           Stoddad Solvent         8051-41-3           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 50%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2			_	-	
Propyl Acetate         109-60-4           Rapessed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1344-09-8           Stoddad Solvent         8051-41-3           Studphuric Acid, 40%         7664-93-9           Sulphuric Acid, 56%         7664-93-9           Tannic Acid, 37.5%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2 <td></td> <td></td> <td></td> <td></td> <td></td>					
Propyl Acetate         109-60-4           Rapessed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hydroxide, 20%         1310-73-2           Sodium Hyroxide, 20%         1344-09-8           Stoddad Solvent         8051-41-3           Studphuric Acid, 40%         7664-93-9           Sulphuric Acid, 56%         7664-93-9           Tannic Acid, 37.5%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2 <td>Propan - 1 - ol</td> <td>71-23-8</td> <td></td> <td></td> <td></td>	Propan - 1 - ol	71-23-8			
Rapeseed Oil         8002-13-9           Sodium Hydroxide, 40%         1310-73-2           Sodium Hydroxide, 50%         1310-73-2           Sodium Hyroxide, 20%         1344-09-8           Studdad Solvent         8051-41-3           Studphuric Acid, 40%         7664-93-9           Sulphuric Acid, 96%         7664-93-9           Tannic Acid, 37.5%         664-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Tolluene         108-88-3           Turpentine         8006-64-2		109-60-4			
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Sodium Silicate         1344-09-8           Stoddad Solvent         8051-41-3           Sulphuric Acid, 40%         7664-93-9           Sulphuric Acid, 50%         7664-93-9           Sulphuric Acid, 98%         7664-93-9           Tanic Acid 37.5%         64-19-7           Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2					
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Sulphuric Acid, 50%         7664-93-9         Image: Constraint of the second se	Sulphuric Acid, 40%	7664-93-9			
Sulphuric Acid, 96%         7664-93-9         Image: Constraint of the system of the sy		7664-93-9			
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Tetrachloroethylene         127-18-4           Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2					
Thinner         X           Toluene         108-88-3           Turpentine         8006-64-2					<b></b>
Toluene         108-88-3           Turpentine         8006-64-2		127-18-4			
Toluene         108-88-3           Turpentine         8006-64-2	Thinner		X		
Turpentine 8006-64-2		108-88-3			
		64742-88-7	+		
			-		
Xylene 1330-20-7	Xylene	1330-20-7			







#### A801 DOUBLE DIPPED LATEX GAUNTLET

EN ISO 374-5 MICRO ORGANISMS EN 388:2016 +A1:2018 1010X EN ISO 374-1:2016 TYPE A AKLMNOPST EN ISO 21420:2020

- · Chemical resistant gauntlet
- Dual latex coating for additional protection in tough conditions
- · Flock lined for added comfort
- Retail tag which aids presentation for retail sales
- 17 mil thickness
- · 12" length

Cotton, Latex







#### A802 HEAVYWEIGHT LATEX RUBBER GAUNTLET

EN ISO 374-5 MICRO ORGANISMS EN 388:2016 +A1:2018 4121X EN ISO 374-1:2016 TYPE A AKLMNOPT EN 407:2020 X1XXXX

- · Chemical resistant gauntlet
- · Manufactured from genuine natural rubber
- Suitable for use in chemical, oil and food industries
- · Provides over 200°F contact heat protection
- · 43 mil thickness
- · 17" length

Latex

#### OVER 200°F CONTACT HEAT PROTECTION













- · Chemical resistant gauntlet
- · Specially formulated rubber chloroprene
- · Textured pattern for enhanced grip
- · Retail tag which aids presentation for retail sales
- · 30 mil thickness
- 15" length

Neoprene, Cotton, Neoprene

#### **PROTECTION AGAINST** ACIDS CAUSTICS AND ALCOHOLS







#### A810 NITROSAFE CHEMICAL **GAUNTLET - NITRILE**

EN ISO 374-5 MICRO ORGANISMS EN 388:2016 +A1:2018 3101X EN ISO 374-1:2016 TYPE A JKL EN ISO 21420:2020 DEXTERITY 5

- · Chemical resistant gauntlet
- · Smooth nitrile for enhanced chemical protection
- · Textured pattern for enhanced grip
- · Flock lined for added comfort
- · 15 mil thickness
- · 13" length

Cotton, Nitrile

#### **TEXTURED PALM**











#### **A930** PORTWEST ORANGE HD **DISPOSABLE GLOVES**

EN ISO 21420:2020 EN 455 EN ISO 374-1:2016

- Three times stronger than standard nitrile
- 7mil / 0.18mm thickness for exceptional strength
- Crystal grip technology
- Silicone free Ideal for manufacturing, paint applications, electronics and glass handling where silicone is problematic
- · Suited for food processing plants. resistant to greases, animal fats and oils
- · Ideal for auto repair, construction and other sectors

Nitrile Orange M-XL



#### **7MIL THICKNESS**

## CHEM | 🖏 GRIP | 🖓 DISPOSABLE | 🖓 FOODSAFE



**DISPOSABLE GLOVE** EN ISO 21420:2020

EN 455 EN ISO 374-1:2016

Suited for food processing plants. resistant to greases, animal fats and oils

**A925** POWDER FREE NITRILE

- · Manufactured from synthetic nitrile rubber
- · 3 Mil thickness
- · 100 gloves per box
- · Disposable nitrile gloves eliminate the risk of allergic reaction associated with latex gloves

Nitrile Black M-XL



#### **3MIL THICKNESS**









# 

Biztex[™] hazard protective clothing is an industry leading range of limited life garments certified to the highest international standards. The extensive Biztex[™] range offers powerful protection against many workplace threats. The Biztex[™] range is cost effective whilst offering the wearer innovative high tech protection.



#### ANSI/ISEA 101

#### ANSI/ISEA 101 2014

The purpose of this standard is to provide minimum size, packaging and labeling requirements for limited-use and disposable coveralls.



#### EN13982 - 1 :2004 +A1: 2009

EN 13982-1

#### Dry particle suit (Type 5). This specifies the minimum requirements for chemical protective clothing resistant

chemical protective clothing resistant to penetration by air borne solid particles. Protects against hazardous dust and dry particles.



#### EN 13034: 2005 +A1 :2009

Reduce spray suit (Type 6) and partial body protection items (PB6). This specifies the minimum requirements for chemical protective clothing offering limited protective performance against liquid chemicals. This standard tests for liquid chemical(Type 6 and Type PB [6] equipment)sprays and splashes that are not directional or built up on a suit but there may be a fine mist of

droplets in the atmosphere.

Indicates compliance with current

European standards for Chemical

**Chemical Protection** 

Protective Clothing

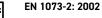


#### EN1149-5: 2018

EN 1149 EN 1149 EN 1149 EN 1149 EN 1149 EN 1149 Electrostatic requirements surface resistivity (test method and requirements). This tests for the removal of electrostatic to avoid sparks that could cause fire/hazard to the wearer.



EN 14126 EN 14126 EN 14126 EN 14126





Protective clothing against radioactive contamination. Requirements and test methods for non-ventilated protective clothing against particulate radioactive contamination.

CHEMICAL
PROTECTION

## 

he fabric used in th Ind BizTex Micropor	-	signated BizTex SMS fabric	BizTex SMS FABRIC CLASS	BizTex MICROP- OROUS FABRIC CLASS
Abrasion Resis- tance	EN530	Class 1 (min) - 6 (max)	2	2
Flex Cracking Resistance	ISO 7854 B	Class 1 (min) - 6 (max)	6	5
Trapezoidal Tear	ISO 9073-4 MD	Class 1 (min) - 5 (max)	1	3
Resistant	ISO 9073-4 XD	Class 1 (min) - 5 (max)	2	2
Tanaila Strangth	ISO 13934-1 MD	Class 1 (min) - 5 (max)	2	1
Tensile Strength	ISO 13934-1 XD	Class 1 (min) - 5 (max)	2	3
Resistance To Ignition	EN13274-4		Pass	Pass
Puncture Resis- tance	EN863	Class 1 (min) - 3 (max)	2	1
Stream Strength	ISO 13935-2	Class 1 (min) - 5 (max)	3	4

#### CHEMICAL FABRIC TESTS

CHEMICAL FABRIC TESTS	BizTex SM	IS FABRIC	BizTex MICROPOROUS FABRIC		
CHEMICAL FADRIC TESTS	Penetration Class	Repellency Class	Penetration Class	Repellency Class	
Sulphuric Acid 30% - Class 1 (min) - 3 (max)	3	3	3	3	
Sodium Hydroxide 10% - Class 1 (min) - 3 (max)	3	3	3	3	
0-xylene: Class 1(min) - 3(max)	3	2	0	3	
Butan-1-ol: Class 1(min) - 3(max)	3	2	0	0	

#### LIGHTWEIGHT SMS COVERALL





Portwest's SMS is an integrated three layer polypropylene construction with anti-static properties. Formed by layering spunbond, meltblown and spunbond the fabric is strong and durable as well as being soft and breathable. The high tensile strength offered by this trilaminate fabric protects the wearer from fluid and particulate penetration without compromising on mobility or comfort. Portwest have several garments manufactured with SMS in the BizTex range.







Portwest's BizTex Micro fabric is a polypropylene substrate with antistatic properties to which a polyethylene film is applied (PP/PE). The outer layer prevents the passage of liquid molecules inwards, yet allows the vapor molecules that build up on the inside of the fabric to permeate. This technology keeps the wearer fresh and comfortable.

## MICROPOROUS COVERALL



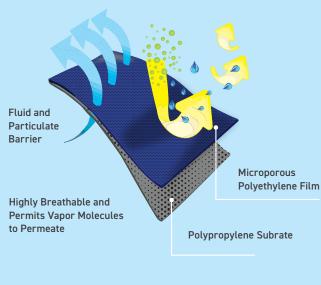
BIZTEX MICROPOROUS COVERALL TYPE 5/6 ANSI/ISEA 101 EN ISO 13982 TYPE 5B EN 13034 TYPE 6B EN 1073-2 EN 1149 -5

· Excellent liquid and particulate barrier protection

- · Leading design made from microporous material
- $\cdot$   $\,$  Low linting construction for minimal contamination
- · Antistatic
- · Two-way front zipper and sealable front flap
- · Elasticated hood, ankles, cuffs and waist

BizTex Micro, 2oz

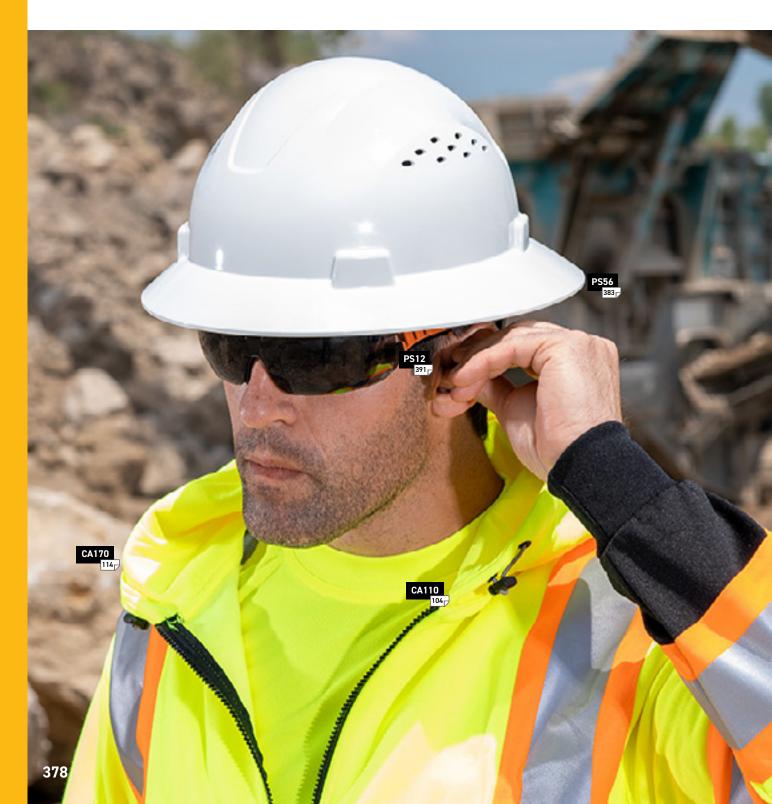
#### IDEAL PROTECTION AGAINST CHEMICAL HAZARDS











## **PREMIER PPE PROTECTION**

Portwest's PPE range complies with the latest standards, offering the highest level of protection. Designed with comfort in mind, this range of lightweight PPE ensures a pleasant wear even after long hours of use. Your safety is our mission.



#### HEAD PROTECTION 380

Portwest's head protection range aims to benefit our customers by combining the most up to date styles and standards in head protection, irrespective of job or location. Innovative, comfortable and lightweight hard hats available for multiple uses.



#### EYE PROTECTION 388

Portwest's eye protection range includes spectacles, safety goggles and visors, designed to protect the eyes and face of workers from injury during work activities.



#### HEARING PROTECTION 396

Portwest's hearing protection range includes PPE with different level sound attenuation, to be adapted to various working environments giving the correct protection from dangerous noise, without isolating the workers. This range of earmuffs offers a variety of models and colors allowing a personalized choice.



#### **RESPIRATORY PROTECTION**

Our Biztex[™] brand ensures exceptional quality and performance across our full range of disposable masks. The extensive Biztex[™] range offers a high level of protection and quality safeguarding the wearer against many workplace risks. Certified to both NIOSH and EN 149 standards.

LUGGAGE 402

KNEE PROTECTION 404

LIGHTS 406

## HEAD PROTECTION

Portwest head protection, designed to the latest standards delivers the highest level of protection. Practical and lightweight, this range will ensure a comfortable wear even for long periods of use, irrespective of job or location.



## CHOOSE THE RIGHT ACCESSORIES FOR YOUR HARD HAT

			$\sim$		r V		<b>&amp;</b> Ø
	HARD HAT	PRODUCT CODES	"2-POINT CHIN STRAP"	SWEATBAND	VISOR CARRIER	VISOR	"CLIP ON EAR MUFF"
	PEAKVIEW	PV60	PW53	/	PS58	PS94, PW99	PW47
	FULL BRIM Future	PS52	/	/	PS68	PS94, PW99	/
	FULL BRIM	PS56	/	PA45, PA55	PS68	PS94, PW99	/
-	Premier	PW52	/	PA45, PA55	PS68	PS94, PW99	/
_		PS53	/	PA45, PA55	PS58	PS94, PW99	PW47
କ୍ଷ୍ୟୁ	HEIGHT ENDURANCE	PS63	/	PA45, PA55	PS58	PS94, PW99	PW47
V		PS73	/	PA45, PA55	PS58	PS94, PW99	PW47
$\square$	ENDURANCE	PS54	PW53	PA45, PA55	PS58	PS94, PW99	PW47
	SAFETY PRO	PW02	/	PA45, PA55	/	/	/
	BASE PRO	PW67	/	/	/	/	/
*	FORESTRY COMBI KIT	PW98	/	PA45, PA55	PS58	PS94	PW47

#### ANSI/ISEA Z89.1 American National Standard for Industrial Head Protection

The Occupational Safety and Health Administration (OSHA) guidelines state that employees shall wear protective hard hats when working in areas where there is a potential for injury to the head from falling objects. Protective hard hats designed to reduce electrical shock hazard shall be

worn by each employee when near exposed electrical conductors which could contact the head. The performance criteria for head protection is provided in the American National Standards Institute (ANSI) Z89.1 standard for Industrial Head Protection, updated in 2014.

#### Hard hats classification and markings based on ANSI Z89.1

Classification	Marking		Definitions
IMPACT TYPE	ΤΥΡΕ Ι	TYPE I	Hard hats designed to reduce the force of impact resulting from a blow only to the top of the head
	TYPE II	TYPE II	Hard hats designed to reduce the force of impact resulting from a blow to the top or sides of the head
ELECTRICAL CLASS	Class G (General)	Class G	Hard hats designed to reduce the danger of contact with low-voltage conductors. Tested at 2,200 volts
CLASS	Class E (Electrical)	Class E	Designed to reduce the danger of contact with conductors at higher voltage levels. Tested at 20,000 volts
	Class C (Conductive)	Class C	Hard Hats intended to provide no protection against contact with electrical hazards
OPTIONAL REQUIREMENTS	Reverse Donning	0	Hard hats which can be worn frontward or backward. They pass all hard hat testing requirements, whether worn frontward or backward
REQUIREMENTS	Lower Temperature	LT	Hard hats meet all testing requirements of the standard when preconditioned at a temperature of -22°F (-30°C)
	High Visibility	Н٧	Indicate that the hard hat meets all testing requirements of the standard for high visibility colors. This includes tests for chromaticity and luminescence
	Higher Temperature	НT	Hard hats meet the performance criteria after being preconditioned to higher temperatures of 140°F (60°C)

#### EN 397: 2012

#### European Standard for Industrial Safety Helmets

#### Mandatory tests:

Impact: Energy spread to the head form must not exceed
 5 kN after the fall of an object of 5 kg at 1ft high.

• Penetration: The tip of the test mass used (3 kg from 3.2ft

height) must not come into contact with the skull.

• Flammability: The hard hat is exposed to a flame and it must not burn with flame emission more than 5 seconds after removal of the flame.

Impact and penetration tests are performed at room temperature, +122°F and at 14°F.

#### **Optional tests:**

#### Resistance at extreme temperatures:

Testing impact and penetration are performed at 302°F, -4°F, -22°F temperatures.

#### Electrical properties:

Protects against a short accidental contact with electric leads under voltage up to 440 V.

## **PEAK**VIEW[™]

#### TRANSLUCENT HARD HAT

The Peak View hard hat is a Portwest exclusive design and patented model. The translucent shell and see through peak and sides allow the wearer to look upwards without the need to tilt the head. The extra strong yet ultra light weight polycarbonate shell offers UV ray protection. Peakview is the safest and most comfortable solution for your head protection.

PEAKVIEW is a trademark of Portwest.





#### **PV60** PEAK VIEW RATCHET HARD HAT VENTED

ANSI/ISEA Z89.1 TYPE II, CLASS C EN 397 -20°C

- $\cdot$   $\,$  Translucent shell to see through peak and sides
- $\cdot~$  Portwest exclusive design and patented model
- $\cdot$  6 point textile harness
- $\cdot \;$  Wheel ratchet size adjustment for easy fitting
- Soft foam sweat band included
- $\cdot \,$  Vented hard hat allowing a refreshing airflow around the head

#### Polycarbonate, PE 14oz Blue, Clear, Green, Orange, Pink, Red, Smoke, Yellow 19.6"-26"









## FULL BRIM



#### PW52 FULL BRIM PREMIER HARD HAT VENTED

- ANSI/ISEA Z89.1 TYPE I, CLASS C
- Vented hard hat allowing a refreshing airflow around the head
- Wheel ratchet size adjustment for easy fitting
- 4-point textile suspension harness for enhanced wearer comfort and safety
- 7 years shelf life

#### · / years shell th

#### HDPE, PET, PP, LDPE 14oz Hi-Vis Yellow, Orange, Red, Royal Blue, White, Yellow 20.5" - 24.8"





#### **PS56** FULL BRIM PREMIER HARD HAT

#### ANSI/ISEA Z89.1 TYPE I, CLASS E

- Full brim hard hat: its wide profile provides extra protection against sun, glare, rain, debris and non-toxic splashes
- Non vented for increased protection against the elements
- 4-point textile suspension harness for enhanced wearer comfort and safety
- $\cdot \;$  Wheel ratchet size adjustment for easy fitting

#### HDPE, PET, PP, LDPE 14oz

Adjustable 20.5"-24.8"







## PS52 FULL BRIM FUTURE

#### ANSI/ISEA Z89.1 TYPE I, CLASS E

EN 397 -10°C/+50°C

- Full brim hard hat: its wide profile provides extra protection against sun, glare, rain, debris and non-toxic splashes
- Non vented for increased protection against the elements
- $\cdot \,$  Wheel ratchet size adjustment for easy fitting
- 4 points plastic suspension harness
- · Soft foam sweat band included
- Up to 7 years lifetime

#### 2000 PP, PE 1602

White







## HEIGHT ENDURANCE HARD HAT





## HARD HAT



#### PS54 ENDURANCE PLUS HARD HAT ANSI/ISEA Z89.1 TYPE I, CLASS E



• Unvented hard hat shell for safe use with electrical applications

EN 397 +50°C/-30°C, MM, LD, 440VAC

6 point textile harness

EN 50365 CLASS:0

- $\cdot \,$  Wheel ratchet size adjustment for easy fitting
- · Chin strap included
- · Compatible accessories available
- Up to 7 years lifetime

#### ABS 15oz

■ Hi-Vis Orange, White Adjustable 22.1"-24.8"







## **PW02** SAFETY PR0 HARD HAT VENTED

#### ANSI/ISEA Z89.1 TYPE I, CLASS C

- · Vented hard hat allowing a refreshing airflow
- around the head
- · 4 points textile harness
- $\cdot$  Wheel ratchet size adjustment for easy fitting
- $\cdot$  Lightweight for enhanced wearing comfort
- Retail bag which aids presentation for retail sales

#### HDPE, PET, PP, LDPE 13oz

- White, Hi-Vis Yellow
  - 20.5" 24.8"







#### PW67 BASE PRO HARD HAT

- ANSI/ISEA Z89.1 TYPE I, CLASS E
- Unvented hard hat shell for safe use with electrical applications
- 4-point textile suspension harness for enhanced wearer comfort and safety
- · Wheel ratchet size adjustment for easy fitting
- Light and robust

PP 12oz White, Yellow 21.6"-24.4"

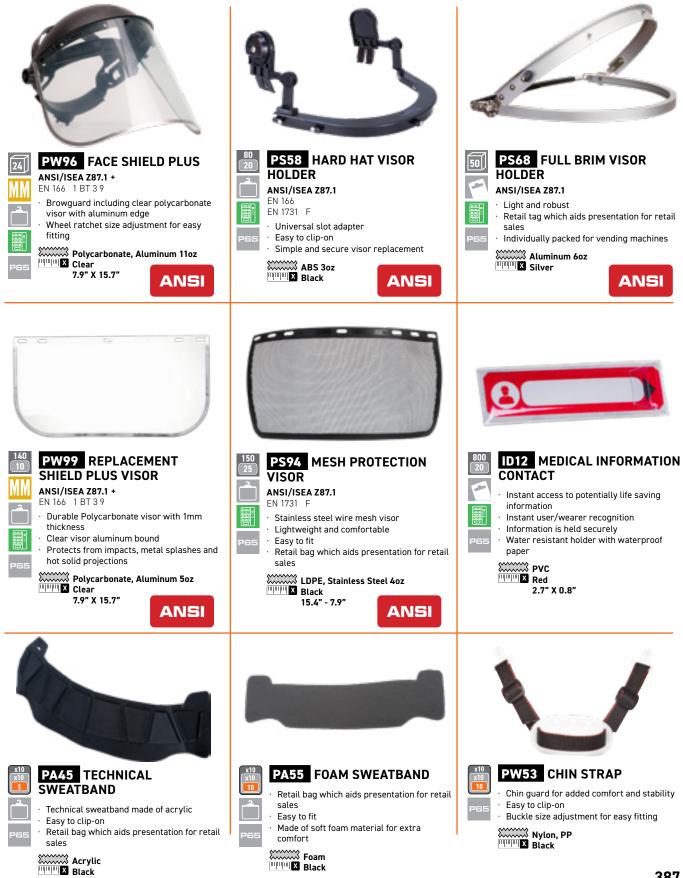




## SPECIALITY HARD HAT



## HEAD PROTECTION ACCESSORIES



## EYE PROTECTION

Portwest's eye protection range includes safety glasses, goggles and visors designed to protect the eyes and face of workers from injury during work activities.

CA101 90

A625 337

5

PW52 383

PS12 391

388

## **USA STANDARDS**

#### ANSI Z87.1: Markings

Marking	Meaning	Position
PW: Portwest	Manufacturer identification	Frame and lens
Z87	Non Impact protector	Frame and lens
OPTIONAL MARKINGS Required only when impact rating is claimed by the manufacturer	Meaning	Position
Z87+	Impact protector	Frames used for an impact-rated protector are marked with Z87 + (lenses show just a "+" symbol)
OPTIONAL MARKINGS Required only when special lens/ use is claimed by the manufacturer	Meaning	Position
-(no marking)	Lens type - Clear	
W - followed by shade number	Lens type - Welding	Lens
U and scale number	Lens type - UV Filter	Lens
L and scale number	Lens type - Visible Light Filter	Lens
R and scale number	Lens type - IR Filter	Lens
V	Lens type - Variable Tint	Lens
S	Lens type - Special Purpose	Lens
D3	Splash/Droplet	Frame
D4	Dust	Frame
D5	Fine Dust	Frame

#### REMIUM PROTECTION

* = see tables below for more details on U marking (UV filters performances) and L marking (Visible Light Filters performances)

#### **Transmittance Requirements for Visible Light Filters:**

Scale (Marking)	Maximum %	Nominal %	Minimum %
L1.3	85	74.5	67
L1.5	67	61.5	55
L1.7	55	50.1	43
L2	43	37.3	29
L2.5	29	22.8	18
L3	18	13.9	8.5
L4	8.5	5.18	3.16
L5	3.16	1.93	1.18
L6	1.18	0.72	0.44
L7	0.44	0.27	0.164
L8	0.164	0.1	0.061
L9	0.061	0.037	0.023
L10	0.023	0.0139	0.0085

#### **Transmittance Requirements for Ultraviolet Filters:**

Scale (Marking)	Maximum effective Far-Ultra- Violet (200-315nm)Average transmittance %	Maximum effective Near-Ultra- Violet (325-380nm)Average transmittance %
U2	0.1	3.7
U2.5	0.1	2.3
U3	0.07	1.4
U4	0.04	0.5
U5	0.02	0.2
U6	0.01	0.1

#### EUROPEAN STANDARDS

#### EN 166: 2001 Personal Eye Protection

Applying to all types of individual protection of the eye which protects from hazards likely to damage the eye, except for nuclear radiation, x-rays, laser emissions and infrared emitted by low-temperature sources. Does not apply to eye protection for which separate standards exist (e.g. anti-laser eye protection, sunglasses for general use).

#### EN 170:2002 European Standard for **Ultraviolet Filters**

Specifies the scale numbers and transmittance requirements for filters for protection against ultraviolet radiation.

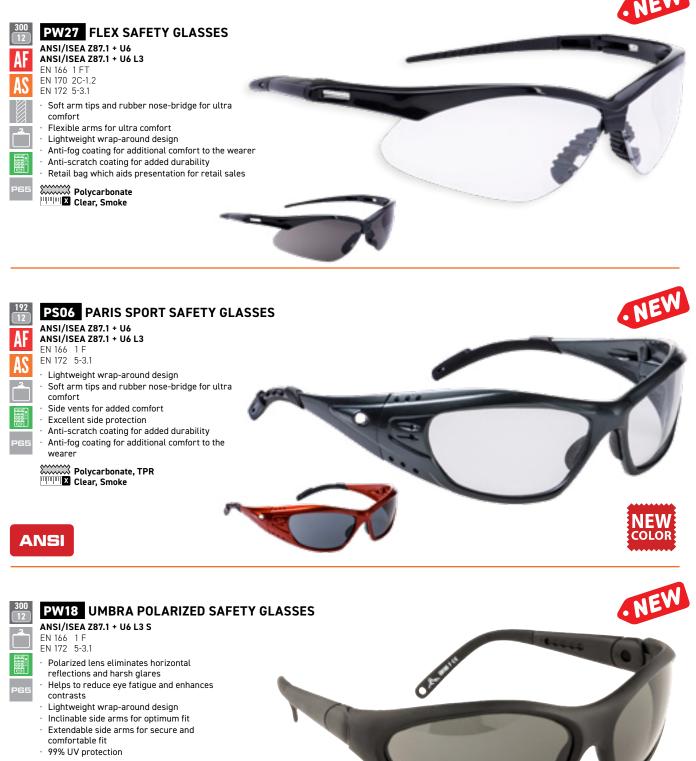
#### EN 172 European Standard for sunglare filters for industrial use

Specification for sunglare filters used in personal eye-protection for industrial use.

#### **FN 166 Markings**

Lens / Visor	Frame / Holder	Glasses	Goggles	Visors	
× .	~	<ul> <li>Image: A second s</li></ul>	<b>~</b>	<b>~</b>	AF N
					- AF = Anti-Fog
					treatment
<b>~</b>		<ul> <li>Image: A second s</li></ul>	<b>~</b>	<b>~</b>	(corresponds to N - when the
					treatment is
					certified by the notified body
		<ul> <li>Image: A second s</li></ul>	<b>~</b>	<b>~</b>	and marked on
		<b>~</b>	<b>~</b>	<b>~</b>	the lens).
<b>~</b>	<b>~</b>		<b>~</b>	<b>~</b>	
				<b>~</b>	ACK
		<ul> <li>✓</li> </ul>	<ul> <li>Image: A second s</li></ul>	<b>~</b>	<b>4</b> 2 V
					- AS =
			<b>~</b>		Anti-Scratch treatment
				<b>~</b>	(corresponds
~	~		<b>~</b>		to K - when the treatment is
			<b>~</b>		certified by the
					notified body and marked on
	<b>~</b>			<b>~</b>	the lens).
	<b>~</b>			<b>~</b>	
<b>~</b>		✓	<b>~</b>	× _	
	Visor	Visor Holder	Visor Holder	Visor Holder	Visor Holder

## SAFETY GLASSES



Polycarbonate



## SAFETY GLASSES



## SAFETY GLASSES



## SAFETY GLASSES









## SAFETY GLASSES



394

## **GOGGLES AND EYE PROTECTION** ACCESSORIES



#### **PW20** DIRECT VENT GOGGLES

#### ANSI/ISEA Z87.1 + EN 166 1 B

- · Flexible PVC frame for ultra comfort
- · Direct ventilation
- · Lightweight wrap-around design
- 99% UV protection
- · Adjustable elastic headband for a perfect fit · Excellent side protection





#### ANSI



- · Flexible PVC frame for ultra comfort
- · Indirect ventilation
- · Ultra lightweight for long uses
- · Adjustable elastic headband for a perfect fit
- · Protects from fluid and splashes
- · Excellent side protection

Polycarbonate, PVC



### ANSI

10



PA01 LENS CLEANING WIPES

· Each towelette individually wrapped

· Suitable for all Portwest safety eyewear

· Anti-static and anti-fog formula

White 5"x8"

PLASTIC **FREE WIPES** 



#### PLASTIC **FREE WIPES**

#### PA02 LENS CLEANING STATION 10

- · Supplied in handy 'ready to hang' dispenser
- · Low linting construction for minimal contamination
- · Anti-static and anti-fog formula

600 tissues per box White 7.8" x 4.7"

## HEARING PROTECTION

Portwest's hearing protection range includes PPE with different level sound attenuation, to be adapted to various working environments giving the correct protection from dangerous noise, without isolating the workers. This range of earmuffs offers a variety of models and colors allowing a personalized choice.

#### **USA STANDARDS**

#### ANSI (US American National Standards Institute)

#### S3.19 - 1974

This standard specifies the test method for determining the level of noise attenuation (NRR Noise Reduction Rating) of the hearing protection, as recommended by the EPA (U.S. Environmental Protection Agency) and in accordance with the Occupational Safety and Health Administration (OSHA).

#### Noise Reduction Rating (NRR)

This is a unit of measurement used to determine the effectiveness of hearing protection devices to decrease sound exposure within a given working environment, classified by their potential to reduce noise in decibels (dB).

Excessive noise is generally defined as exposure to 85 or more decibels of sound over an 8 hour period. According to OSHA, hearing protection is required for all employees at this degree of exposure. In all cases where the sound levels exceed the values shown below, a continuing, effective hearing conservation program should be implemented. Example: if a worker is exposed to 100dB in a 2 hour period, he is also required to wear hearing protection.

OSHA'S Permiss	OSHA'S Permissible Noise Exposures									
Duration per day, hours	Sound level dBA slow response									
8	90									
6	92									
4	95									
2	100									
1	105									
0.5	110									
<0.25	115									

#### **EUROPEAN STANDARDS**

PV60 382

S346 55

EN 352-1: 2020 Hearing Protectors - Ear Muffs EN 352-2: 2020 Hearing Protectors - Ear Plugs EN 352-3: 2020 Hearing Protectors - Hard Hat Mounted Ear Muffs EN 352-4: 2020 Hearing Protectors - Level Dependent Ear Muffs EN 352-8: 2020 Earmuffs with Entertainment Radio

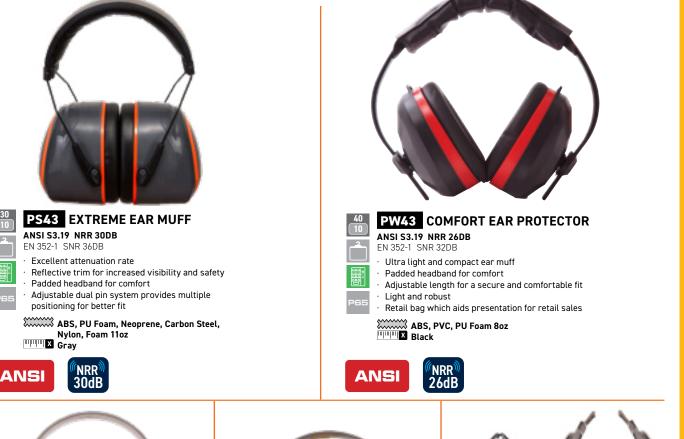
All these standards establish requirements with regards to the manufacture, design, performances and test methods.

SNR (Single Number Rating): Single average value of attenuation
HML: Attenuation values expressed in terms of average levels of frequencies
H: Attenuation of PPE at high frequencies (pitched noises)
M: Attenuation of PPE at medium frequencies

L: Attenuation of PPE at low frequencies (bass sounds)

#### ULTIMATE PROTECTION AGAINST HARMFUL NOISES

## HEADBAND AND HARD HAT MOUNTED EAR DEFENDERS







#### PW41 SUPER EAR PROTECTOR

ANSI S3.19 NRR 25DB EN 352-1 SNR 30DB

- Folds to palm size for better carriage and to keep clean
- Adjustable dual pin system provides multiple positioning for better fit
- · Lightweight and comfortable
- · Excellent attenuation rate

HIPS (High Impact Polystyrene), PU Foam, Polyoxymethylene, Stainless Steel 9oz









- Ultra light and compact ear muff .
- Adjustable length for a secure and comfortable fit
- 100% metal free Retail bag which aids presentation for METAL FREE retail sales

ABS, Polycarbonate, PVC 6oz Ked







- Easy to clip-on
  - Excellent attenuation rate
- · Adjustable dual pin system provides multiple positioning for better fit
- Can be put in stand-off position for intermittent use

ABS, Polystyrene, PU, Stainless Steel 10oz Black, Red





## EAR PLUGS



## EAR PLUGS



ANSI S3.19 NRR 32DB EN 352-2 SNR 34DB

· Disposable ear plugs made from soft PU foam

- · Excellent attenuation rate
- · Easy to fit

· Retail box which aids presentation for retail sales

PU Foam





^{(I}NRR) 32dB ANSI

plugs included

Plastic



· Plastic dispenser with 500 pairs of EP02 ear

· Easy to use turn wheel to dispense ear plugs

· Wall mountable for secure storage

· Can stand on even surfaces

1 Unit of sale = 1 dispenser with 500 ear plugs. 4 dispensers in a carton.

399

## RESPIRATORY

## BIZTEX

Our Biztex[™] brand ensures exceptional quality and performance across our full range of disposable masks. The extensive Biztex[™] range offers a high level of protection and quality safeguarding the wearer against many workplace risks including liquid chemicals, static electricity, dry particles and radioactive contamination.

BIZTEX is a trademark of Portwest.



#### **NIOSH Standard:**

42 CFR Part 84 classifies particulate respirators into nine different classes broken down into three levels of filter efficiency (95, 99 and 99.97%) and three categories of filter degradation (N, R and P). The selection of N-, R- and P-series filters depends on the presence or absence of oil particles. If no oil particles are present then any series filters (N-, R- or P-series) may be used. If oil particles are present then either R- or P-series filters may be used. If oil particles are present and the filter is to be used for more than one work shift, then only a P-series filter may be used. N-series filters cannot be used if oil particles are present.

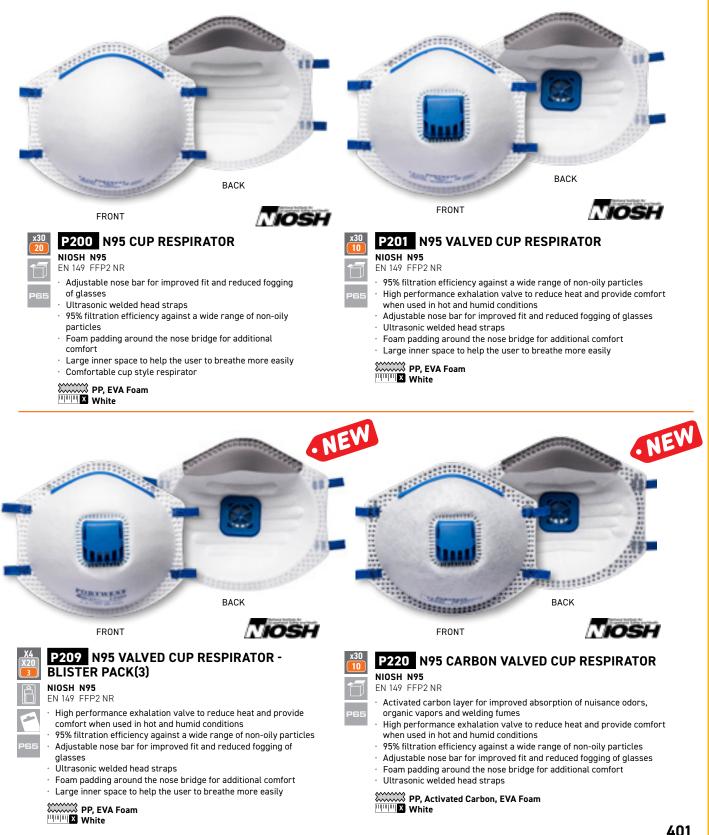
The table below summarizes the difference between the NIOSH 42 CFR Part 84 and CE EN 149:2001 + A1:2009 standards.

Standard	Classification of the Filters	Efficiency Level	Breathing Resistance (Inhalation)	Total Inward Leakage	Categories of Resistance
	N95/R95/P95	95%			N Series - Used in particulate environments free of oil aerosols
NIOSH 42CFR-84	N99/R99/P99	99%	85L/Min 3,42 mbar	Not tested	R Series - Used for oil & non-oily particles aerosol (with time use limitations specified by NIOSH)
	N100/R100/P100	99.97%			P Series - Used for oil & non-oily particles aerosol ( with time use limitations specified by manufacturer)
	FFP1	<b>≥80%</b>	95L/Min FFP1: 2,1 mbar FFP2: 2.4 mbar	P1 = 78%	
EN149:2001 + A1:2009	FFP2	<b>≽9</b> 4%		P2 = 92%	All masks can be used against oil & non-oily particulate aerosols
	FFP3	<b>≽99%</b>	FFP3: 3,0 mbar	P3 = 98%	





#### **DISPOSABLE MASK N95**



## LUGGAGE

A comprehensive collection of versatile bags, suitable for travelling or general everyday use. Robustly constructed with strong materials and tough components. Reliability and durability guarantee 100% customer satisfaction.





HS

#### B955 PW3 HI-VIS BACKPACK

- Heat applied segmented reflective tape for added visibility
- · 38cm/15" laptop sleeve
- · Pull string front provides extra storage
- · Two mesh water bottle pockets double as multiuse pockets
- · Padded mesh back panel and a breathable lumbar panel for comfortable ventilated support

100% Polyester 600D Fabric, 200D PU Yellow One Size

L18.5" x W12.6" x H7.6"



B955





#### Durable 600D polyester fabric construction Padded double straps for added support

- · Reflective tape for increased visibility
- · Padded back panel for wearer comfort

100% Polyester 600D Fabric, 210T PA Coated Fabric Yellow One Size L11" x W8.5" x H17"

## 25 LITERS





SMART AND FUCTIONAL BACKPACKS

## LUGGAGE



#### **B900** HOLDALL BAG

• Robust base panel

- Ideal for carrying tools, equipment or for use as a travel bag
- · Two zipped compartments
- Adjustable shoulder strap for added comfort

100% Polyester, PVC Coated

L27" x W10" x H15.5"



#### 70 LITERS

70 LITER



#### **B910** WATERPROOF HOLDALL 70L

 Waterproof PVC construction ideal for enduring work and weather conditions

- Inner separate mesh compartment
- Adjustable shoulder strap for added comfort
- $\cdot \,$  Robust base panel

100% Polyester 45C/600D PVC Fabric Black One Size L22" x W13" x H13"







#### **B950** PW3 70L WATER-RESISTANT DUFFLE BAG

- · Inner separate mesh compartment
- · Adjustable shoulder strap for added comfort
- · Robust base panel
- Incredibly durable and hardwearing
- Detachable and adjustable ergonomic shoulder straps
- · Webbing loops to attach extra luggage



L27" x W13" x H12"



NEV

## KNEE PROTECTION

Portwest knee protection range offers knee protection to suit every situation. All Portwest kneepads use premium high density material to provide the user with the best protection possible for their knees.





#### KP60 THIGH SUPPORTED KNEE PAD

#### EN 14404:2004+A1:2010 TYPE 1 LEVEL 2

- Extra support to the quadriceps above the knee with upper strap
   Hinge knee pad design for ease of movement
- and prevents bunching
- $\cdot$  Thermoplastic rubber non-slip cap
- Thick gel foam padding for comfort
- $\cdot$   $\,$  Incredibly durable and hardwearing

PP Cap, TPR, 600D Polyester, SBR, EVA Foam, Gel







BACK



#### KP40 ULTIMATE GEL KNEE PAD

#### EN 14404:2004+A1:2010 TYPE 1 LEVEL 1

- · Thick silicone gel adapts to your kneecap
- Tough abrasion resistant PVC shell
- Ergonomically designed and tested straps ensure
- no pinching to the back of the wearers leg • Retail box which aids presentation for retail sales

PVC Shell, Nylon, EVA Foam, Neoprene

#### PROTECT KNEES FROM HARD AND ROUGH SURFACES



FRONT



BACK

## **KNEE PROTECTION AND SUPPORT BELT**





FRONT

BACK



#### EN 14404:2004+A1:2010 TYPE 1 LEVEL 0 Adjustable straps for a secure fit

- Ergonomically designed and tested straps ensure no pinching to the back of the wearers leg
- A strong and durable outer shell makes for a long lasting tough knee pad

#### PVC Shell, Nylon, EVA Foam, Neoprene Black One Size





FRONT

#### S156 PORTWEST KNEE PAD

- EN 14404:2004+A1:2010 TYPE 2 LEVEL 0
- · Ergonomically designed to hug your knee · Fits all Portwest knee pad pockets
- · Does not impede when walking

#### EVA Foam Black One Size 8.5" x 6.5"



- Adjustable straps for a secure fit
- $\cdot\;$  Retail bag which aids presentation for retail sales · 8 inch wide belt designed to offer full support to
- the wearer Can be worn underneath or over clothing
- · Four heavy duty bonding strips with reinforced
- elastic for a comfortable fit
- · Does not restrict movement

Latex, Polyester Black S-XL





#### EN 14404:2004+A1:2010 TYPE 1 LEVEL 0

- Adjustable straps for a secure fit
- Lightweight wrap-around design
- Hard wearing outer shell for protection Breathable inner fabric allows air to circulate

Nylon, EVA Foam, Plastic Black One Size





#### KP05 KNEELING PAD

- Lightweight EVA foam cushioning
- Reduces knee and back strain
- · Integral carry handle

#### EVA Foam

Black One Size L15.5" x W7.5" x H1"



## LIGHTS

(ISB

USB rechargeable lights will

fully charge from any USB port

Offering a versatile selection of lighting and accessories that provide excellent performance for an extensive array of tasks.

( - )

Run time

λ.M







## **FLASH LIGHT**





#### PA54 TACTICAL FLASHLIGHT

- ROHS
- Brightness 180 lumens
- Run time 8 hours
- · Beam distance 330 yards max
- Batteries included AAA x 3
- · Function high-medium-flash
- · Handy belt clip for easy transportation











## SIZE CONVERSIONS

These size charts show body measurements and should be used as a guide when choosing the correct size. For example a person with a chest circumference of 42"-44" would take a size L when choosing a jacket or coverall.



#### MEN'S NECK

	S	N	1		_	XL	X	KL		3XL		4)	(L
METRIC (CM)		37	38	39	41	42	43	44	46	47	48	50	51
IMPERIAL (INCHES)		14.5	15	15.5	16	16.5	17	17.5	18	18.5	19	19.5	20



#### MEN'S WAIST

	X	S	!	S	1	М		L	x	L	x x	XL	3	XL	4XL			5XL	
METRIC (CM)	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140
IMPERIAL (INCHES)	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	56
EURO – DE, NL, BE	42	44	46	48		50	52	54	56		58	60	62		64/66	68	70	72	74
EURO - FR, ES, PT	34	36	38	40	42	44	46	48	50	52	54	56	58		60/62	64	66	68	70



11 12 13 15 14 12

9

NECK SIZE

CHEST/BUST SIZE 🧹

WAIST SIZE 🤇

2 3

#### MEN'S CHEST

	X	XS		XS		5	5	N	1		L		XL		X	XL	3)	(L	4)	(L		5XL			6XL			7XL			8XL	
METRIC (CM)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164	168	172	176	180	184	188	192	196
IMPERIAL (INCHES)	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	60	62	64	65	66	67	69	71	73	74	76	77
EURO	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80	82	84	86	88	90	92	94	96	98
T-SHIRTS/POLOS (ALL TOPS)	х	S			5			М			L	х	L	X	KL		3XL															



#### WOMEN'S BUST

		XS			s	1	м	L		X	L	X	XL	3)	(L	4)	(L
METRIC (CM)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
IMPERIAL (INCHES)	28	30	32	33	34	36	38	40		42	44	46	47	48	50	52	54
EURO - DE, BE, NL, NO, SV, DK	32	34	36		38	40	42	44		46	48	50		52	54	56	58
EURO - FR, ES, PT	34	36	36/38		40	42	44	46/48		48	50	52		54	56	58	60
ITALY - IT	36	38	40		42	44	46	46		50	52	54		56	58	60	62
UK				8	10	12	14	16		18	20	22	24		26	28	30
T-SHIRTS/POLOS (ALL TOPS)		XS			S	1	М	L	XL	2>	(L	3	XL	4)	(L		



#### WOMEN'S WAIST

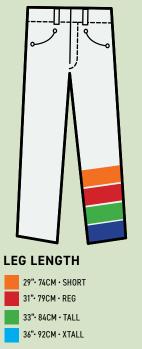
	XS			S	1	4		L	x	L		XXL		3)	(L		4XL	
METRIC (CM)	60	64	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128
IMPERIAL (INCHES)	22	24	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50
EURO – DE, BE, NL, NO, SV, DK	32/34	36	38	40		42	44	46	48	50	52		54	56	58	60	62	64
EURO - FR, ES, PT	34/36	38	40	42		44	46	48	50	52	54		56	58	60	62	64	66
ITALY - IT	36/38	40	42	44		46	48	50	52	54	56		58	60	62	64	66	68
UK		6	8	10	12	14		16	18	20	22		24		26		28	

Note: Garment sizes vary depending on the style.

#### FOOTWEAR SIZE CHART

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

UK WOMEN'S SIZE	1	2	3	4	5	6	6.5	7	8	9									
US WOMEN'S SIZE			5	6	7	8	8.5	9	10	11									
EURO SIZE:	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
UK MENS SIZE	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16	17
US MENS SIZE			4	5	6	7	7.5	8	9	10	11	11.5	12	13	14	15	16	17	18





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## **COLOR GUIDE**

#### **KINGSMILL | MASTER SHADES**



#### **100% COTTON WORKWEAR | MASTER SHADES**



#### T-SHIRTS/POLOS | MASTER SHADES



4CP



#### **PRODUCT FEATURES**

5XI

A

3-IN-1





Insulated INSULATED This symbol indicates the garment is padded to trap the heat and increase warmth



5XI

largest size.

Lined This symbol indicates the garment is lined for added warmth and comfort

worn different ways.

Indicates the size range of

the product from smallest to

Multi-seasonal Garment

This symbol indicates the garmen

is multi-functional and can be

mm



PLANET

MAX LOW TEMPS

-1°F

8HR

-33°F

1HR

Made for women This symbol indicates that the products have been designed for a women's fit with their safety in mind.

Portwest planet

fabrics or materials.

Temp Range

This symbol indicates eco

This symbol indicates the

garment is tested for wear

at the temperature indicated

for the time period indicated.

conscious products made using

certified recycled or sustainable



New Color Indicates that a new color/colors have been added to the style.

PET bottles used

Indicates the number of PET

a 550ml bottle and based on a



ASTM

F2732

-31°F to 32°F

Temp Range This symbol indicates the

size L product.

garment is tested to ASTM F2732 for wear at the temperature range indicated.

### PRODUCT DETAIL SYMBOLS



Fabric This symbol indicates garment fabric details

details



Contrast Fabric This symbol indicates the garment contrast fabric



Lining This symbol indicates the garment lining details



Wadding This symbol indicates the garment wadding details

This symbol indicates the standard colors within that product range

W W W W Y-Color This symbol indicates the deep dye colors within that product range



#### 7-Color

Upper

This symbol indicates the very deep dye colors within that product range



### of the product

This symbol indicates the material used in the sole of the product

This symbol indicates the material used in the upper

### PACK AND CARTON QUANTITY



Carton Quantity This symbol indicates the quantity of products in a carton which do not have inner hoves



Retail box Indicates that the item is shipped with a retail box to aid product presentation for retail sales.





Garment Hanger

team for more information.

Retail Tag This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail sales.

This symbol indicates products are packed with a hanger and

retail packaging for display in retail outlets. Ask the sales



#### Retail Bag

This symbol indicates that this packaging aids product presentation for retail sales. All other styles are packed in flat-pack plastic bags to keep items clean. All products have barcodes. Ask the sales team for more information.

#### Blister packed

This symbol indicates that items are blister-packed for retail sales.

x10

#### PACKING QUANTITIES

UOS=1

This indicates how many products are packed per box and carton. All of our products are normally sold one size and one color per carton.

Packing Terms B = Inner Box

C = Outer Carton P = Pallet

Unit of Sales (UOS) This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.

Examples of units of sale (UOS)

- 1 = Singles = Garments, specialist gloves sold in singles 2 = Pair = Footwear, most gloves
- B = Inner box = Disposable gloves C = Carton = Biztex, Disposable gloves



In this case the UOS = 1 piece Where pack symbols are colored orange the

UOS is greater than 1.



100 = Inner Box 500 = Mid Pack

3000 = Total Outer Carton Quantity

In this case the outer carton quantity is the orange to show this. Ordering 1 unit = 3000 pieces.



Carton Quantity (300)

box is the UOS and is colored orange to show this.

B = Inner Box

#### Example 4 50 = Inner Box

x10 = The Number of Inner Boxes Per Mid Pack

x6 = The Number of Mid Packs Per Carton

Inner Boxes Per Carton (10x6 = 60)

Number of Individual Pieces Per Carton (50x10x6 = 3000)

In this case the inner box is the UOS and is colored orange to show this.



C = Outer Carton



1 = Sinales

Example 2 UOS=3000

UOS and is color coded

Example 2

U0S=10

Example 3

In this case the inner









Sole

## MERCHANDISING



## CREATE A STRONG PRESENCE AND DRIVE SALES

Engage customers and drive sales with display units from our off the shelf suite of merchandising and point of sale products.

They are versatile, flexible, easy to use and can be fitted in any retail space. We will work with you to design and create the perfect retail space that enhances our brand and helps you sell more products.



## INSPIRING SHOP IN SHOP DESIGN SOLUTIONS

Portwest has introduced a bespoke shop-in-shop design and installation service for premium retail spaces.

Our team of designers will work with you to create an impactful retail space that will elevate the brand and drive more sales.



STYLE	PAGE	STYLE	PAGE
A030	363	A622	340
A100	360	A625	337
A120	362	A626	337
A123	362	A630	338
A130	361	A643	342
A140	364	A646	337
A145	364	A650	335
A146	364	A660	334
A150	360	A661	334
A195	353	A665	336
A198	363	A667	336
A210	366	A670	333
A230	366	A671	333
A260	367	A672	333
A261	367	A673	334
A270	367	A674	335
A271	366	A688	339
A310	359	A690	339
A320	359	A721	349
A340	360	A722	348
A350	358	A727	347
A351	358	A729	349
A352	358	A745	347
A355	353	A755	345
A500	369	A770	350
A521	368	A771	350
A540	369	A776	351
A611	338	A780	365
A620	342	A790	365
A621	340	A801	371

A802371A810372A820372A820373A910373A925373A920373A921354AP01354AP02356AP10325AP13325AP18343AP30343AP31341AP32343AP32343AP34341AP55340AP55340AP55355AP62355AP63355AP63355AP63355AP63355AP63328B013286B024314B025174	STYLE	PAGE
A820         372           A910         373           A910         373           A925         373           A926         373           A925         373           A920         353           AP01         354           AP02         355           AP10         325           AP12         325           AP12         325           AP13         325           AP30         325           AP31         343           AP32         343           AP34         341           AP35         341           AP34         341           AP35         340           AP50         340           AP51         340           AP52         340           AP53         340           AP54         340           AP55         340           AP55         340           AP65         355           AP80         355           AP81         328           B010         286           B023         286           B024         286 <th>A802</th> <th>371</th>	A802	371
A910373A925373A926373A927373A920373AP01354AP02356AP12325AP13325AP30325AP31343AP32343AP34341AP52336AP52343AP54338AP55355AP62355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63355AP63286B013286B023286B0247174	A810	372
A925         373           A926         373           A930         373           AP01         354           AP02         356           AP10         357           AP10         357           AP10         325           AP15         325           AP18         324           AP30         355           AP31         343           AP32         343           AP34         341           AP35         340           AP52         340           AP54         339           AP55         340           AP52         340           AP53         340           AP54         339           AP55         340           AP51         355           AP62         355           AP80         355           AP81         338           B013         286           B023         286           B024         286           B025         174	A820	372
A930         373           AP01         354           AP01         354           AP02         356           AP10         357           AP12         325           AP12         325           AP12         325           AP12         325           AP12         325           AP13         324           AP30         355           AP31         343           AP32         341           AP34         341           AP35         340           AP34         341           AP35         340           AP50         340           AP51         340           AP52         356           AP62         355           AP80         355           AP80         338           B010         286           B023         286           B024         286           B025         174	A910	373
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## OUR COMPLETE PRODUCT RANGE





FOOT PROTECTION















HAZARD PROTECTION

FULL CATALOG AVAILABLE ON PORTWEST.COM









As a global company, Portwest are committed to minimizing the impact of our operations on the environment and the natural resources we consume, while ensuring a safe and equal workplace for our colleagues. Our sustainability strategy is underpinned by 4 strategic pillars: Environment, Labor and Human Rights, Sustainable Procurement and Ethics. We call this Portwest Planet.

#### **1. ENVIRONMENT**

We are dedicated to increasing the use of sustainable and recycled materials in product manufacturing, and this year we introduced eco-conscious product to our range.

We are certified to ISO 14001, meaning we have a fully integrated and proactive Environmental Management System. **85%** of all our garments carry the **OEKO-TEX® STANDARD 100 label**, and We achieved **Level 3 OEKO-TEX® STEP** certification, the highest level possible. We are continuously improving our packaging portfolio and are working towards eliminating single use plastic by 2025.

#### 2. LABOR AND HUMAN RIGHTS

We aim to improve living standards and support the development of all Portwest employees. By 2023, we aim to have ISO 450001, the Occupational Health and Safety standard, across all our global sites. Portwest's fully owned factories are audited using the Sedex Members Ethical Trade Audit (SMETA). In Bangladesh, our factory is certified to the Gold WRAP standard.

#### **3. SUSTAINABLE PROCUREMENT**

We have built extensive supplier policies and embedded processes to ensure that production is both ethical and responsible. As a member of SEDEX, we are working hard to increase visibility of our global supply chain and are working closely with suppliers to ensure transparency and compliance with our supplier policies.

#### 4. ETHICS

Portwest is committed to conducting and growing our business in a sustainable and ethical manner. We have stringent policies in place to ensure the health, wellbeing, and safety of all our employees worldwide, and ask for 100% engagement in corporate ethics and anti-corruption and bribery training. IT security is one of our top priorities, we are determined to protect business information for our suppliers, customers and staff. We follow the CIS20 set of best practice frameworks to achieve this.











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8 GLOBAL WAREHOUSES | 4 FULLY OWNED MANUFACTURING FACILITIES 5,000 PEOPLE AT YOUR SERVICE



MANUFACTURING FACILITIES | WAREHOUSES / SALES OFFICES

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